

Supplementary Information

Atomic tuning of 3D printed carbon surface chemistry for
electrocatalytic nitrite oxidation and reduction to ammonia

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Ti content determination by inductively coupled plasma optical emission spectrometry (ICP-OES)

Before ICP-OES measurement, the 1D@TiO₂ electrode had to be dissolved using a microwave digestion procedure. The electrode was accurately weighed on a microbalance (Radwag MYA 5.6.Y) and placed in a teflon tube. A reaction mixture consisting of 2 ml HNO₃, 2 ml H₂O₂, 5 ml HClO₄ and 1 ml HF (all Analpure grade, Analytika s.r.o., Czech Republic) was added and the tube was placed in a microwave digestion unit (Magnum II, Ertec, Poland). After 30 minutes of four-step digestion procedure utilizing limits up to 300 °C and 42 bar, the samples were transferred into plastic tubes, diluted with demineralized water and spiked with yttrium (serving as internal standard) solution (Analytika s.r.o., Czech Republic) to obtain final Y concentration 2 mg/l. The samples were subsequently analyzed by ICP-OES with a radial view of the plasma (Arcos MV, Spectro, Germany). An external calibration in the range 0 - 10 mg/l Ti and Fe with 2 mg/l Y as an internal standard was used. Certified standard solutions Ti and Fe (multielemental, 100 mg/l each) and Y (1000 mg/l) from Analytika s.r.o., Czech Republic, nitric acid (Analpure grade, Analytika s.r.o., Czech Republic) and demineralized water were used to prepare the calibration solutions.

Differential scanning calorimetry (DSC)

DSC measurements were conducted using the DSC600 Thermal Analysis System (HITACHI) under a nitrogen atmosphere. Samples with a mass of ~ 3 mg were used for each DSC measurement. Each sample was heated from 20 °C to 210 °C at a heating rate of 10 °C/min to obtain the melting curve. The Fusion enthalpy and cold crystallization enthalpy (if exists) will be used to calculate the crystallinity degree of PLA [1]. The degree of crystallinity (X_c) of PLA is calculated by the following equation:

$$X_c = \frac{\Delta H_f - \Delta H_{fc}}{\phi H_f^*} \times 100 \%$$

where ϕ is the weight fraction of PLA in the 3D-printed nanocarbon frameworks (around 86 %), ΔH_f is fusion enthalpy, ΔH_{fc} is cold crystallization enthalpy, and H_f^* is the fusion enthalpy of 100% crystalline PLA (93 J g⁻¹).

Calculation of electrochemically active surface area (ECSA):

To determine the electrochemical double-layer capacitance (C_{DL}), cyclic voltammetry was conducted in a non-Faradaic potential range at different scan rates. The double-layer current (i_{DL}), scan rate (ν), and C_{DL} exhibit a linear relationship of $i_{DL} = \nu C_{DL}$. The value of C_{DL} can be obtained from the slope of i_{DL} plotted against ν . The average of the absolute values of the anodic and cathodic slopes is used as C_{DL} . The ECSA was then calculated using the equation $ECSA = C_{DL} / C_s$, where $C_s = 22 \mu\text{F cm}^{-2}$ is for the specific capacitance of the carbon material [2].

Calculation of NH₃ yield rate and the Faradaic efficiency (FE):

The NH₃ yield rate (r_{NH_3}) and FE were calculated using the following equations:

$$r_{NH_3} = (17c_{NH_3} \times V) / (t \times S)$$

$$FE = (8F \times c_{NH_3} \times V) / Q$$

where c_{NH_3} is the concentration of measured NH₃, V is the electrolyte volume of the cathodic compartment, t is the reaction time, S is the geometric area of working electrode, F is the Faradaic constant (96485 C mol⁻¹), and Q is the total charge passing the electrode.

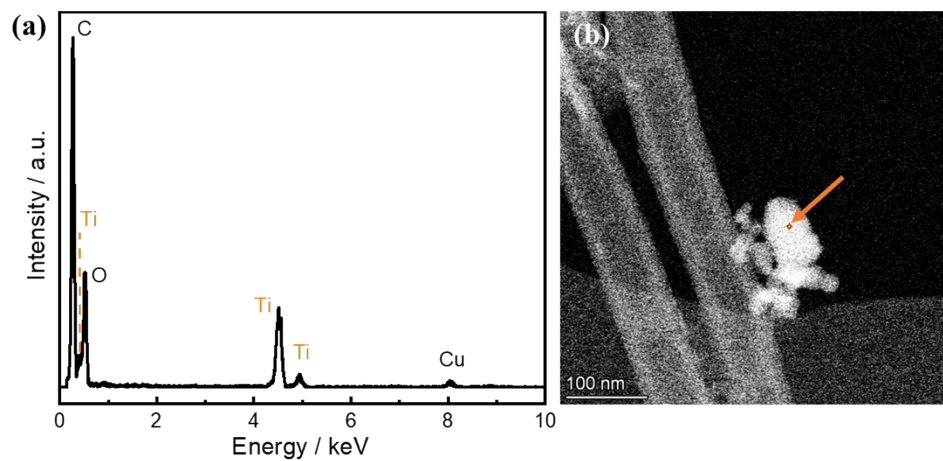


Figure S1. (a) STEM-EDX point spectrum marked by the arrow in the image of (b), showing that the Ti-based impurities exist on the surface of the carbon nanotube. The Cu signal is from the TEM grid.

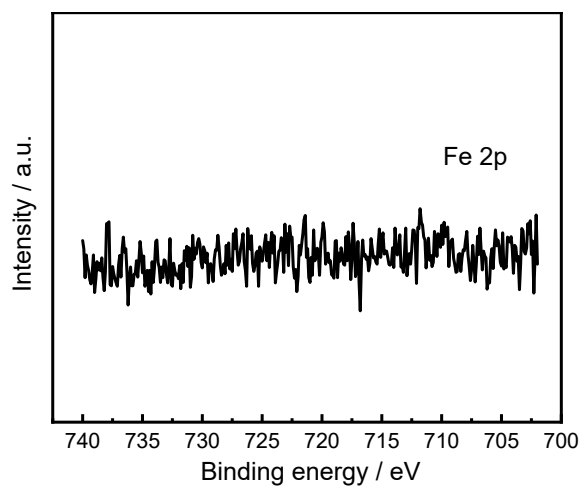


Figure S2. High-resolution Fe 2p core level spectrum of the 1D carbon substrate.

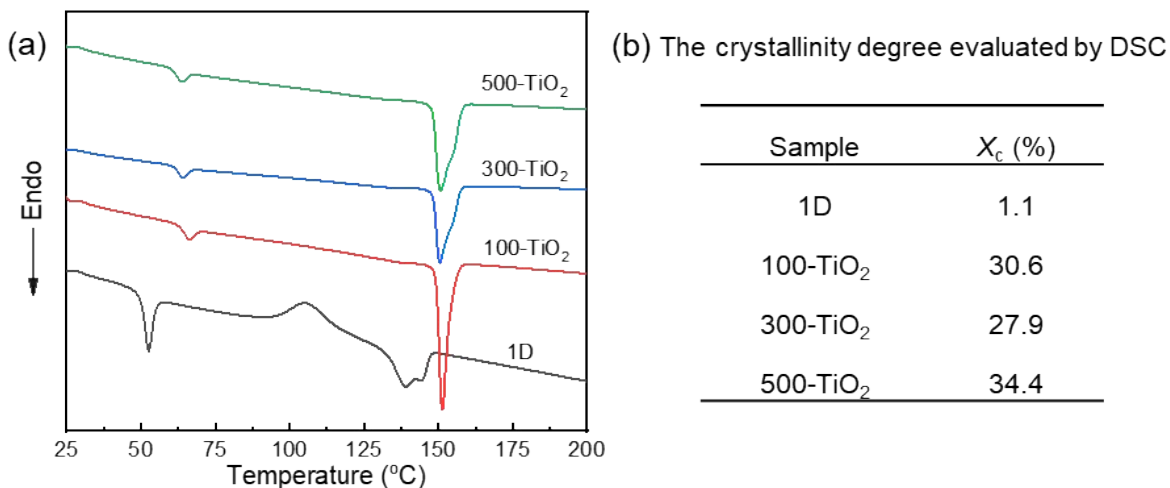


Figure S3. (a) DSC first heating curve of 1D carbon substrate, 100-TiO₂, 300-TiO₂, and 500-TiO₂.

(b) The crystallinity degree evaluated from DSC curves in (a).

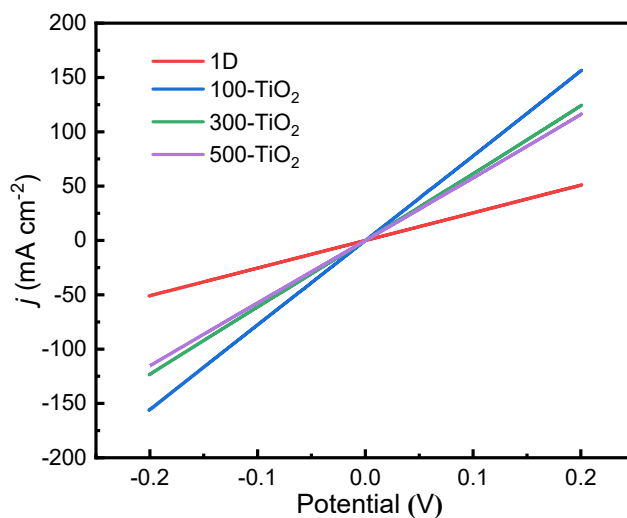


Figure S4. Conductivity test for 1D, 100-TiO₂, 300-TiO₂, and 500-TiO₂ electrodes. The electrodes are fixed between two stainless-steel rods and assembled in a Swagelok-type cell. The scan rate is 50 mV s⁻¹.

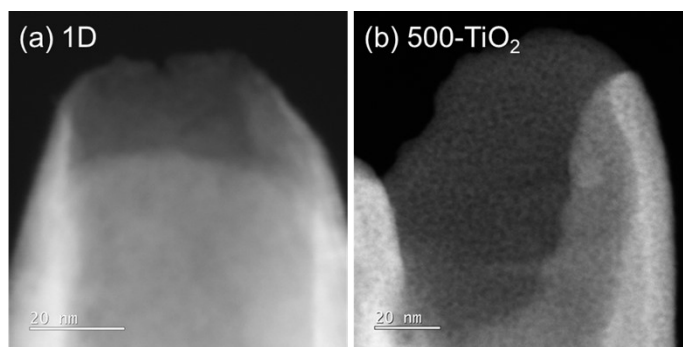


Figure S5. STEM-HAADF images of (a) 1D and (b) 500-TiO₂, showing ALD-coated TiO₂ nanoclusters on the surface of 1D carbon substrate.

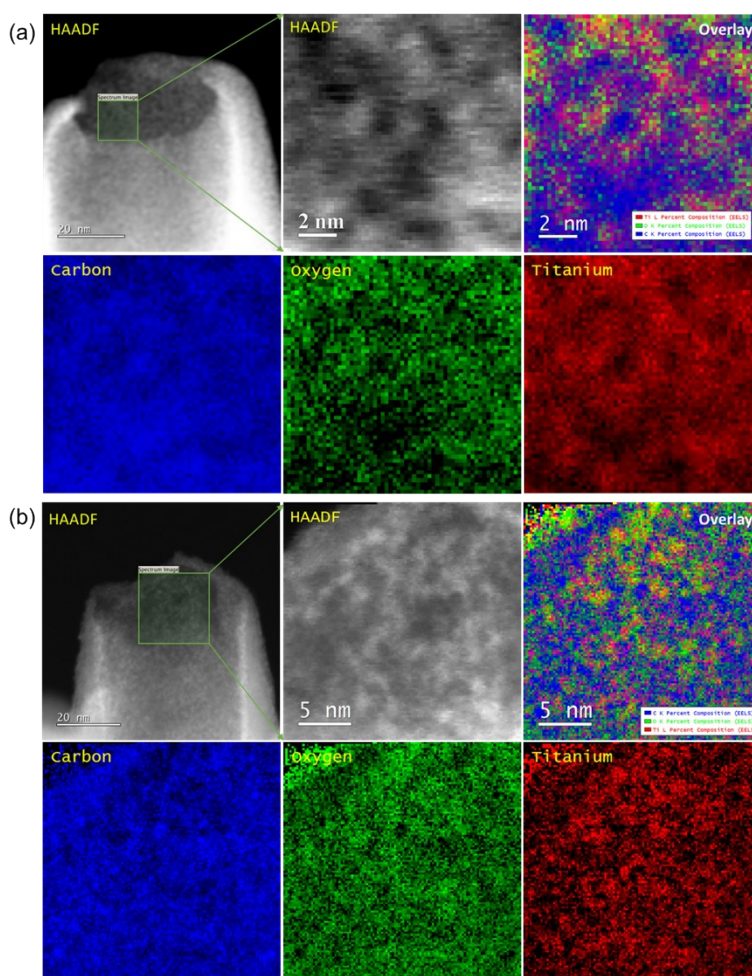


Figure S6. STEM-HAADF images of two different carbon nanotubes from 100-TiO₂ electrode, and corresponding STEM-EELS maps of C-K, O-K and Ti-L signal complemented with an overlay of all three maps.

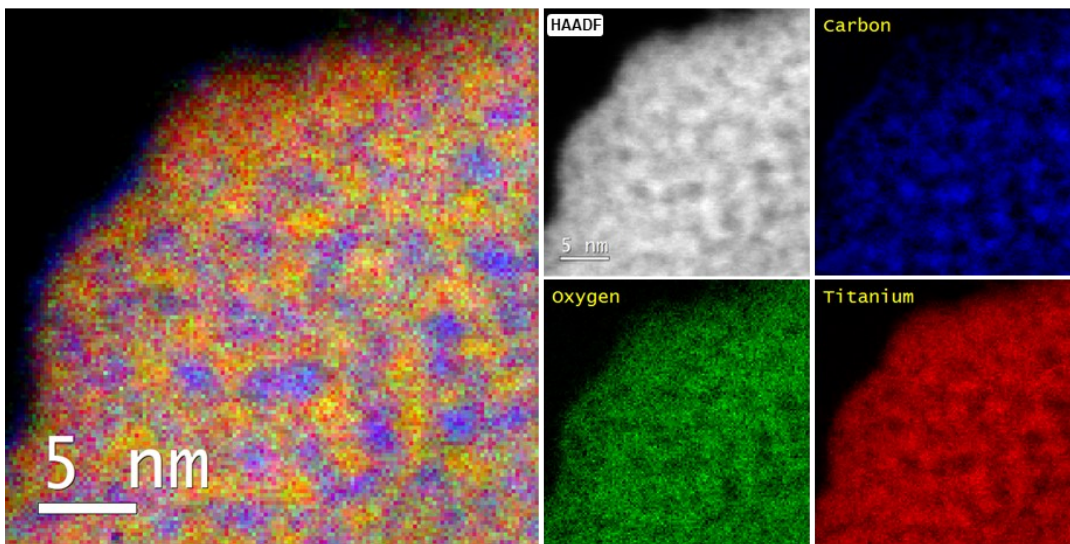


Figure S7. STEM-EELS analysis of the 500-TiO₂ electrode, showing almost continuous ALD-coated TiO₂ nanoclusters on the surface of the carbon nanotube.

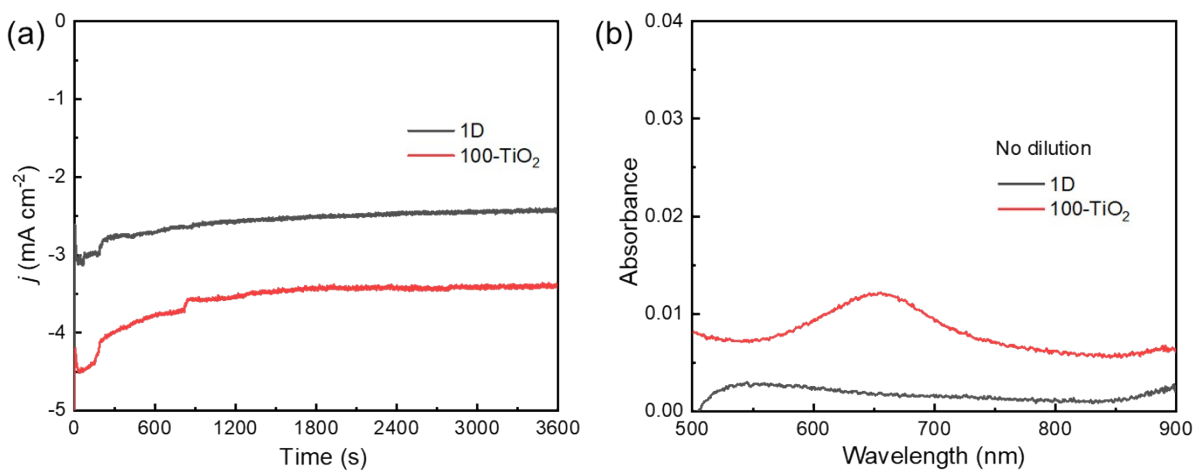


Figure S8. (a) Chronoamperometry curves of 1D and 100-TiO₂ electrodes at -1.06 V vs. RHE in a solution containing only 0.5 M Na₂SO₄, and (b) corresponding UV-vis absorption spectra of the electrolysis solutions.

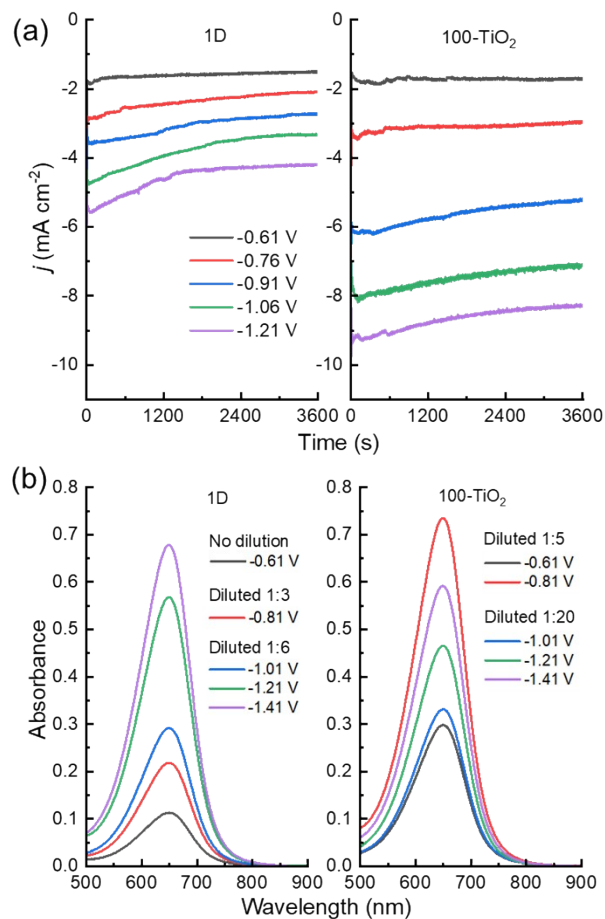


Figure S9. (a) Chronoamperometry curves of 1D and 100-TiO₂ electrodes at different potentials, and (b) corresponding UV-vis absorption spectra of the electrolysis solutions.

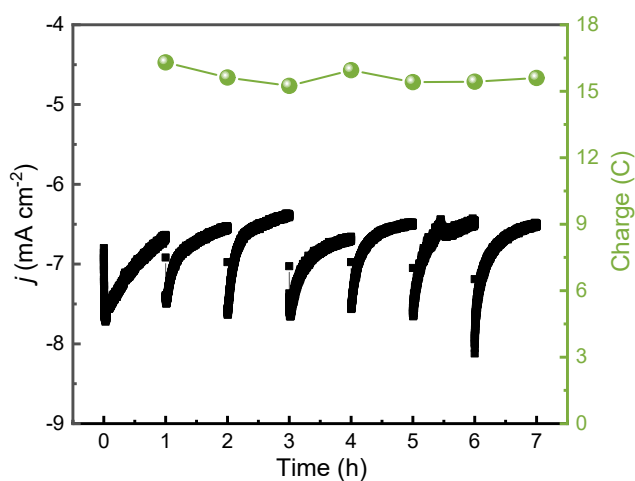


Figure S10. Current density and charge consumption for 100-TiO₂ electrode over 7 consecutive NH₃ production cycles at -1.06 V vs. RHE (1 hour per cycle) with refreshed electrolyte.

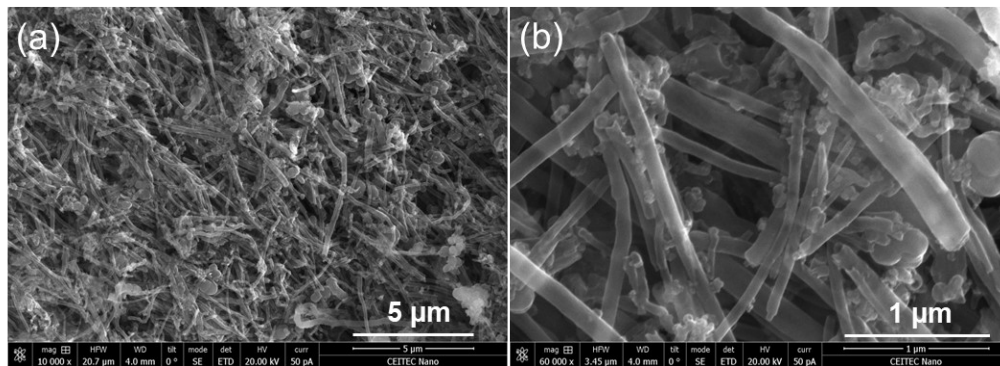


Figure S11. SEM images of 100-TiO₂ electrode after electrolysis cycling test.

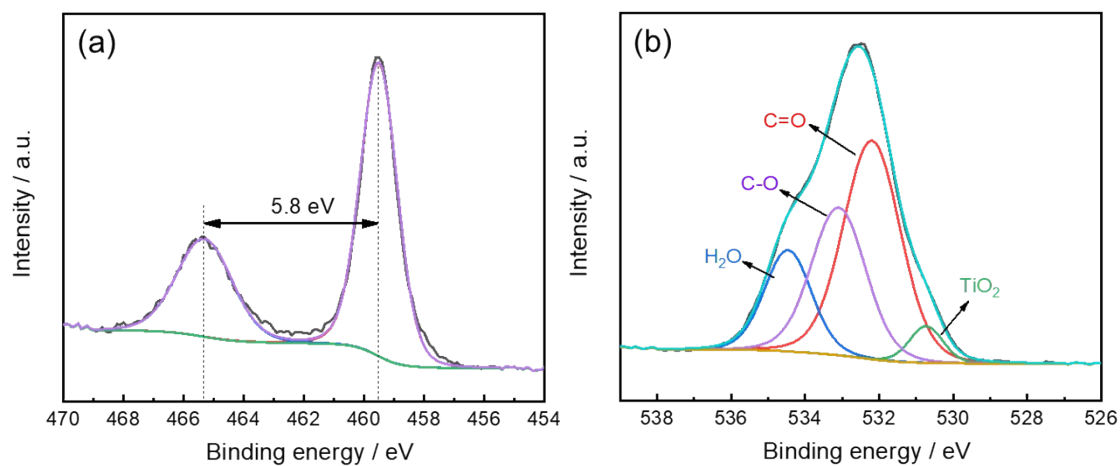


Figure S12. Ti 2p and O 1s high-resolution spectra of 100-TiO₂ electrode after electrolysis cycling test.

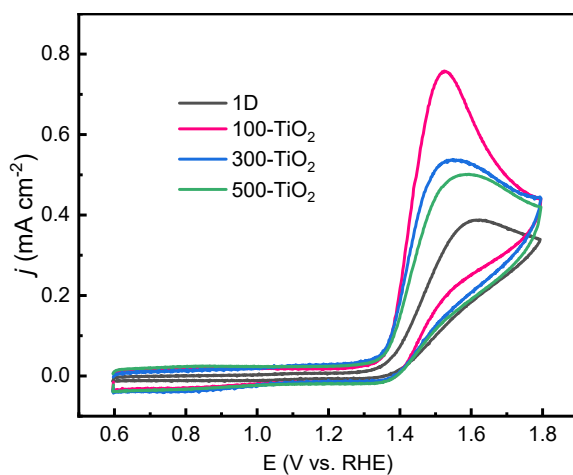


Figure S13. (a) CV curves of 1D, 100-TiO₂, 300-TiO₂, and 500-TiO₂ electrodes at 50 mV s⁻¹ in the presence of 1 mM NaNO₂ in 0.5 M Na₂SO₄ electrolyte.

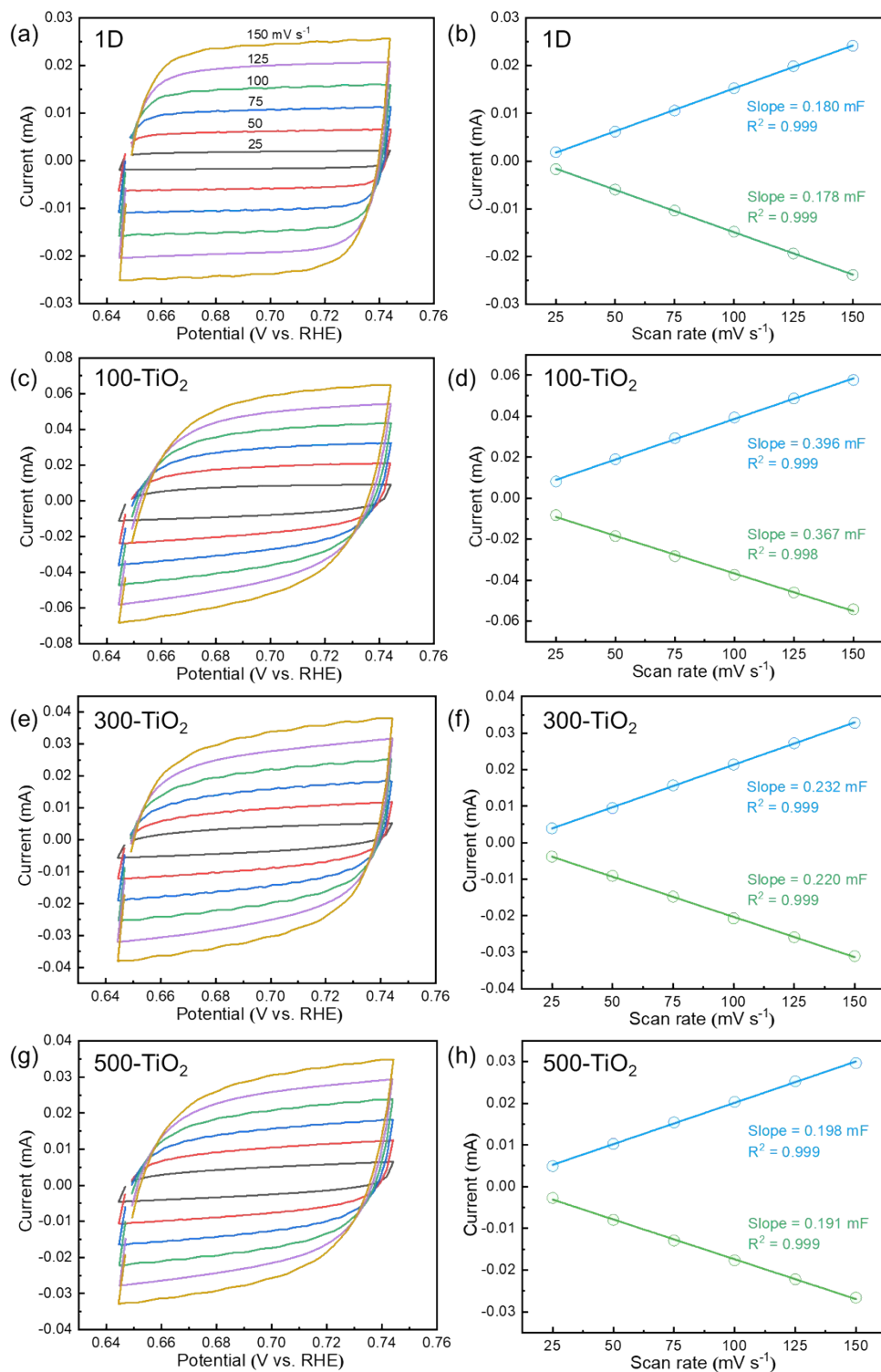


Figure S14. CV profiles of the (a) 1D, (c) 100-TiO₂, (e) 300-TiO₂, and (g) 500-TiO₂ electrode in a non-Faradaic potential region at different scan rates. (b, d, f, and h) The corresponding anodic and cathodic currents at the center of the potential window plotted as a function of scan rate to

estimate the double-layer capacitance. The calculated ECSA values of 1D, 100-TiO₂, 300-TiO₂, and 500-TiO₂ are 8.136, 17.341, 10.273, and 8.841 cm², respectively.

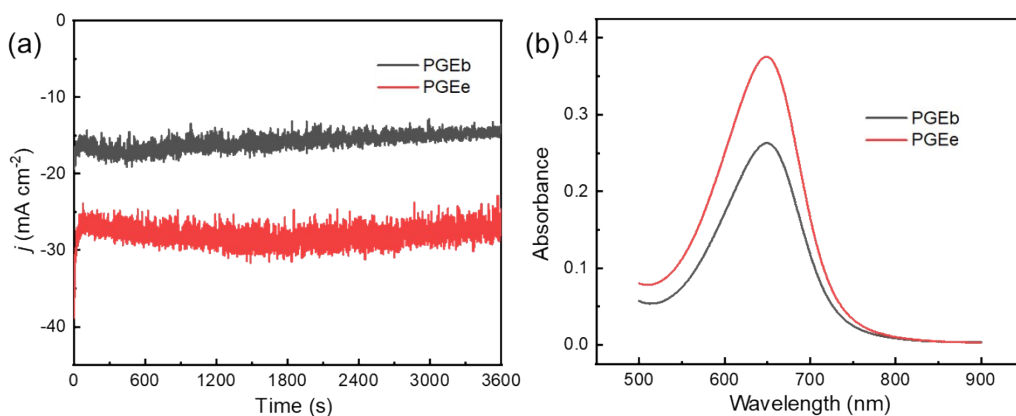


Figure S15. (a) Chronoamperometry curves of PGEb and PGEe at -1.06 V vs. RHE, and (b) corresponding UV-vis absorption spectra of the electrolysis solutions.

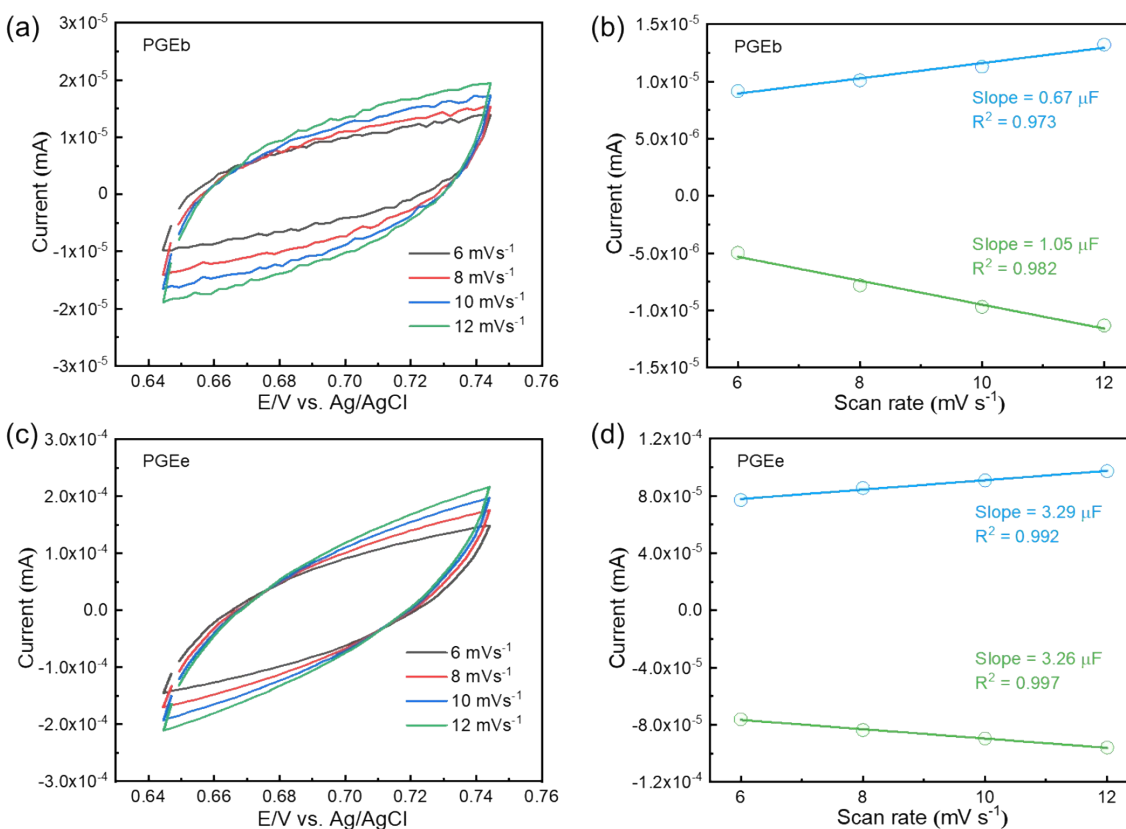


Figure S16. CV profiles of the (a) PGEb and (c) PGEe in a non-Faradaic potential region at different scan rates. (b, d) The corresponding anodic and cathodic currents at the center of the

potential window plotted as a function of scan rate to estimate the double-layer capacitance. The calculated ECSA values of PGEb and PGEe are 0.039 cm^2 and 0.149 cm^2 , respectively.

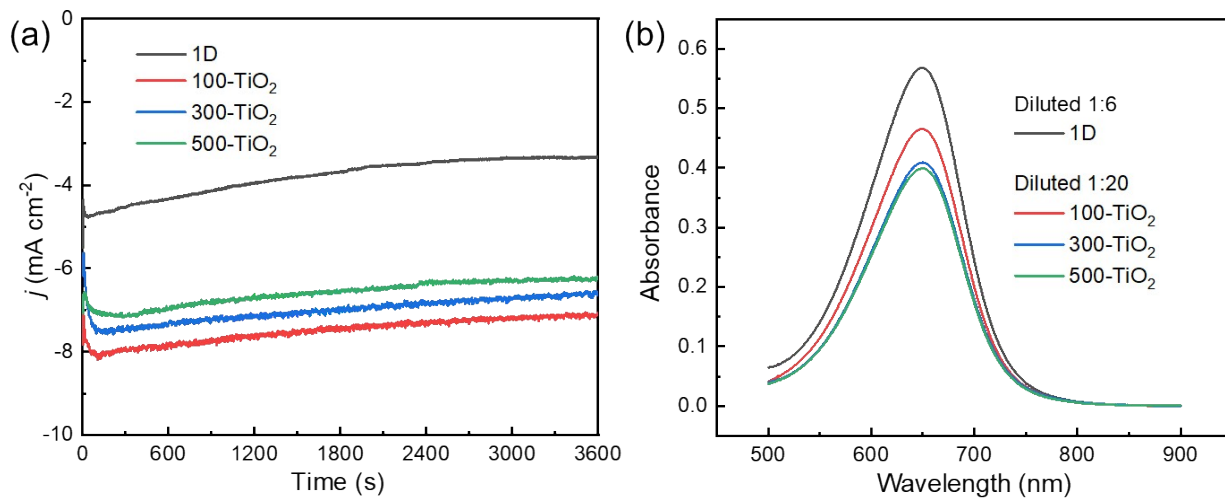


Figure S17. (a) Chronoamperometry curves and (b) corresponding UV-vis absorption spectra of electrolysis solutions of 1D, 100-TiO₂, 300-TiO₂, and 500-TiO₂ at -1.06 V vs. RHE.

References

- [1] W. Gao, C. Iffelsberger, M. Pumera, Dual polymer engineering enables high-performance 3D printed Zn-organic battery cathodes, *Appl. Mater. Today*, 28 (2022) 101515, <https://doi.org/10.1016/j.apmt.2022.101515>.
- [2] C.C. McCrory, S. Jung, J.C. Peters, T.F. Jaramillo, Benchmarking heterogeneous electrocatalysts for the oxygen evolution reaction, *J. Am. Chem. Soc.*, 135 (2013) 16977-16987, <https://doi.org/10.1021/ja407115p>.