

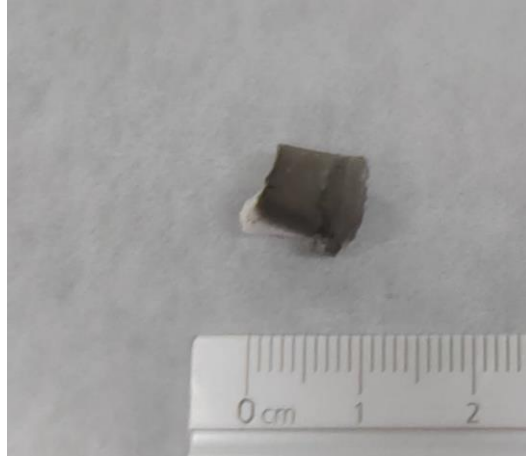
*Electronic Supplementary Information for*

Repurposing e-waste cathodes as catalysts for CO<sub>2</sub>  
reduction *via* the reverse water-gas shift reaction

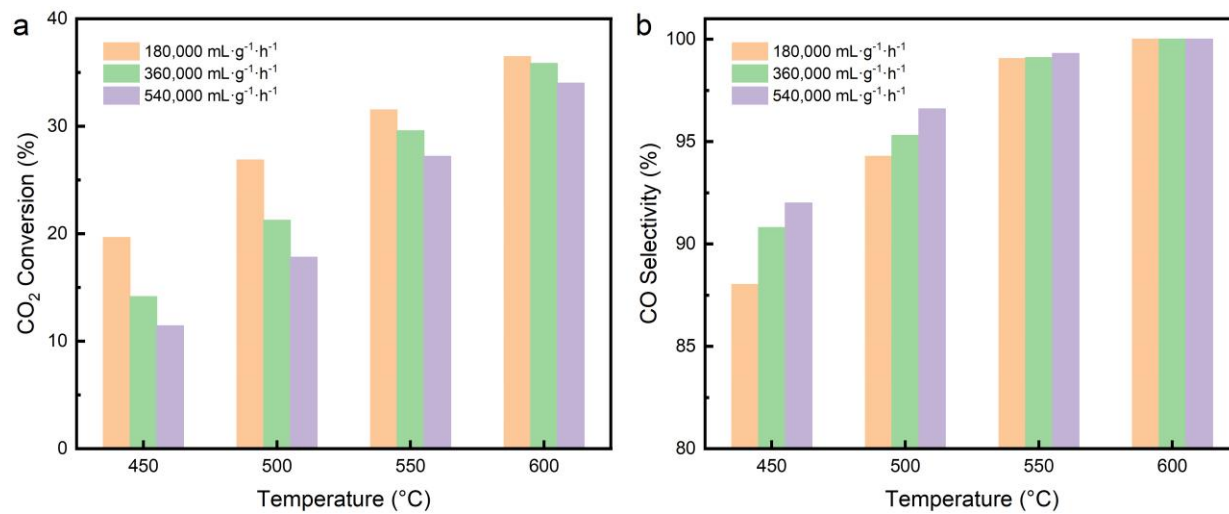
*Zhihao Zhou, Siyuan Duan, Guangze Nie, Zhenkun Sun \*, Lunbo Duan \**

Key Laboratory of Energy Thermal Conversion and Control of Ministry of Education, School of

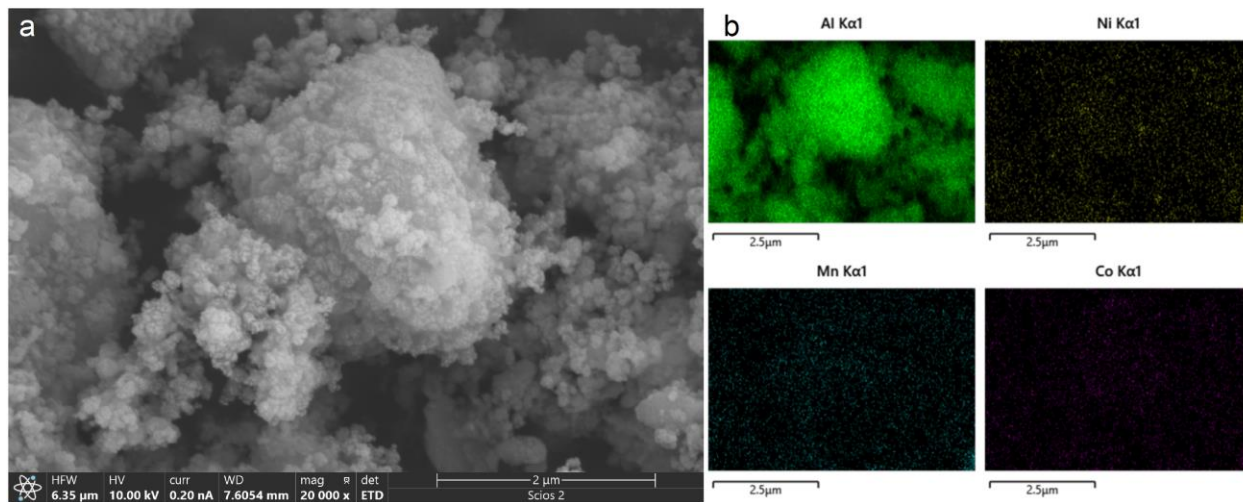
Energy and Environment, Southeast University, Nanjing, 211189, China



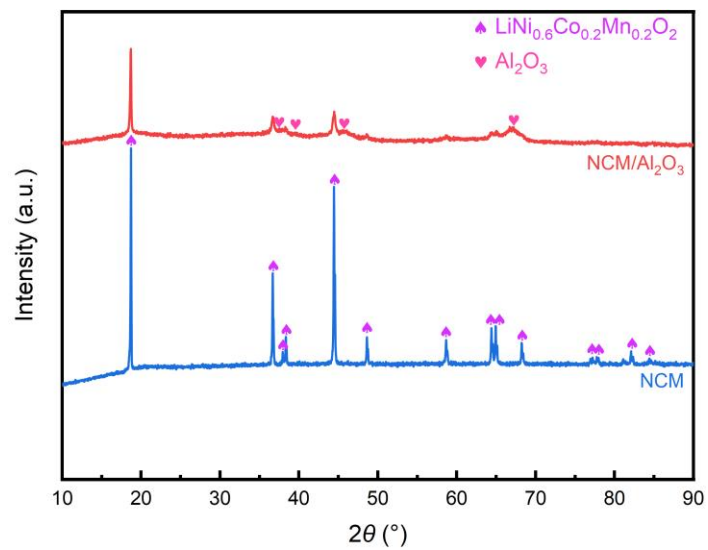
**Fig. S1** Optical photo of NCM sample after reduction under 4 vol% H<sub>2</sub>/N<sub>2</sub> at 600 °C for 30 min



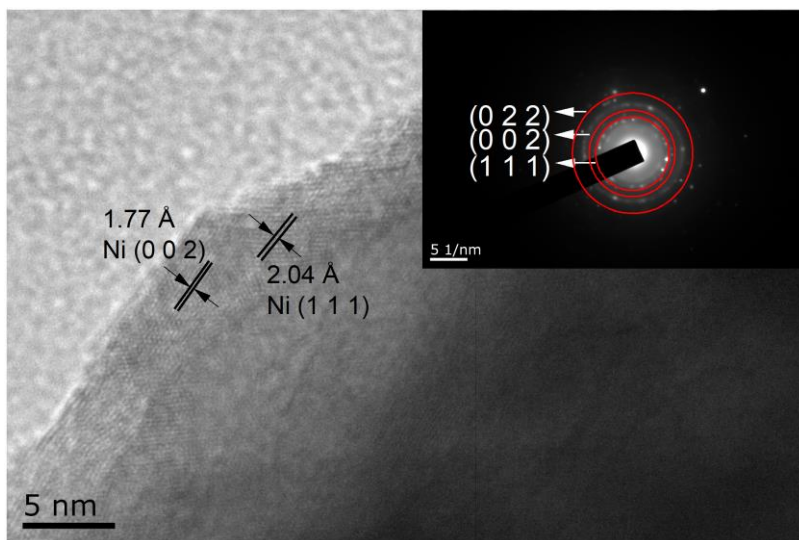
**Fig. S2** (a) CO<sub>2</sub> conversion and (b) CO selectivity of the RWGS reaction over the 10NCM/Al<sub>2</sub>O<sub>3</sub> catalyst at 450–600 °C under GHSV withing 180,000–540,000 mL·g<sup>-1</sup>·h<sup>-1</sup>.



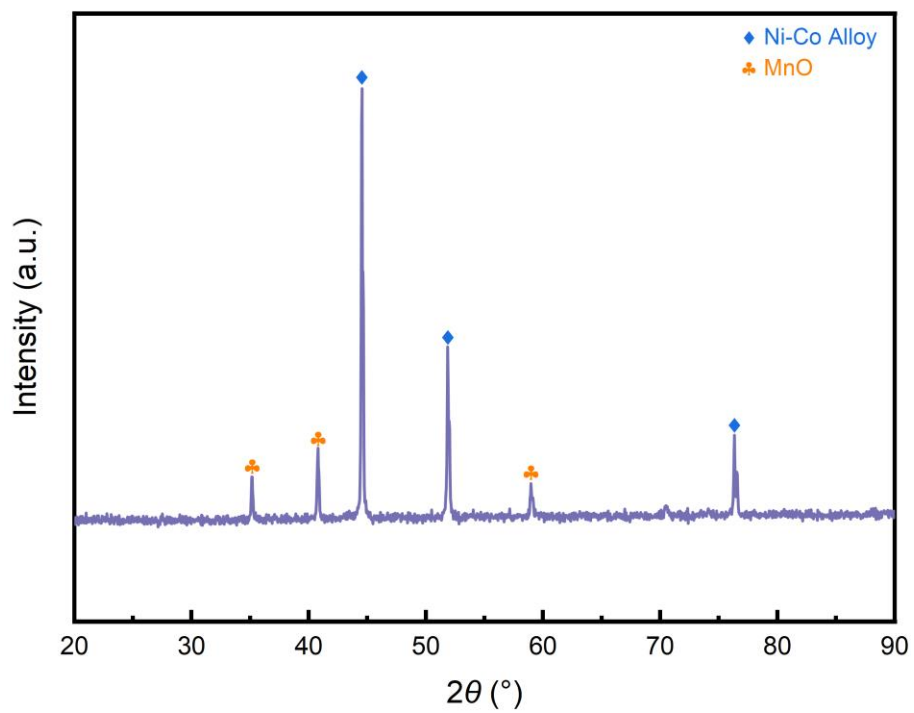
**Fig. S3** (a) SEM image and (b) EDS element mappings of the freshly prepared 10NCM/Al<sub>2</sub>O<sub>3</sub> catalyst.



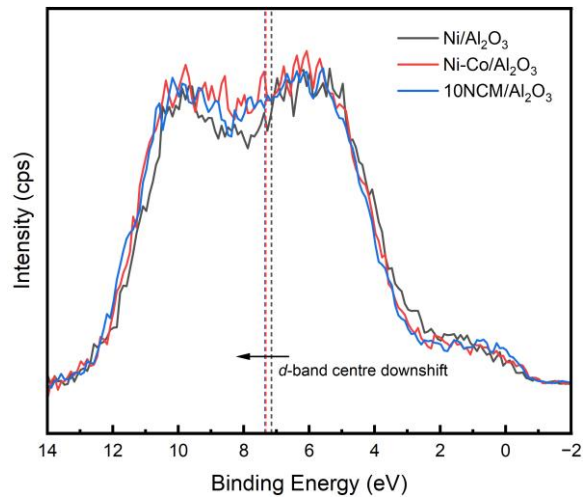
**Fig. S4** XRD patterns for the freshly prepared 10NCM/Al<sub>2</sub>O<sub>3</sub> catalyst, and NCM sample.



**Fig. S5** HR-TEM image of the reduced 10NCM/Al<sub>2</sub>O<sub>3</sub> catalysts (inset: selected area electron diffraction image).

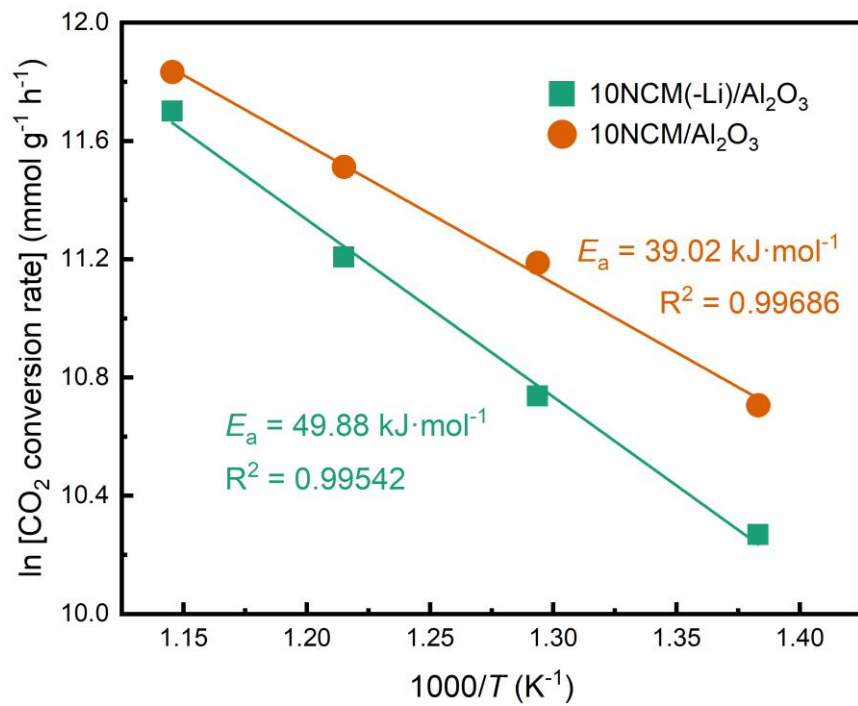


**Fig. S6** XRD pattern for the fully reduced NCM sample.



**Fig. S7** Valence band spectra of the reduced Ni/Al<sub>2</sub>O<sub>3</sub>, Ni-Co/Al<sub>2</sub>O<sub>3</sub> and 10NCM/Al<sub>2</sub>O<sub>3</sub> catalysts.





**Fig. S8** Arrhenius plots of the CO<sub>2</sub> conversion rate during the RWGS reaction over the 10NCM/Al<sub>2</sub>O<sub>3</sub> and 10NCM(-Li)/Al<sub>2</sub>O<sub>3</sub> catalysts at 450-600 °C.

**Table S1** Elemental compositions of the NCM and NCM(-Li) samples (*wt.%*).

<b>Sample</b>	<b>Li</b>	<b>Ni</b>	<b>Co</b>	<b>Mn</b>
NCM	9.2	41.7	14.0	12.8
NCM(-Li)	0.6	46.3	13.7	13.1

**Table S2** Elemental compositions of the oxidised M/Al<sub>2</sub>O<sub>3</sub> catalysts (wt%).

<b>Catalyst</b>	<b>Al</b>	<b>Ni</b>	<b>Co</b>	<b>Mn</b>
Ni/Al <sub>2</sub> O <sub>3</sub>	58.3	9.4	-	-
Co/Al <sub>2</sub> O <sub>3</sub>	59.5	-	6.7	-
Ni-Co/Al <sub>2</sub> O <sub>3</sub>	60.1	6.6	2.4	-
Ni-Co-Mn/Al <sub>2</sub> O <sub>3</sub>	60.5	6.0	2.1	2.0

**Table S3** Summary of the optimal results of present work and relevant recent reports.

Catalyst	GHSV (mL·g <sup>-1</sup> ·h <sup>-1</sup> )	Temperature (°C)	CO <sub>2</sub> conversion (%)	R value *	CO selectivity (%)	Reference
H <sub>2</sub> /CO <sub>2</sub> = 1						
NCM/Al <sub>2</sub> O <sub>3</sub>	180 000	450	20	0.833	88	This work
		500	27	0.931	95	
		550	32	0.941	99	
		600	36	0.960	100	
Fe <sub>3</sub> O <sub>4</sub>	10 667	450	14	0.583	98	1
		500	17	0.586	97	
		550	22	0.647	97	
CuFe/Al <sub>2</sub> O <sub>3</sub>	200 000	450	8	0.333	99	2
		500	11	0.379	99	
		550	14	0.412	99	
		600	18	0.474	99	
Ni/SBA-16	36 000	500	21	0.724	91	3
MoO <sub>3</sub> /FAU	7 500	500	14	0.483	99	4
CuO/FAU	7 500	500	7	0.241	98	
Fe <sub>3</sub> O <sub>4</sub> /FAU	7 500	500	6	0.207	98	
NiO/FAU	7 500	500	17	0.586	45	
Cu-MoO <sub>3</sub> /FAU	7 500	450	15	0.625	99	
		500	19	0.655	99	
		550	23	0.676	99	
Pd-In/SiO <sub>2</sub>	60 000	450	0.2	0.008	100	5
		500	0.6	0.021	100	
		550	3	0.088	100	
		600	9	0.237	100	
Pd/SiO <sub>2</sub>	60 000	450	8	0.333	46	
		500	16	0.552	39	
		550	23	0.676	55	
		600	29	0.806	82	
La <sub>0.73</sub> Sr <sub>0.25</sub> FeO <sub>3</sub>	37 500	550	16	0.471	95	6
Pt/ZSM-5	30 000	450	0.8	0.033	96	7
		500	2	0.069	95	
Pt/KLTL	30 000	450	7	0.292	99	
		500	13	0.448	97	
K-Pt/KLTL	30 000	450	21	0.875	100	
		500	27	0.931	100	
Pt/mullite	30 000	450	10	0.417	92	8
		500	16	0.551	88	

		550	23	0.676	84	
K-Pt/mullite	30 000	450	21	0.875	100	
		500	26	0.897	99	
		550	31	0.912	98	
Pt-K/mullite	30 000	450	22	0.917	100	
		500	27	0.931	99	
		550	31	0.912	98	
<hr/>						
H <sub>2</sub> /CO <sub>2</sub> = 3						
CuAl <sub>2</sub> O <sub>4</sub>	9 960	450	28	0.560	99	9
		500	33	0.647	99	
Pt/Fe <sub>3</sub> O <sub>4</sub>	432 000	500	35	0.680	99	10
<hr/>						
H <sub>2</sub> /CO <sub>2</sub> = 4						
Mo-P-SiO <sub>2</sub>	12 000	450	5.8	0.092	100	11
		500	13	0.224	97	
		550	21	0.350	100	
		600	34	0.523	92	
Mo-P-Al <sub>2</sub> O <sub>3</sub>	12 000	450	8.4	0.133	77	
		500	16	0.276	86	
		550	26	0.433	83	
		600	39	0.600	83	
Mo-P-CeAl	12 000	450	6.8	0.108	100	
		500	14	0.241	89	
		550	25	0.417	88	
		600	35	0.538	86	
Fe-Cu/CeO <sub>2</sub> - Al <sub>2</sub> O <sub>3</sub>	60 000	450	51	0.810	100	12
		500	56	0.966	100	
Co@SiO <sub>2</sub>	15 000	450	48	0.762	19	13
		500	51	0.879	27	
		550	53	0.883	43	
		600	57	0.877	61	
NiCo@SiO <sub>2</sub>	15 000	450	46	0.730	49	
		500	50	0.862	50	
		550	54	0.900	55	
		600	60	0.923	70	

\* R value is defined as the ratio of experimental CO<sub>2</sub> conversion to equilibrium CO<sub>2</sub> conversion.<sup>1</sup>

**Table S4** CO<sub>2</sub> conversion and CO selectivity of RWGS reaction over 10NCM523/Al<sub>2</sub>O<sub>3</sub> and 10NCM811/Al<sub>2</sub>O<sub>3</sub> catalysts at 450–600 °C.

<b>Catalyst</b>	<b>Temperature (°C)</b>	<b>CO<sub>2</sub> conversion (%)</b>	<b>CO selectivity (%)</b>
10NCM523/Al <sub>2</sub> O <sub>3</sub>	450	18	89
	500	25	95
	550	31	100
	600	35	100
10NCM811/Al <sub>2</sub> O <sub>3</sub>	450	20	88
	500	28	94
	550	32	99
	600	37	100

## References

- (1) Kumar, V.; Lamba, N. K.; Baig, A.; Kaushik, J.; Jha, T.; Sonal; Sonkar, S. K. Utilization of steel industry waste derived magnetic iron-oxide nanoparticles for reverse water gas shift reaction. *Chem. Eng. J.* **2023**, *477*, 147027. DOI: 10.1016/j.cej.2023.147027.
- (2) Pahija, E.; Panaritis, C.; Rutherford, B.; Couillard, M.; Patarachao, B.; Shadbahr, J.; Bensebaa, F.; Patience, G. S.; Boffito, D. C. FeO<sub>x</sub> nanoparticle doping on Cu/Al<sub>2</sub>O<sub>3</sub> catalysts for the reverse water gas shift. *J. CO<sub>2</sub> Util.* **2022**, *64*, 102155. DOI: 10.1016/j.jcou.2022.102155.
- (3) Chen, C.-S.; Budi, C. S.; Wu, H.-C.; Saikia, D.; Kao, H.-M. Size-Tunable Ni Nanoparticles Supported on Surface-Modified, Cage-Type Mesoporous Silica as Highly Active Catalysts for CO<sub>2</sub> Hydrogenation. *ACS Catal.* **2017**, *7* (12), 8367-8381. DOI: 10.1021/acscatal.7b02310.
- (4) Okemoto, A.; Harada, M. R.; Ishizaka, T.; Hiyoshi, N.; Sato, K. Catalytic performance of MoO<sub>3</sub>/FAU zeolite catalysts modified by Cu for reverse water gas shift reaction. *Appl. Catal. A: Gen.* **2020**, *592*, 117415. DOI: 10.1016/j.apcata.2020.117415.
- (5) Ye, J.; Ge, Q.; Liu, C. Effect of PdIn bimetallic particle formation on CO<sub>2</sub> reduction over the Pd-In/SiO<sub>2</sub> catalyst. *Chem. Eng. Sci.* **2015**, *135*, 193-201. DOI: 10.1016/j.ces.2015.04.034.
- (6) Daza, Y. A.; Kuhn, J. N. CO<sub>2</sub> conversion by reverse water gas shift catalysis: comparison of catalysts, mechanisms and their consequences for CO<sub>2</sub> conversion to liquid fuels. *RSC Adv.* **2016**, *6* (55), 49675-49691, 10.1039/C6RA05414E. DOI: 10.1039/C6RA05414E.
- (7) Yang, X.; Su, X.; Chen, X.; Duan, H.; Liang, B.; Liu, Q.; Liu, X.; Ren, Y.; Huang, Y.; Zhang, T. Promotion effects of potassium on the activity and selectivity of Pt/zeolite catalysts for reverse water gas shift reaction. *Appl. Catal. B: Environ.* **2017**, *216*, 95-105. DOI:

10.1016/j.apcatb.2017.05.067.

(8) Liang, B.; Duan, H.; Su, X.; Chen, X.; Huang, Y.; Chen, X.; Delgado, J. J.; Zhang, T. Promoting role of potassium in the reverse water gas shift reaction on Pt/mullite catalyst. *Catal. Today* **2017**, *281*, 319-326. DOI: 10.1016/j.cattod.2016.02.051.

(9) Kang, H.-F.; Liu, Y.-J.; Lu, Y.; Zhang, P.; Tang, M.-X.; Gao, Z.-X.; Ge, H.; Fan, W.-B. Exploring the sustained release catalysis of CuAl<sub>2</sub>O<sub>4</sub> spinel for highly effective CO<sub>2</sub> conversion to CO. *J. Catal.* **2024**, *432*, 115427. DOI: 10.1016/j.jcat.2024.115427.

(10) Chen, H.; Zhao, Z.; Wang, G.; Zheng, Z.; Chen, J.; Kuang, Q.; Xie, Z. Dynamic Phase Transition of Iron Oxycarbide Facilitated by Pt Nanoparticles for Promoting the Reverse Water Gas Shift Reaction. *ACS Catal.* **2021**, *11* (23), 14586-14595. DOI: 10.1021/acscatal.1c03772.

(11) Zhang, Q.; Bown, M.; Pastor-Pérez, L.; Duyar, M. S.; Reina, T. R. CO<sub>2</sub> Conversion via Reverse Water Gas Shift Reaction Using Fully Selective Mo–P Multicomponent Catalysts. *Ind. Eng. Chem. Res.* **2022**, *61* (34), 12857-12865. DOI: 10.1021/acs.iecr.2c00305.

(12) Yang, L.; Pastor-Pérez, L.; Villora-Pico, J. J.; Sepúlveda-Escribano, A.; Tian, F.; Zhu, M.; Han, Y.-F.; Ramirez Reina, T. Highly Active and Selective Multicomponent Fe–Cu/CeO<sub>2</sub>–Al<sub>2</sub>O<sub>3</sub> Catalysts for CO<sub>2</sub> Upgrading via RWGS: Impact of Fe/Cu Ratio. *ACS Sustain. Chem. Eng.* **2021**, *9* (36), 12155-12166. DOI: 10.1021/acssuschemeng.1c03551.

(13) Price, C. A. H.; Pastor-Perez, L.; Reina, T. R.; Liu, J. Yolk-Shell structured NiCo@SiO<sub>2</sub> nanoreactor for CO<sub>2</sub> upgrading via reverse water-gas shift reaction. *Catal. Today* **2022**, *383*, 358-367. DOI: 10.1016/j.cattod.2020.09.018.