

Supplementary Information

Synthesis of Photo-Cross-Linkable Starch by Etherification with Cinnamyl Units

Simona Petroni^{1§}, Sara Fernanda Orsini^{2§}, Daniele Bugnotti³, Emanuela Callone³, Sandra Dirè^{3,4}, Luca Zoia⁵, Roberta Bongiovanni^{6,7}, Sara Dalle Vacche^{6,7}, Alessandra Vitale^{6,7}, Luisa Raimondo², Adele Sassella², Pietro Mariani², Massimiliano D'Arienzo^{1*}, Laura Cipolla^{2*}

§: these authors contributed equally to the work

¹ Department of Biotechnology and Biosciences, University of Milano-Bicocca, P.za della Scienza 2, 20126 Milano, Italy

² Department of Materials Science, University of Milano-Bicocca, Via R. Cozzi 55, 20125 Milano, Italy

³ “Klaus Müller” Magnetic Resonance Lab., Department of Industrial Engineering, University of Trento, Via Sommarive 9, 38123 Trento, Italy

⁴ Department Industrial Engineering, University of Trento, Via Sommarive 9, 38123 Trento, Italy

⁵ Department of Earth and Environmental Sciences, University of Milano-Bicocca, Building U01, Piazza della Scienza 1, 20126 Milan, Italy

⁶ Department of Applied Science and Technology, DISAT, Politecnico di Torino, Corso Duca degli Abruzzi 24, 10129 Torino, Italy

⁷ Consorzio Interuniversitario Nazionale per la Scienza e Tecnologia dei Materiali, (INSTM) Via G. Giusti, 9, 50121 Firenze, Italy

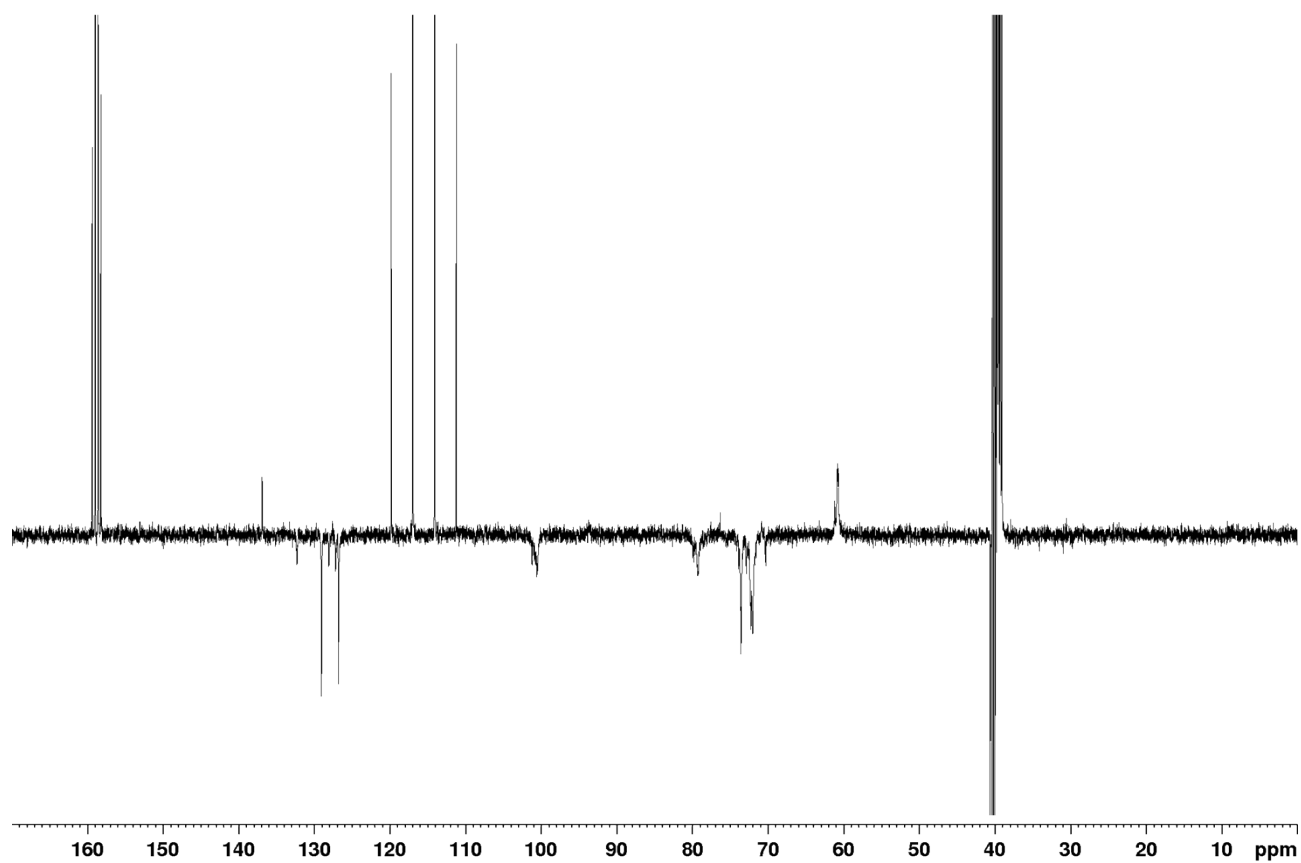


Figure S1. ^{13}C -NMR spectrum of CS1

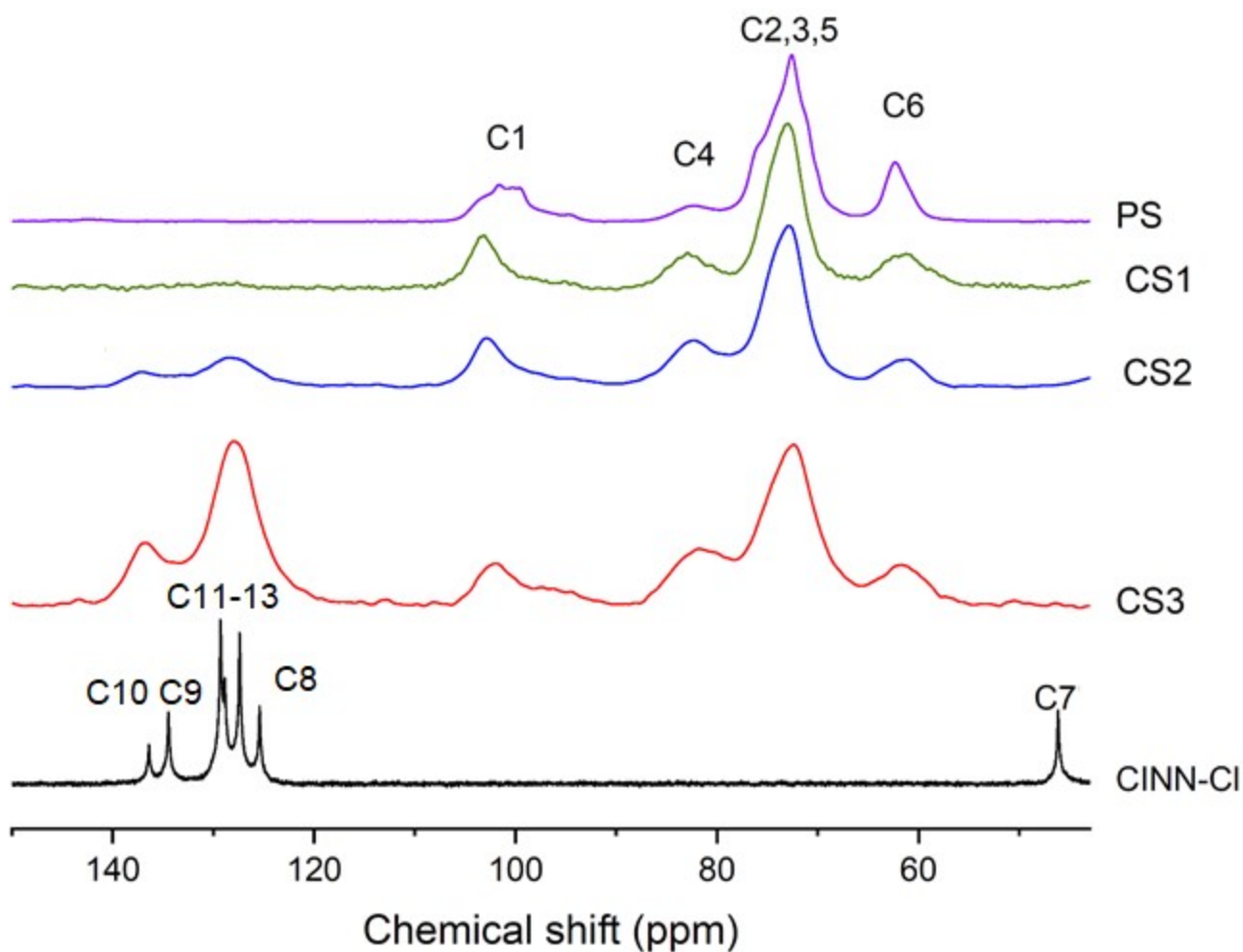


Figure S2. ^{13}C CPMAS NMR spectra of samples CS1-3 and PS and CINN-Cl as references.

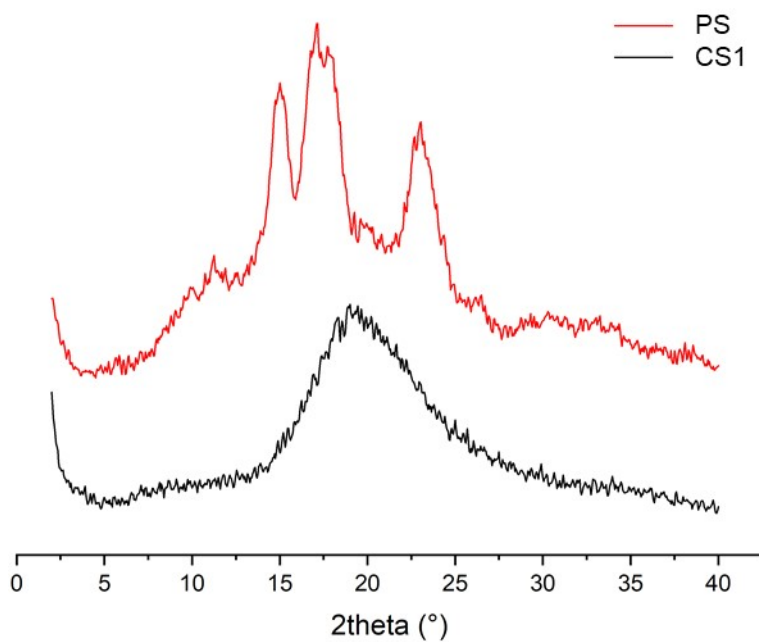


Figure S3. XRD patterns of yuca starch (PS) and functionalized starch (CS1), as representative.

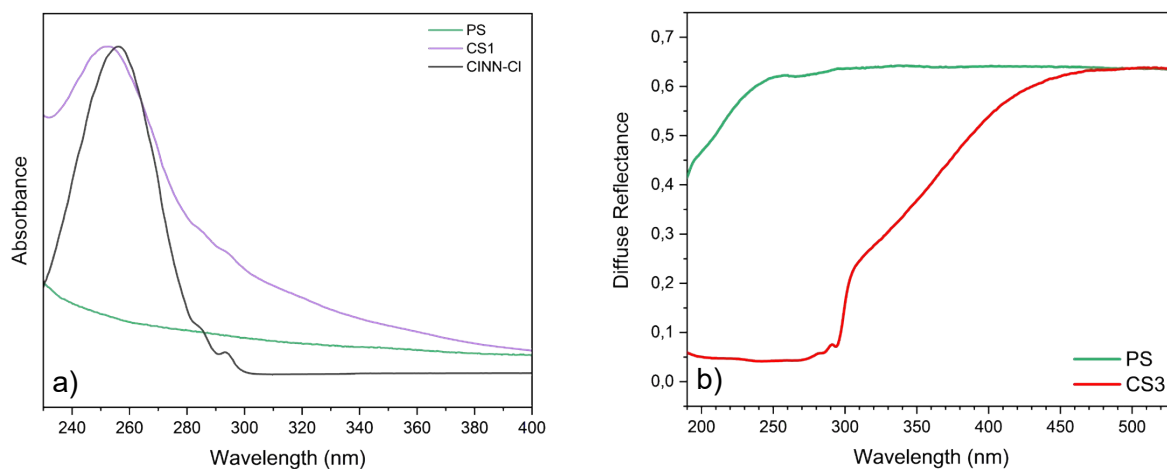


Figure S4. a) Solution-phase (water) UV-Vis normalized spectra of native yuca starch (green line), starch cinnamyl ether (sample CS1, violet line) and CINN-Cl precursor (black line); b) UV-DRS spectra of pristine starch material (green curve) and starch cinnamyl ether with the highest DS (sample CS3, red line).

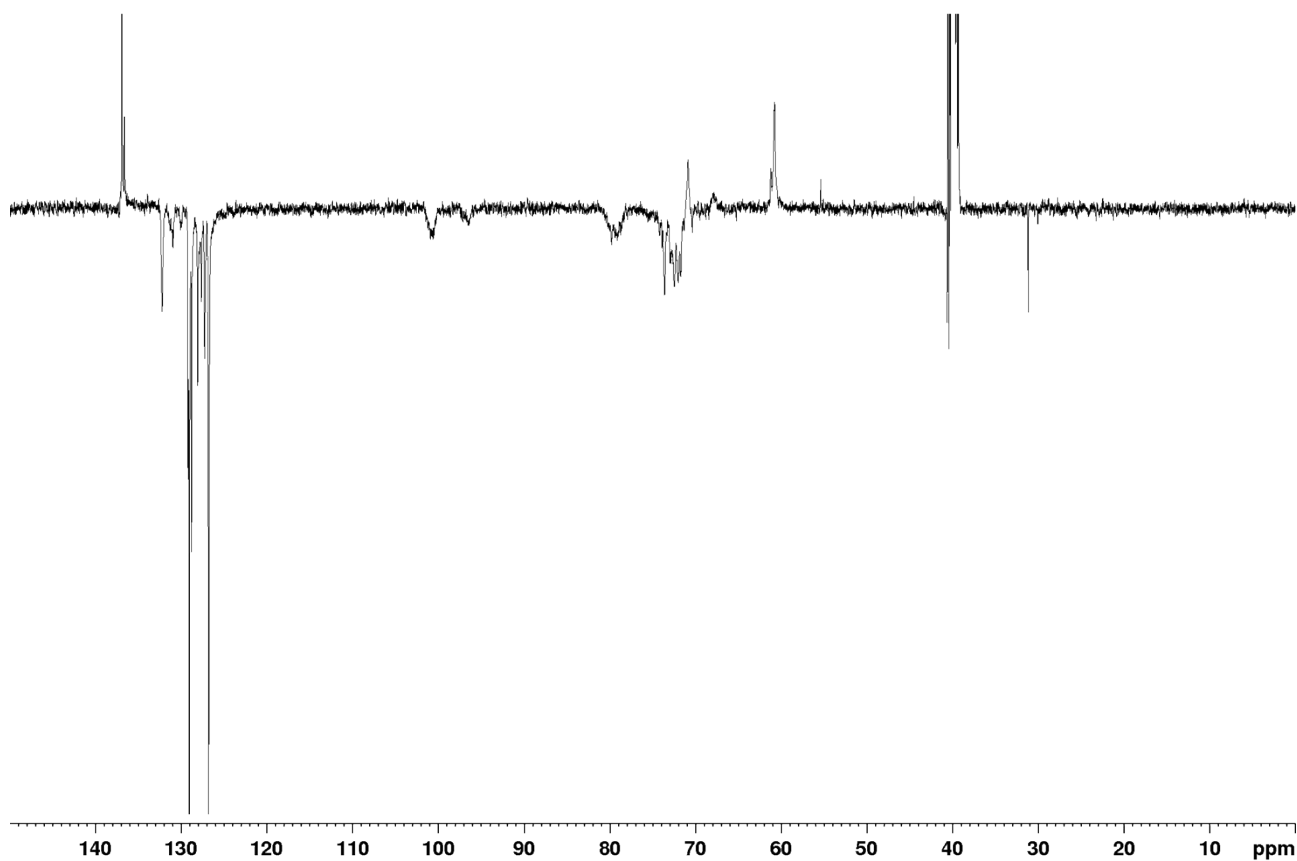


Figure S5. ^{13}C -NMR spectrum of CS2 dissolved in DMSO- d_6 after 60 hours at 365 nm

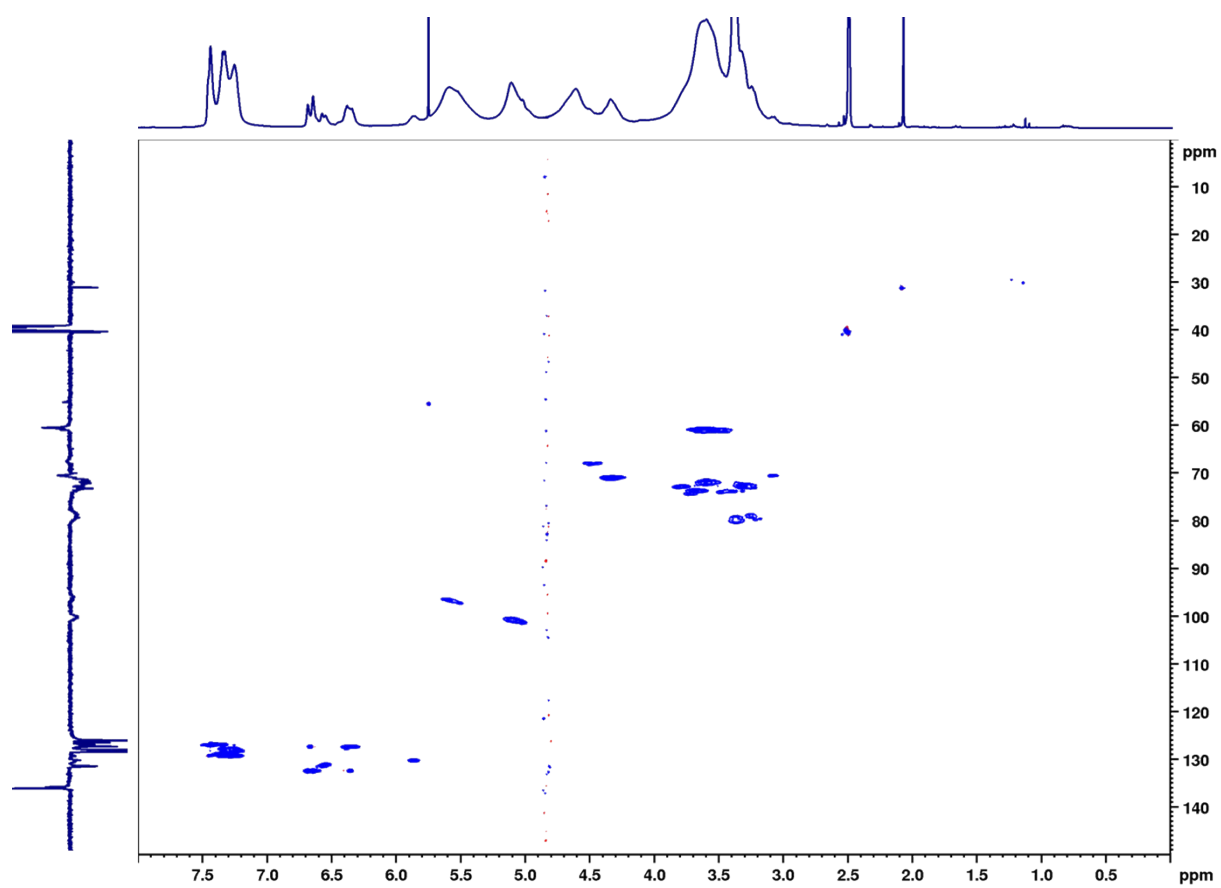


Figure S6. ^1H - ^{13}C HSQC spectrum of CS₂ dissolved in DMSO-d₆ after irradiation at 365 nm