Enhancing stability in zinc-ion batteries with titanium-

doped VO₂ cathode materials

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Chemicals

The following reagents are used without further purification. vanadium pentoxide (Vanadium(V) oxide, AR, 99.0%), Glucose (AR), Titanium sulfate dihydrate $(Ti(SO_4)_2 \cdot 2H_2O, AR, 96.0\%)$, Hexadecyl trimethyl ammonium bromide (Cetyl-trimethyl Ammonium Bromide(CTAB), AR, 99.0%), Hydrogen peroxide (30 wt%) and double distilled water.

Material characterization

The crystalline phase of the samples was analyzed by an X-ray powder diffractometer (Bragg-Brentano, Bruker D8 Advance). X-ray photoelectron spectroscopy (XPS) measurements were performed using a Thermo Scientific ESCALAB 250Xi instrument. To prepare electrodes for ex-situ XRD and XPS measurements, the cells were disassembled at specific voltages, followed by multiple washes with deionized water and dried in vacuum. The samples were imaged by field emission scanning electron microscopy (SEM) and field emission transmission electron microscopy (TEM), while imaging was performed using TEM energy dispersive X-ray spectroscopy (EDS). To characterize the pore distribution, an automatic adsorption instrument (Micromeritics ASAP 2020) was used to conduct N₂ isothermal adsorption/desorption experiments, and the specific surface area was calculated according to the Brunauer-Emmet-Teller (BET) equation. Finally, the electrode samples obtained after these steps were used for XRD and XPS measurements.

Electrochemical measurements

First, the cathode material was prepared by mixing the active material, carbon black and polytetrafluoroethylene (PVDF) in a mass ratio of 7:2:1 in n-methyl-2pyrrolidone (NMP) solvent and assembled into a CR2032 coin. type cells to evaluate the electrochemical performance of all samples. Subsequently, the slurry was coated on stainless steel foil and dried at 60 °C for 12 hours. At the same time, metal zinc discs, glass fibers and 3mol L⁻¹ zinc trifluoromethanesulfonate $(Zn(CF_3SO_3)_2)$ solution were used as anode, separator and electrolyte respectively. All batteries are assembled under natural conditions. The electrochemical properties were studied using cyclic voltammetry (CV) on an electrochemical workstation (CHI 760e) with scan rates between 0.2 and 1.6 V and a current density of 0.2 A g⁻¹. The cycling and chargedischarge behavior of the button cells were tested using a battery test system (LAND MTI-5 V 10 mA). In addition, testing was performed by galvanostatic intermittent titration technique (GITT) using a series of galvanostatic discharge pulses (100 mA g⁻¹, 10 minutes, 30 minutes rest) in the potential range of 0.2 ~ 1.6 V. All electrochemical tests were completed at room temperature.

Energy Density and Power Density

The energy density and power density were obtained by the following equations:

$$E = \int_{0}^{\Delta t} \frac{V \times i}{m} dt$$
$$P = \frac{E}{1000 \times \Delta t}$$

where E (Wh kg⁻¹) is the energy density, P is the power density (kW kg⁻¹), V (V), i (mA), m (g) and Δt (h) represent the working potential, discharging current, the mass loading of the cathode and the discharging time, respectively.

Diffusion Coefficient

The diffusion coefficient (D) is obtained from the following equation,

$$D = \frac{4L^2}{\pi\tau} (\frac{\Delta Es}{\Delta Et})$$

where τ (s) is the constant current pulse time. The L is diffusion length (cm) of Zn²⁺ and H⁺ which is equal to thickness of electrode. The ΔEs is the steady-state voltage change caused by the current pulse. The ΔEt are voltage changes during the constant current pulse.



Fig. S1. SEM image of VO₂.



Fig. S2. EDS spectrum of the $Ti-VO_2$



Fig. S3. XRD patterns of the Ti-doped VO_2 at varying proportions.



Fig. S4.Ti 2p fine spectrum of Ti-VO₂



Fig. S5. (a) Ti-VO₂ pore size distribution; (b) VO_2 pore size distribution.



Fig. S6. (a) CV curves of VO₂ at 0.2 mV s⁻¹;(b) GCD curves of VO₂ at different current densities.



Fig. S7. GITT curve and corresponding diffusion coefficient of VO_2 for ZIBs during discharge process.



Fig. S8. Representative GITT titration curve.

Cathode material	Electrolyte	Specific capacity	Capacity retention	Ref.
Ti-VO ₂	3M Zn(CF ₃ SO ₃) ₂	$\begin{array}{c} 399.58 \text{ mA h } g^{-1} \text{ at} \\ 0.2 \text{ A } g^{-1} \end{array}$	89% retained after r 100 cycles at 0.2 A g ⁻¹	This work
VO ₂ /MXene	3M Zn(CF ₃ SO ₃) ₂	$\begin{array}{c} 445 \text{ mA h } g^{-1} \text{ at} \\ 0.1 \text{ A } g^{-1} \end{array}$	82 % retained after 2600 cycles at 20 A g^{-1}	[1]
V_2O_5 ·n H_2O	3M Zn(CF ₃ SO ₃) ₂	$\begin{array}{c} 359 \text{ mA h } g^{-1} \text{ at} \\ 0.3 \text{ A } g^{-1} \end{array}$	90.9 % retained after 1000 cycles at 6.0 A g^{-1}	[2]
VS_2	1 M ZnSO4	$\begin{array}{c} 116 \text{ mA h } g^{-1} \text{ at} \\ 2.0 \text{ A } g^{-1} \end{array}$	98 % retained after 200 cycles at 0.5 A g^{-1}	[3]
$K_{0.5}V_2O_5$	3M Zn(CF ₃ SO ₃) ₂	$\begin{array}{c} 241 \text{ mA h } g^{-1} \text{ at } 1 \\ \text{A } g^{-1} \end{array}$	90% retained after 1900 cycles at 5 A σ^{-1}	[4]
$(NH_4)_xV_2O_5$ ·nH ₂ O	3M Zn(CF ₃ SO ₃) ₂	$\begin{array}{c} 374 \text{ mA h } g^{-1} \text{ at} \\ 0.1 \text{ A } g^{-1} \end{array}$	80 % retained after 2000 cycles at 5.0 A g^{-1}	[5]
$Mg_{0.23}V_2O_5{\cdot}H_2O$	1M Zn(CF ₃ SO ₃) ₂	$\begin{array}{c} 255 \text{ mA h } g^{-1} \text{ at} \\ 0.5 \text{ A } g^{-1} \end{array}$	210% retained after 100 cycles at 0.5 A g^{-1}	[6]
VO ₂ (A) hollow spheres	3M Zn(CF ₃ SO ₃) ₂	$\begin{array}{c} 357 \text{ mA h } g^{-1} \text{ at} \\ 0.1 \text{ A } g^{-1} \end{array}$	76 % retained after 500 cycles at 5.0 A g^{-1}	[7]
ZnV_2O_4	2M Zn(ClO ₄) ₂	$\begin{array}{c} 289 \text{ mA h } g^{-1} \text{at} \\ 0.46 \text{ A } g^{-1} \end{array}$	76% retained after 1000 cycles at 4.6 A g^{-1}	[8]
MgV_2O_4	1M Zn(CF ₃ SO ₃) ₂	235 mA h g^{-1} at 0.5 A g^{-1}	~68% retained after 500 cycles at 4.0 A g^{-1}	[9]
VSe ₂ Nanosheets	3M Zn(CF ₃ SO ₃) ₂	131.8 mA h g^{-1} at 0.1 A g^{-1}	80.8 % retained after 500 cycles at 2.0 A g^{-1}	[10]

 Table S1. Performance comparison of aqueous ZIBs with vanadium oxide-based

 materials as cathodes.

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