

Supplementary Information

Parameter	Value
Annual Operational Time	7,884 hours
Labor Cost	30% of Maintenance Costs
Project Lifetime	30 years
Discount Rate	10%
CEPCI	790
Cost Module	Total Module Cost
Engineering Cost	12% of Direct Cost of Capital
Construction Cost	15% of Equipment Cost
Contractor's Fee	2% of the sum of Direct Cost of Capital, Engineering, Construction, and Contractor's Fees
Start Up Cost	10% of Fixed Capital Investment Total
Maintenance Cost	3% of Total Capital Investment