Single-atom Catalysts with Hollow Rod/Plate like Structure for Enhanced Oxygen Reduction Reaction Performance in Zinc Air Battery

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Experimental

Synthesis of Co-N-C SAC

Cobalt hydroxide nanoplates $Co(OH)_2$) were synthesized through hydrothermal method. In an experiment, 60 ml of DI water was taken in a beaker and 2.18 g of $CoCl_2.6H_2O$ was dissolved in it through ultra-sonication for 3 minutes. After that 3 ml of the $N(CH_2CH_3)_3$ was added to the above solution and stirred for 2 h. It was then transferred to 100 ml Teflon vessel and hydrothermal treatment was done at 180°C for 24 h. The pink precipitate obtained after centrifugation with ethanol and DI water followed by drying at 80°C on oven is named as $Co(OH)_2$ nanoplates.

In the second step, 300 mg of $Co(OH)_2$ nanoplates and 15 mg of SDS were dispersed in 100 ml of DI water through stirring at room temperature for 4 h. Aniline monomer (90 µL), 1 ml H₂SO₄ solution (0.1 M), and 250 mg of APS were added to the above solution

and stirred for 2 h to complete the aniline polymerization. A black precipitate was obtained through centrifugation with DI water and ethanol followed by drying at 80°C. Co-N-C SAC was obtained after pyrolysis at 500°C for 2 h followed by acid leaching.

Synthesis of Ni-N-C SAC

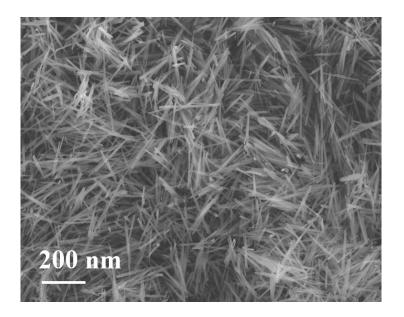
Nickel hydroxide nanoplates $Ni(OH)_2$) were synthesized through hydrothermal method. In an experiment, 60 ml of DI water was taken in a beaker and 1.98 g of $NiCl_2.6H_2O$ was dissolved in it through ultra-sonication for 3 minutes. After that 3 ml of the $N(CH_2CH_3)_3$ was added to the above solution and stirred for 2 h. It was then transferred to 100 ml Teflon vessel and hydrothermal treatment was done at 170°C for 24 h. The green precipitate obtained after centrifugation with ethanol and DI water followed by drying at 80°C on oven is named as $Ni(OH)_2$ nanoplates.

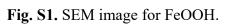
The Ni-N-C SAC formation process is same as explained for Co-N-C SAC.

Synthesis of Mn-N-C SAC

Hydrothermal method was used to synthesize Manganese oxide (MnO_2) nanorods. In an experiment, 1.69 g of $MnSO_4$.H₂O, 0.275 g of (NH_4)₂S₂O₈, and 0.315 g of (NH_4)₂S₂O₈ were added in 60 ml of DI water and stirred for 3 h. This solution was hydrothermally treated at 160°C for 16 h. The black precipitate obtained after centrifugation with ethanol and DI water followed by drying at 80°C is named as MnO_2 nanorods.

The synthesis process for Mn-N-C SAC is same as described for Co-N-C SAC.





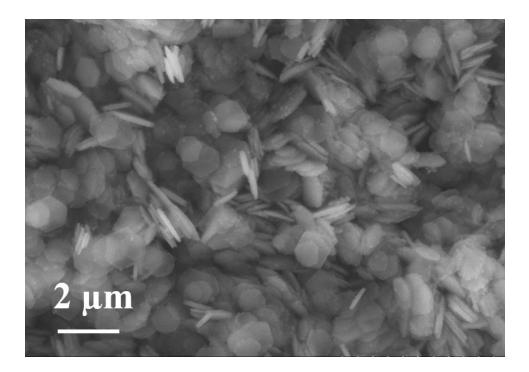


Fig. S2. SEM of Co(OH)₂.

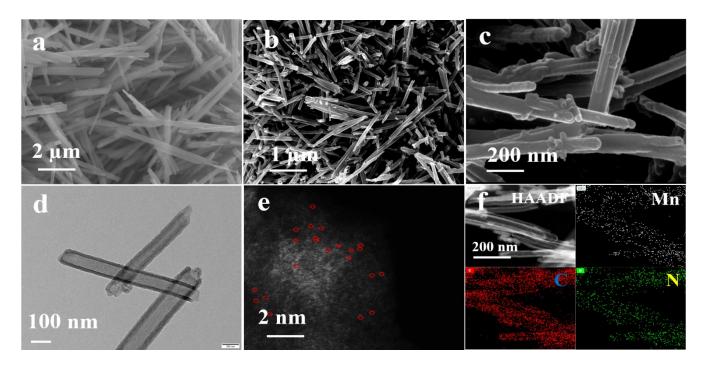


Fig. S3. (a) SEM of MnO₂; (b,c) SEM of Mn-N-C SAC; (d) TEM of Mn-N-C SAC; (e) Aberration corrected HAADF-STEM image of Mn-N-C SAC; (f) HAADF-STEM image and corresponding EDX mapping of Mn-N-C SAC.

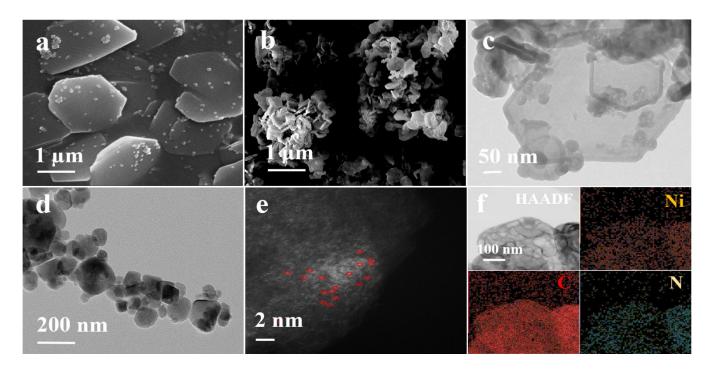


Fig. S4. (a) SEM of Ni(OH)₂; (b) SEM of Ni-N-C SAC; (c, d) TEM of Ni-N-C SAC; (e) Aberration corrected HAADF-STEM image of Ni-N-C SAC; (f) HAADF-STEM image and corresponding EDX mapping of Ni-N-C SAC.

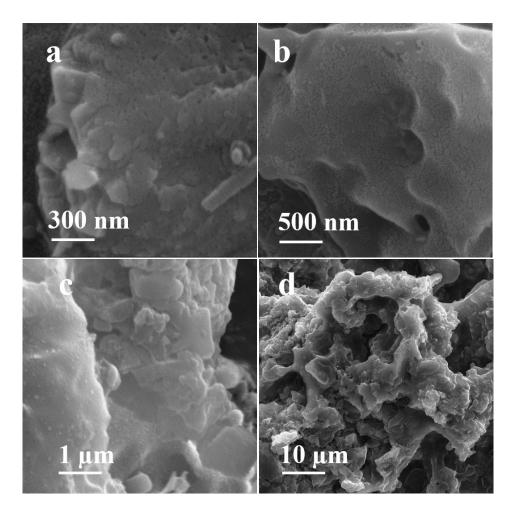


Fig. S5. SEM of NC sample.

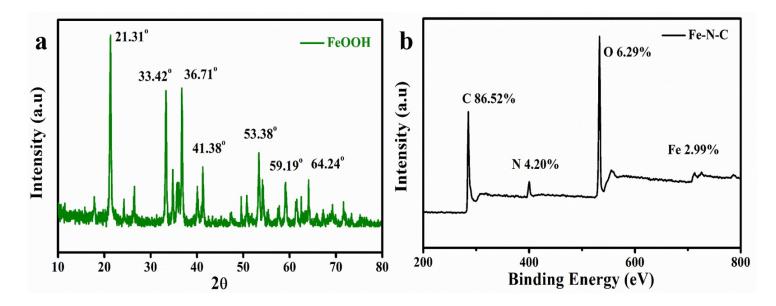


Fig. S6. (a) XRD of FeOOH; (b) XPS survey of Fe-N-C SAC.

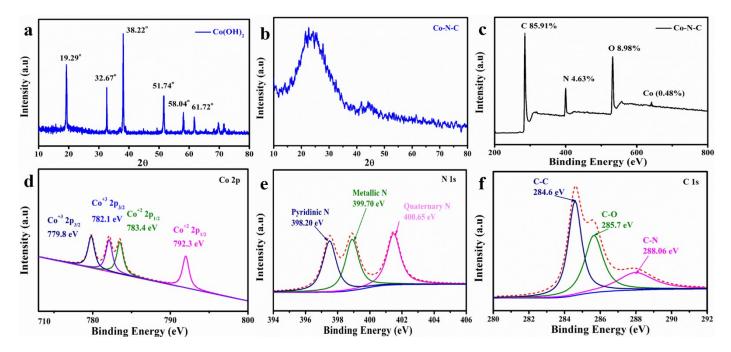


Fig. S7. XRD pattern of (a) Co(OH)₂; (b) Co-N-C SAC; (c) XPS survey of Co-N-C SAC; (d-f) Co 2p, N 1s, and C 1s of Co-N-C SAC.

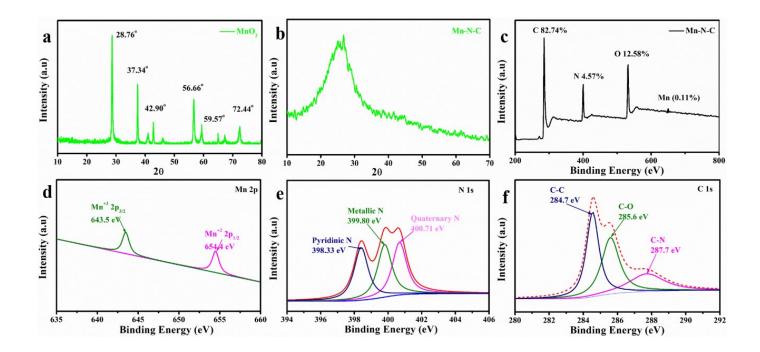


Fig. S8. XRD pattern of (a) MnO₂; (b) Mn-N-C SAC; (c) XPS survey of Mn-N-C SAC; (d-f) Mn 2p, N 1s, and C 1s of Mn-N-C SAC.

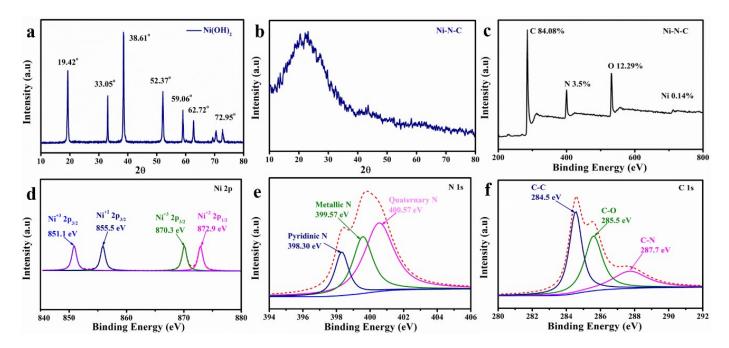


Fig. S9. XRD pattern of (a) Ni(OH)₂; (b) Ni-N-C SAC; (c) XPS survey of Ni-N-C SAC; (d-f) Ni 2p, N 1s, and C 1s of Ni-N-C SAC.

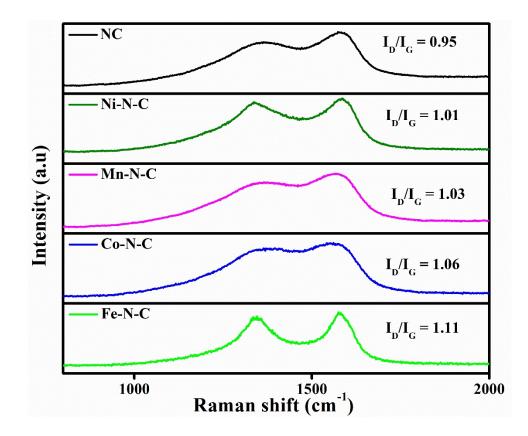


Fig. S10. Raman analysis results for Fe-N-C, Co-N-C, Mn-N-C, Ni-N-C, and NC.

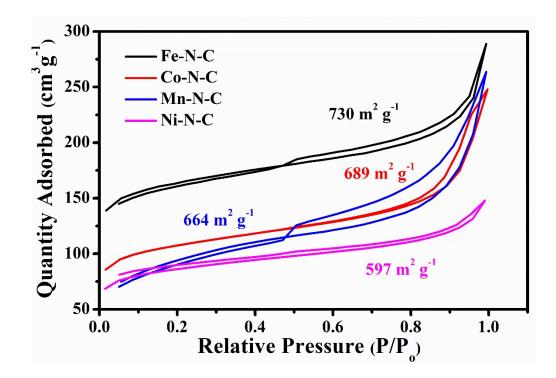


Fig. S11. N₂ adsorption desorption isotherms for Fe-N-C SAC, Co-N-C SAC, Mn-N-C SAC, and Ni-N-C SAC.

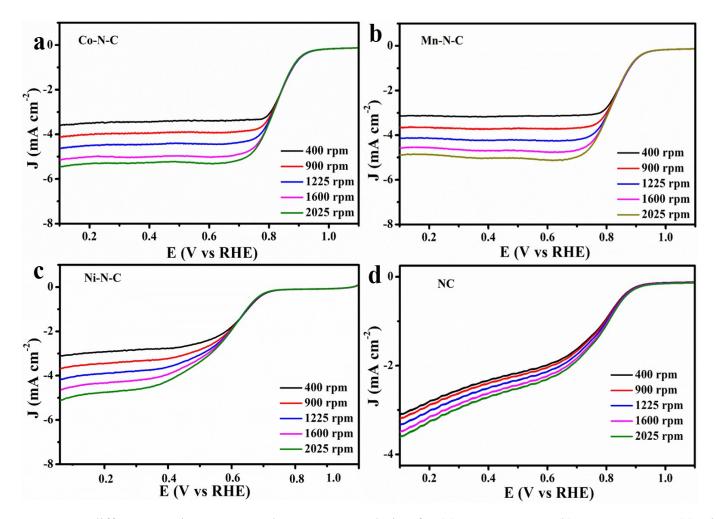


Fig. S12. LSV curves at different rpm in O₂ saturated 0.1 M KOH solution for (a) Co-N-C SAC; (b) Mn-N-C SAC; (c) Ni-N-C SAC; (d) NC.

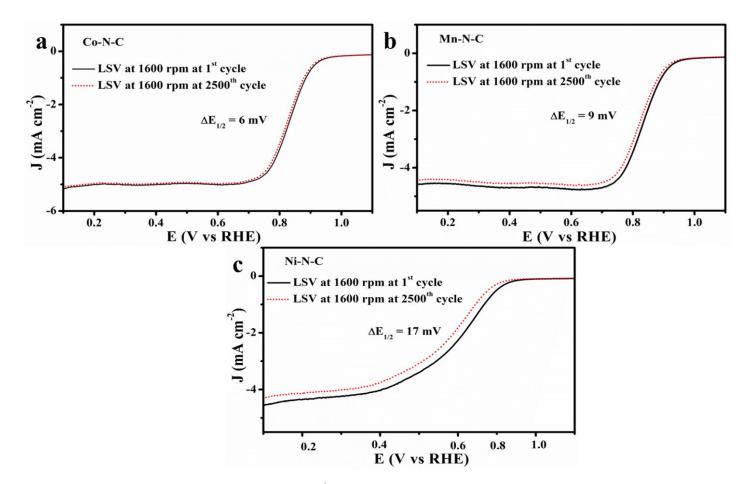


Fig. S13. LSV curves at 1600 rpm at 1st cycle and at 2500th cycle in O₂ saturated 0.1 M KOH solution for (a) Co-N-C SAC; (b) Mn-N-C SAC; (c) Ni-N-C SAC.

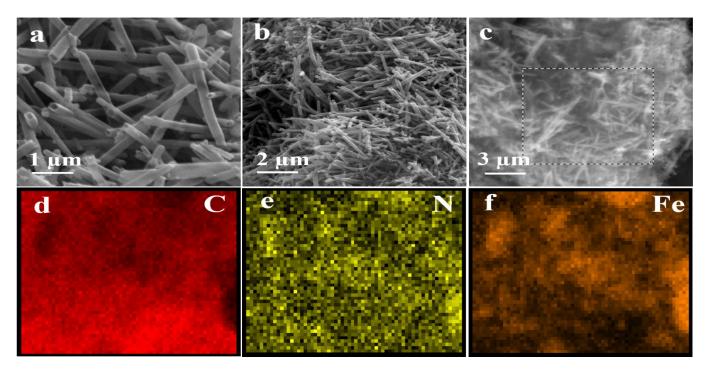


Fig. S14. (a, b) SEM for Fe-N-C after stability test of 2500th cycle, (c-f) corresponding EDS mapping.

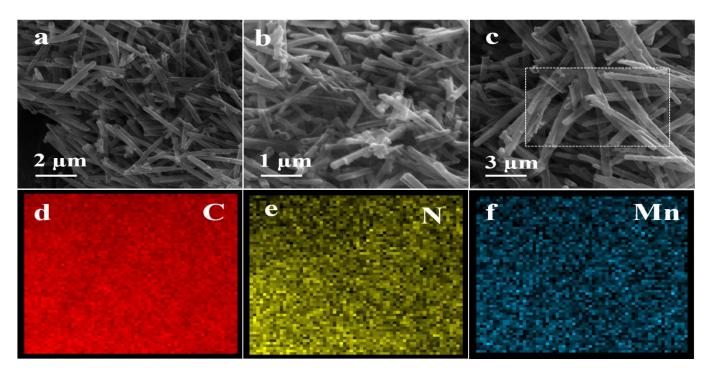


Fig. S15. (a, b) SEM for Mn-N-C after stability test of 2500th cycle, (c-f) corresponding EDS mapping.

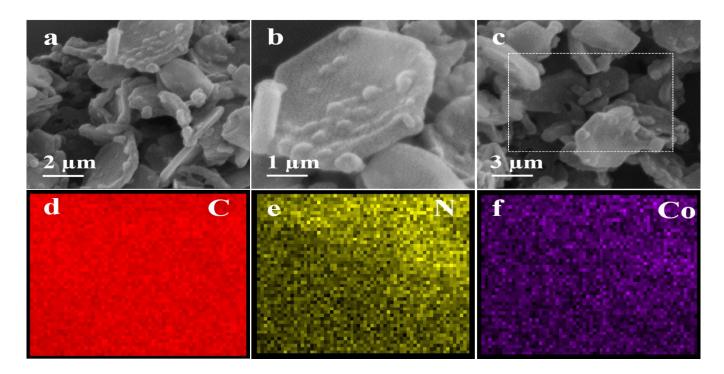


Fig. S16. (a, b) SEM for Co-N-C after stability test of 2500th cycle, (c-f) corresponding EDS mapping.

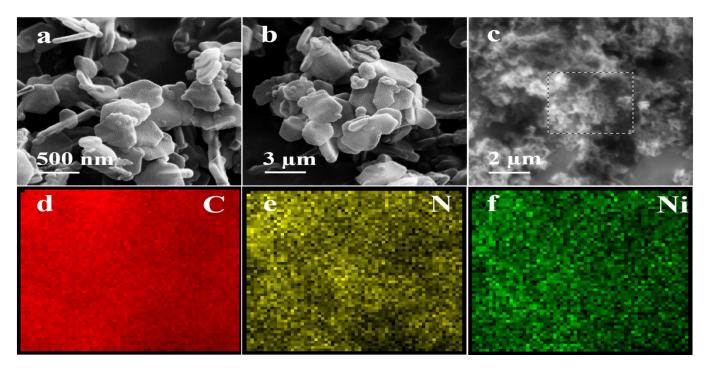


Fig. S17. (a, b) SEM for Ni-N-C after stability test of 2500th cycle, (c-f) corresponding EDS mapping.

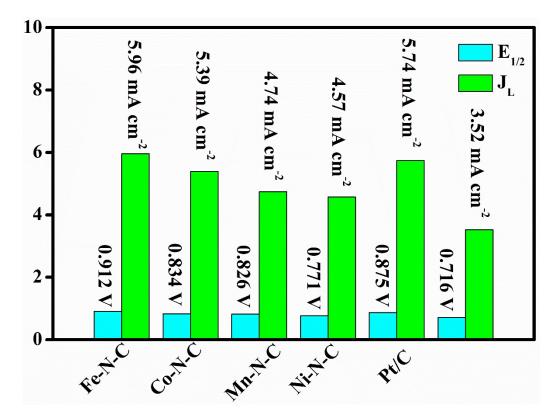


Fig. S18. Comparative ORR catalytic performance in O₂ saturated 0.1 M KOH solution for the Fe-N-C SAC, Co-N-C SAC, Mn-N-C SAC, Ni-N-C SAC, Ni-N-C SAC, 20% Pt/C, and NC.

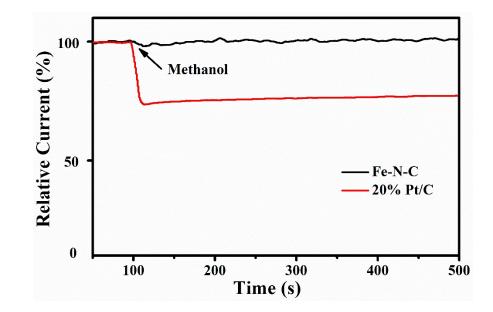


Fig. S19. Methanol tolerance test for Fe-N-C SAC and 20% Pt/C.

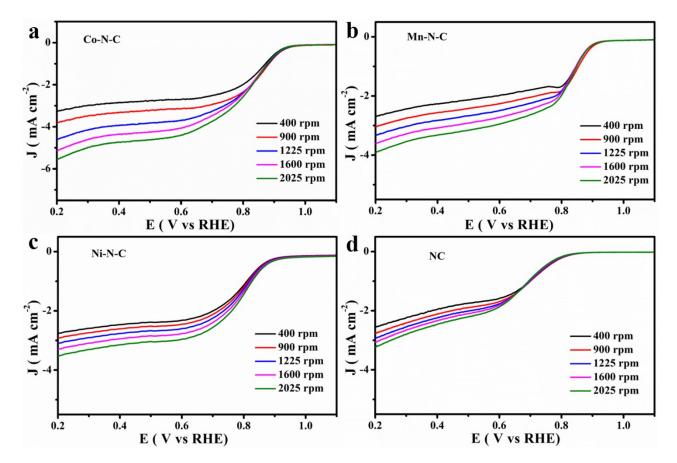


Fig. S20. LSV curves at different rpm in O₂ saturated 0.1 M HClO₄ solution for (a) Co-N-C SAC; (b) Mn-N-C SAC; (c) Ni-N-C SAC; (d) NC.

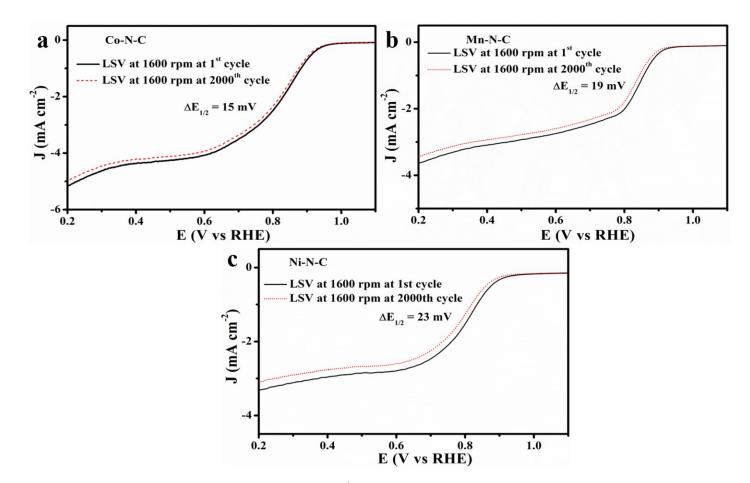


Fig. S21. LSV curves at 1600 rpm at 1st cycle and after 2000th cycle in O₂ saturated 0.1 M HClO₄ solution for (a) Co-N-C SAC; (b) Mn-N-C SAC; (c) Ni-N-C SAC.

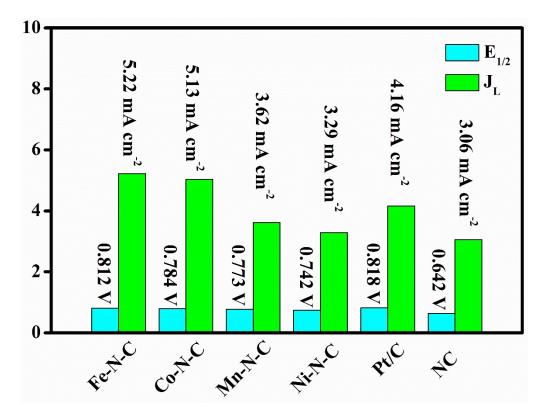


Fig. S22. Comparative ORR catalytic performance in O₂ saturated 0.1 M HClO₄ solution for Fe-N-C SAC, Co-N-C SAC, Mn-N-C SAC, Ni-N-C SAC, 20% Pt/C, and NC.

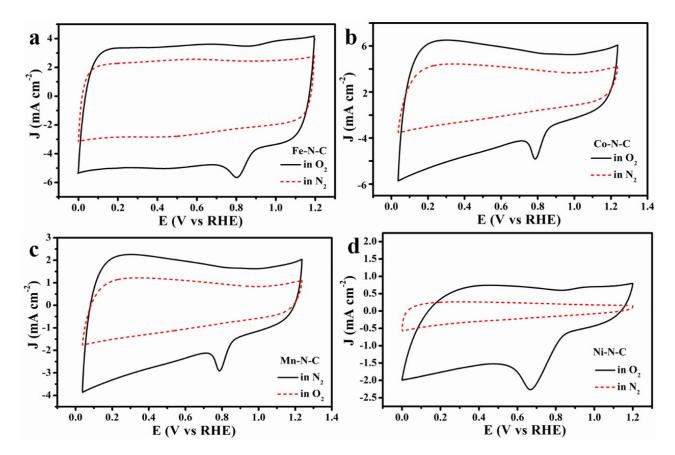


Fig. S23. CV curves in 0.1 M KOH for (a) Fe-N-C SAC; (b) Co-N-C SAC; (c) Mn-N-C SAC; (d) Ni-N-C SAC.

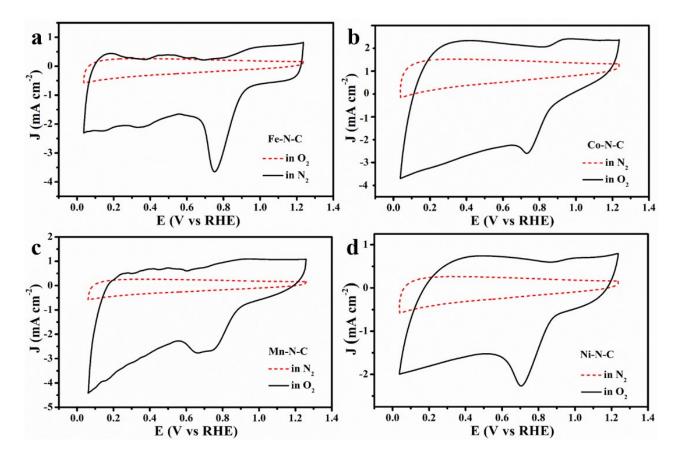


Fig. S24. CV curves in 0.1 M HClO₄ for (a) Fe-N-C SAC; (b) Co-N-C SAC; (c) Mn-N-C SAC; (d) Ni-N-C SAC.

Table S1: Fe atomic percentage from ICP-OES

Catalyst	Metal content (wt. %)		
Fe-N-C	2.83		
Co-N-C	0.97		
Mn-N-C	0.86		
Ni-N-C	0.79		

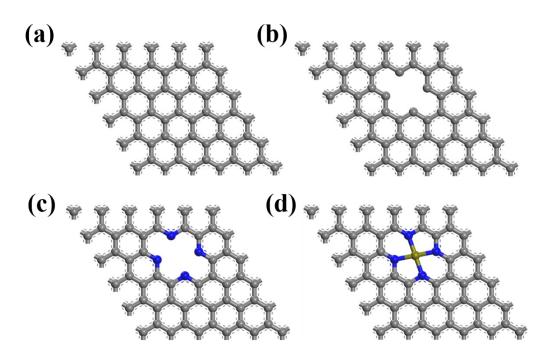


Fig. S25. (a) Graphene, (b) graphene quadruple vacancy (QV), (c) graphene quadruple vacancy (QV) with N atoms, (d) M-N-C. Grey: C, blue: N, and green: M (M = Fe, Co, Mn, and Ni) atoms, respectively.

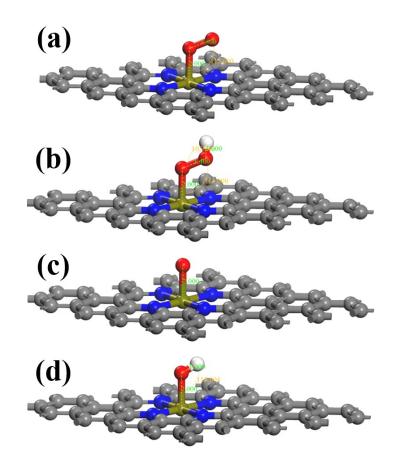


Fig. S26. Intermediates (a) O_2 , (b) -OOH, (c) O^* , and (d) OH^* on M-N-C.

Catalyst	Loading amount of the catalyst	E _{1/2} in acid (V)	id E _{1/2} in base (V)	ZAB Performance (mW cm ⁻²)	Reference
	(mg cm ⁻²)				
Co@NC-MOF	0.6	0.72	0.88	-	1
Co-N-C	0.8	-	0.85	227	2
Co-N-C			0.82	135	3
Fe–N–C	0.6	0.80	0.88	-	4
Fe–N–C	0.65	-	0.82	-	5
Fe–N–C-NH ₃	0.4	0.65	0.85	-	6
Fe-N-C	0.4	-	0.87	185	7
Mn-N-C	0.6	-	0.81	-	8
Fe-N-C	0.6	-	0.83	71.6	9
Fe-N-C	0.5	-	0.89	-	10
Mn-N-C	0.8	0.74	-		11
Fe-N-C	0.4	0.80	0.91	185	This work

Table S2: Comparative literature for M-N-C SAC catalyst

Co-N-C	0.78	0.83	
Mn-N-C	0.77	0.82	
Ni-N-C	0.72	0.76	

References

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