## SUPPORTING INFORMATION

## Zinc catalysed ester hydrolysis. Application to the synthesis of tartronic acid derivatives

Rosa M. Carrillo, Ana G. Neo, Lucía López-García, Stefano Marcaccini and Carlos F. Marcos. Ana G. Neo, Lucía López-García, Stefano Marcaccini and Carlos F. Marcos.

<sup>a</sup> Laboratorio de Química Orgánica y Bioorgánica (L.O.B.O.). Departamento de Química Orgánica. Facultad de Veterinaria. Universidad de Extremadura. 10071 Cáceres, Spain. E-mail: <u>cfernan@unex.es</u> Dipartimento di Chimica Organica 'Ugo Schiff', Università di Firenze. 50019 Sesto Fiorentino (FI), Italy.

General Techniques. Melting points are uncorrected. IR spectra were recorded as KBr pellets using a Bruker Vector 22 FT-IR spectrometer. Proton and carbon-13 nuclear magnetic resonance (<sup>1</sup>H NMR or <sup>13</sup>C NMR) spectra were obtained on a Bruker 400 MHz spectrometer. Mass spectra (MS) were recorded with a HP 5988-A spectrometer using Electronic Impact (EI, 70 eV) and with a Micromass Autospec spectrometer, using FAB with Xe<sup>0</sup> and 2-methoxyethyl disulfide as matrix. High Resolution Mass Spectra (HRMS) were recorded with a Micromass Autospec spectrometer, either with EI or FAB. GC-MS were run on a Varian Saturn, using a Varian VF-5ms capillary column (30 m x 0.25 mm). Diethyl ether and methanol are PA ACS grade. Isocyanides were purchased from Aldrich. Ethyl glyoxylate and benzyl glyoxylamide were synthesized by oxidation with HIO<sub>4</sub> of, respectively, the diethyl ester and the dibenzylamide of tartaric acid. Zinc 325 mesh dust was purchased from Aldrich. All experiments were carried out in stoppered flasks without using any inert atmosphere. Liquid reagents were measured using Gilson positive-displacement micropipettes with disposable tips and pistons. Ultrasound irradiation was carried out in a 40 KHz sonication bath. Thin layer chromatography was performed on aluminium plates coated with Merck Kieselgel 60 GF-254 silica gel, using 254 nm UV light or a mixture of p-anisaldehyde (2.5%), acetic acid (1%) and H2SO<sub>4</sub> (3.4%) in 95% ethanol, as developer. Flash column chromatography was performed as described by Still et al.<sup>2</sup> employing silica gel Merck 60 (230-400 mesh).

**Synthesis of the Passerini adducts: General procedure.** Benzyl glyoxylamide (1) or ethyl glyoxylate (2) (5 mmol) was suspended in diethyl ether (5 mL). Acetic acid (4, 5 mmol), and the corresponding isocyanide (3) (5 mmol) were successively added, and the mixture was stirred 72 h at room temperature. An abundant precipitate was formed, which was filtrated and successively washed with i-PrOH (5 mL) and i-Pr<sub>2</sub>O (5 mL), yielding a product (5 or 6) usually pure enough to be used in the following reaction. For analytical purposes, the adducts may be further purified by recrystallisation from ethanol.

(Benzylcarbamoyl)(cyclohexylcarbamoyl)methyl acetate (5a). (68%) obtained as a white solid; mp 175-177 °C; IR (cm<sup>-1</sup>) 3272, 2938, 1747, 1679, 1659, 1543, 1223, 1105; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  7.35-7.20 (m, 6 H), 6.65 (d, 1 H, J = 7.8 Hz), 5.59 (s, 1 H), 4.46 (m, 2 H), 3.75 (m, 1 H), 2.25 (s, 3 H), 2.00-1.10 (m, 10 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  168.52 (C), 164.62 (C), 163.51 (C), 137.25 (C), 128.69 (CH), 127.55 (CH), 72.20 (CH), 48.68 (CH), 43.53 (CH<sub>2</sub>), 32.57 (CH<sub>2</sub>), 25.29 (CH<sub>2</sub>), 24.60 (CH<sub>2</sub>), 20.67 (CH<sub>3</sub>); MS (FAB) m/z (%) 333 (M<sup>+</sup> + 1, 100), 291 (11); HRMS (FAB) Calcd for C<sub>18</sub>H<sub>25</sub>N<sub>2</sub>O<sub>4</sub>: 333.1813. Found: 333.1814.

<sup>2</sup> W. C. Still, M. Kahn, A. Mitra, *J. Org. Chem.*, 1978, **43**, 2923.

<sup>&</sup>lt;sup>1</sup> P. Xu, W. W. Lin, X. M. Zou, Synthesis, 2002, 1017.

(tert-Butylcarbamoyl)(benzylcarbamoyl)methyl acetate (5b). (70%) obtained as a white solid; mp 172-174 °C; IR (cm<sup>-1</sup>) 3273, 1765, 1675, 1657, 1540, 1224; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  7.35-7.20 (m, 5 H), 7.18 (br s, 1 H), 6.64 (br s, 1 H), 5.52 (s, 1 H), 4.47 (m, 2 H), 2.25 (s, 3 H), 1.36 (s, 9 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  168.42 (C), 164.94 (C), 163.33 (C), 137.25 (C), 128.66 (CH), 127.55 (CH), 127.45 (CH), 72.43 (CH), 51,84 (C), 43.45 (CH<sub>2</sub>), 28.46 (CH<sub>3</sub>), 20.69 (CH<sub>3</sub>); MS (FAB) m/z (%) 307 (M<sup>+</sup> + 1, 100), 263 (6), 209 (10); HRMS (FAB) Calcd for C<sub>16</sub>H<sub>23</sub>N<sub>2</sub>O<sub>4</sub> 307.1658, Found 307.1664.

$$\begin{array}{c|c} & O & O \\ & & \\ N & & \\ H & O & CH_3 \end{array}$$

**Bis(benzylcarbamoyl)methyl acetate** (**5c).** (55%) obtained as a white solid; mp 134-136 °C; IR (cm<sup>-1</sup>) 3256, 3076, 1756, 1685, 1656, 1545, 1213; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ 7.35-7.20 (m, 12 H), 5.65 (s, 1 H), 4.45 (m, 4 H), 2.20 (s, 3 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>) δ 168.53 (C), 164.52 (C), 137.17 (C), 128.70 (CH), 127.59 (CH), 72.33 (CH), 43.53 (CH<sub>2</sub>), 20.56 (CH<sub>3</sub>); MS (EI) m/z (%) 341 (M<sup>+</sup> + 1, 1), 280 (12), 176 (15), 165 (12), 146 (14), 106 (51), 91 (100); HRMS Calcd for C<sub>19</sub>H<sub>21</sub>N<sub>2</sub>O<sub>4</sub> 341.1501, Found 341.1500.

(2,6-Dimethylphenylcarbamoyl)(benzylcarbamoyl)methyl acetate (5d). (61%) obtained as a white solid; mp 157-159 °C; IR (cm<sup>-1</sup>) 3215, 3030, 1752, 1691, 1656, 1531, 1215, 1080; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  8.14 (s, 1 H), 7.35-7.25 (m, 5 H), 7.15-7.00 (m, 4 H), 5.79 (s, 1 H), 4.51 (m, 2 H), 2.28 (s, 3 H), 2.16 (s, 6 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  168.54 (C), 164.77 (C), 162.71 (C), 137.08 (C), 135.29 (C), 132.50 (C), 128.77 (CH), 128.19 (CH), 127. 74 (CH), 127.62 (CH), 72.68 (CH), 43.63 (CH<sub>2</sub>), 20.67 (CH<sub>3</sub>), 18.18 (CH<sub>3</sub>); MS (EI) m/z (%) 354 (M<sup>+</sup>, 2), 312 (8), 207 (13), 165 (79), 121 (16), 106 (26), 91 (100); HRMS Calcd for C<sub>20</sub>H<sub>22</sub>N<sub>2</sub>O<sub>4</sub> 354.1580, Found 354.1579.

$$\begin{array}{c|c}
 & O & O \\
 & N & O \\
 & H & O \\
 & CH_3 & O
\end{array}$$

(2-Acetoxy-2-benzylcarbamoyl-acetylamino)-acetic acid *tert*-butyl ester (5e). (65%) obtained as a white solid; mp 134-137 °C; IR (cm<sup>-1</sup>) 3347, 1731, 1686, 1666, 1533, 1371, 1219, 1162; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  7.35-7.25 (m, 6 H), 7.16 (m, 1 H), 5.68 (s, 1 H), 4.48 (m, 2 H), 4.00 (dd, 1 H J = 18.27 and 5.39 Hz), 3.89 (dd, 1 H J = 18.26 and 4.88 Hz), 2.27 (s, 3 H), 1.48 (s, 9 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  168.54 (C), 167.93 (C), 164.78 (C), 164.16 (C), 137.18 (C), 128.71 (CH),

127.68 (CH), 127.63 (CH), 82.64 (C), 72.07 (CH), 43.63 (CH<sub>2</sub>), 42.02 (CH<sub>2</sub>), 27.95 (CH<sub>3</sub>), 20.61 (CH<sub>3</sub>); MS (FAB) m/z (%) 365 (M<sup>+</sup> + 1, 16), 331 (4), 309 (100), 267 (26); HRMS Calcd for  $C_{18}H_{25}N_2O_6$  365.1713, Found 365.1713.

(Benzylcarbamoyl)(tosylmethylcarbamoyl)methyl acetate (5f). (87%) obtained as a white solid; mp 175-176 °C; IR (cm<sup>-1</sup>) 3370, 1757, 1715, 1673, 1524, 1281, 1226, 1140;

<sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ 7.75 (d, 2 H, J = 8.2 Hz), 7.42 (m, 1 H), 7.38-7.23 (m, 7 H), 6.80 (t, 1 H, J = 5.5 Hz), 5.54 (s, 1 H), 4.72-4.60 (m, 2 H), 4.52-4.39 (m, 2 H), 2.40 (s, 3 H), 2.23 (s, 3 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>) δ 168.10 (C), 164.15 (C), 163.85 (C), 145.47 (C), 136.73 (C), 133.49 (C), 129.97 (CH), 128.85 (CH), 127.88 (CH), 127.66 (CH), 71.73 (CH), 60.00 (CH<sub>2</sub>), 43.62 (CH<sub>2</sub>), 21.67 (CH<sub>3</sub>), 20.63 (CH<sub>3</sub>); MS (FAB) m/z (%) 419 (M<sup>+</sup> + 1, 52), 278 (16), 263 (42), 154 (100); HRMS Calcd for C<sub>20</sub>H<sub>23</sub>N<sub>2</sub>O<sub>6</sub>S 419.1277, Found 419.1297.

**2-Acetoxy-N-cyclohexyl-malonamic acid ethyl ester (6a).** (45%) obtained as a white solid; mp 67-69 °C; IR (cm<sup>-1</sup>) 3270, 2993, 2860, 1765, 1748, 1660, 1567, 1223, 1189, 1102;

 $^{1}$ H-NMR (400 MHz, CDCl<sub>3</sub>) δ 6.23 (d, 1 H, J = 6.4 Hz), 5.37 (s, 1 H), 4.28 (c, 2 H, J = 7.1 Hz), 3.80 (m, 1 H), 2.24 (s, 3 H), 2.00-1.10 (m, 10 H), 1.32 (t, 3 H, J = 7.1 Hz);  $^{13}$ C-NMR (100 MHz, CDCl<sub>3</sub>) δ 168.97 (C), 165.96 (C), 161.81 (C), 72.94 (CH), 62.47 (CH<sub>2</sub>), 48.55 (CH), 32.63 (CH<sub>2</sub>), 25.32 (CH<sub>2</sub>), 24.63 (CH<sub>2</sub>), 20.52 (CH<sub>3</sub>), 13.92 (CH<sub>3</sub>); MS (CI, MeOH) m/z (%) 272 (M<sup>+</sup> + 1, 1), 230 (100); HRMS Calcd for C<sub>13</sub>H<sub>21</sub>NO<sub>5</sub> 271.1420, Found 271.1413.

**2-Acetoxy-***N***-(2,6-dimethyl-phenyl)-malonamic acid ethyl ester (6d).** (61%) obtained as a white solid; mp 119-120 °C; IR (cm<sup>-1</sup>) 3251, 1765, 1750, 1669, 1539, 1232, 1102; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  7.73 (s, 1 H), 7.15-7.05 (m, 3 H), 5.58 (s, 1 H), 4.33 (c, 2 H, J = 7.1 Hz), 2.27 (s, 3 H), 2.20 (s, 6 H), 1.33 (t, 3 H, J = 7.1 Hz); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  169.08 (C), 165.96 (C), 161.35 (C), 135.33 (C), 132.29 (C), 128.25 (CH), 127.75 (CH), 73.21 (CH), 62.74 (CH<sub>2</sub>), 20.49 (CH<sub>3</sub>), 18.12 (CH<sub>3</sub>), 13.97 (CH<sub>3</sub>); MS (EI) m/z (%) 293 (M<sup>+</sup>, 11), 251 (10), 178 (9), 148 (73), 121 (52), 104 (100), 76 (34); HRMS Calcd for C<sub>15</sub>H<sub>19</sub>NO<sub>5</sub> 293.1263, Found 293.1266.

Synthesis of the (benzylcarbamoyl)(cyclohexylcarbamoyl)methyl 4-methylbenzoate (10). Benzyl glyoxylamide (1, 5 mmol) was suspended in diethyl ether (5 mL). p-Toluic acid (4, 5 mmol), and cyclohexyl isocyanide (3a) (5 mmol) were successively added, and the mixture was stirred 72 h at room temperature. An abundant precipitate was formed, which was filtrated and successively washed with i-PrOH and i-Pr<sub>2</sub>O, yielding the adduct 10 (31%) as a white solid; mp 176-178 °C; IR (cm<sup>-1</sup>) 3280, 1724, 1663, 1542, 1289, 1115; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  7.99 (d, 2 H, J = 8.1 Hz), 7.50-7.15 (m, 8 H), 6.73 (d, 1 H, J = 7.6 Hz), 5.84 (s, 1 H), 4.49 (m, 2 H), 3.78 (m, 1 H), 2.42 (s, 3 H), 2.00-1.10 (m, 10 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  164.88 (C), 164.57 (C), 163.90 (C), 144.70(C), 137.36 (C), 130.02 (CH), 129.32 (CH), 128.69 (CH), 127.50 (CH), 125.89 (C), 72.39 (CH), 48.68 (CH), 43.56 (CH<sub>2</sub>), 32.60 (CH<sub>2</sub>), 25.33 (CH<sub>2</sub>), 24.59 (CH<sub>2</sub>), 21.71 (CH<sub>3</sub>); MS (CI, CH<sub>4</sub>) m/z (%) 409 (M<sup>+</sup> + 1, 15), 251 (25), 137 (31), 73 (32), 55 (100).

## General procedure for the hydrolysis.

A solution of the starting Passerini adduct (**5 or 6**) (0.3 mmol), and ZnCl<sub>2</sub> (0.03 mmol) in methanol (12 mL) was added to a flask containing Zn dust (3 mmol). The resulting mixture was irradiated in a sonication bath 3-4 h (7 h in the case of adducts **6a,d**), and then decanted from the Zn and concentrated. The product (**8 or 9**) was purified by flash column chromatography (15 cm x 2.5 cm Ø, SiO<sub>2</sub>, hexane-ethyl acetate 7:3 to 1:1).

*N*<sup>*I*</sup>-benzyl-*N*<sup>3</sup>-cyclohexyl-2-hydroxymalonamide (8a). (99%) obtained as a white solid; mp 142-144 °C; IR (cm<sup>-1</sup>) 3279, 2933, 1644, 1542, 1242, 1132; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ 7.61 (br s, 1 H), 7.35-7.10 (m, 5 H), 7.13 (br d, 1 H, J = 7.6 Hz), 4.64 (br s, 1 H), 4.47 (m, 3 H), 3.75 (m, 1 H), 2.0-1.10 (m, 10 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>) δ 168.72 (C), 167.30 (C), 137.21 (C), 128.71 (CH), 127.62 (CH), 127.50 (CH), 70.26 (CH), 48.70 (CH), 43.60 (CH<sub>2</sub>), 32.65 (CH<sub>2</sub>), 25.31 (CH<sub>2</sub>), 24.58 (CH<sub>2</sub>); MS (EI) m/z (%) 290 (M<sup>+</sup>, 7), 209 (2), 165 (41), 157 (25), 106 (35), 91 (100), 74 (49); HRMS Calcd for C<sub>16</sub>H<sub>22</sub>N<sub>2</sub>O<sub>3</sub>: 290.1630. Found: 290.1642.

*N*<sup>*I*</sup>-*tert*-butyl-*N*<sup>3</sup>-benzyl-2-hydroxymalonamide (8b). (97%) obtained as a white solid; mp 70-73 °C; IR (cm<sup>-1</sup>) 3361, 1652, 1639, 1555, 1224, 1119; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ 7.60 (br s, 1 H), 7.35-7.20 (m, 5 H), 7.11 (br s, 1 H), 4.66 (br s, 1 H), 4.48 (d, 2 H, J = 6.0 Hz), 4.41 (s, 1 H), 1.37 (s, 9 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>) δ 168.99 (C), 167.17 (C), 137.24 (C), 128.69 (CH), 127.60 (CH), 127.41 (CH), 70.44 (CH), 51.65 (C), 43.52 (CH<sub>2</sub>), 28.51 (CH<sub>3</sub>); MS (EI) m/z (%) 264 (M<sup>+</sup>, 5), 207 (3), 165 (45), 131 (13), 106 (23), 91 (100), 74 (53); HRMS Calcd for C<sub>14</sub>H<sub>20</sub>N<sub>2</sub>O<sub>3</sub> 264.1474, Found 264.1464.

**RCC127**:  $N^{I}$ ,  $N^{3}$ -dibenzyl-2-hydroxymalonamide (8c). (77%) obtained as a white solid; mp 136-137 °C; IR (cm<sup>-1</sup>) 3331, 1676, 1538, 1254, 1101; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  7.62 (m, 2 H), 7.40-7.20 (m, 10 H), 4.65 (d, 1 H, J = 2.9 Hz), 4.54 (d, 1 H, J = 2.7 Hz), 4.46 (m, 4 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  168.40 (C), 137.13 (C), 128.71 (CH), 127.62 (CH), 127.51 (CH), 70.40 (CH), 43.63 (CH<sub>2</sub>); MS (EI) m/z (%) 299 (M+, 30), 208 (26), 165 (32), 106 (57), 91 (100), 65 (28); HRMS Calcd for C<sub>17</sub>H<sub>18</sub>N<sub>2</sub>O<sub>3</sub> 298.1317, Found 298.1326.

N¹-benzyl-2-hydroxy-N³-(2,6-dimethylphenyl)malonamide (8d). (99%) obtained as a white solid; mp 110-112 °C; IR (cm⁻¹) 3309, 1672, 1655, 1522, 1133; ¹H-NMR (400 MHz, CDCl₃) δ 8.63 (br s, 1 H), 7.63 (br s, 1 H), 7.35-7.25 (m, 5 H), 7.15-7.05 (m, 3 H), 4.75 (m, 2 H), 4.52 (m, 2 H), 2.17 (s, 6 H); ¹³C-NMR (100 MHz, CDCl₃) δ 168.57 (C), 166.90 (C), 137.15 (C), 135.00 (C), 132.57 (C), 128.71 (CH), 128.22 (CH), 127.60 (CH), 70.59 (C), 43.66 (CH₂), 18.21 (CH₃); MS (EI) m/z (%) 312 (M⁺, 9), 221 (7), 165 (40), 148 (14), 120 (13), 91 (100), 74 (35); HRMS Calcd for C₁<sub>8</sub>H₂<sub>2</sub>0N₂O₃ 312.1474, Found 312.1464.

(2-Benzylcarbamoyl-2-hydroxy-acetylamino)-acetic acid *tert*-butyl ester (8e). (94%) obtained as a white solid; mp 60-62 °C; IR (cm<sup>-1</sup>) 3348, 1742, 1683, 1526, 1369, 1230, 1157; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  7.72 (m, 1 H), 7.54 (m, 1 H), 7.35-7.25 (m, 5 H), 4.59 (m, 1 H), 4.57 (m, 1 H), 4.48 (m, 2 H), 3.95 (m, d, 2 H, J = 5.5 Hz), 1.47 (s, 9 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  168.81 (C), 168.14 (C), 167.81 (C), 137.12 (C), 128.71 (CH), 127.62 (CH), 82.46 (C), 70.38 (CH), 43.67 (CH<sub>2</sub>), 42.05 (CH<sub>2</sub>), 27.95 (CH<sub>3</sub>); MS (FAB) m/z (%) 323 (M<sup>+</sup> + 1, 13), 289 (7), 267 (100); HRMS Calcd for C<sub>16</sub>H<sub>23</sub>N<sub>2</sub>O<sub>5</sub> 323.1607, Found 323.1618.

 $N^{I}$ -benzyl-2-hydroxy- $N^{3}$ -(methoxymethyl)malonamide (11). (77%) obtained as a white solid; mp 74-77 °C; IR (cm<sup>-1</sup>) 3327, 1698, 1676, 1638, 1542, 1523, 1132, 1111; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ 7.92 (br s, 1 H), 7.50 (br s, 1 H), 7.35-7.25 (m, 5 H), 4.72 (dd, 2 H, J = 1.0 and 6.9 Hz), 4.60-4.54 (m, 2 H), 4.48 (m, 2 H), 3.31 (s, 3 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>) δ 169.71 (C), 168.14 (C), 137.05 (C), 128.78 (CH), 127.76 (CH), 127.62 (CH), 71.53 (CH<sub>2</sub>), 70.41 (CH), 56.14 (CH<sub>3</sub>), 43.73 (CH<sub>2</sub>); MS (EI) m/z (%) 252 (M<sup>+</sup>, 5), 220 (30), 91 (100), 87 (35), 65 (35); HRMS (FAB) Calcd for C<sub>12</sub>H<sub>17</sub>N<sub>2</sub>O<sub>4</sub> 253.1188, Found 253.1178.

Methyl 2-(cyclohexylcarbamoyl)-2-hydroxyacetate (9a). (12%); obtained as a clear oil; IR (cm<sup>-1</sup>) 3431, 2932, 1744, 1655, 1262, 1098, 803;  $^{1}$ H-NMR (400 MHz, CDCl<sub>3</sub>) δ 6.57 (br s, 1 H), 4.62 (s, 1 H), 3.87 (s, 3 H), 3.83-3.74 (m, 1H), 1.95-0.85 (m, 10 H);  $^{13}$ C-NMR (100 MHz, CDCl<sub>3</sub>) δ 170.86 (C), 165.12 (C), 71.28, (CH), 53.65 (CH<sub>3</sub>), 48.71 (CH), 32.73 (CH<sub>2</sub>), 32.64 (CH<sub>2</sub>), 25.30 (CH<sub>2</sub>), 24.55 (CH<sub>2</sub>); MS (EI) m/z (%) 216 (M<sup>+</sup>, 100), 156 (2), 134 (5), 90 (19), 83 (4).

**Methyl 2-(2,6-dimethylphenylcarbamoyl)-2-hydroxyacetate** (**9d**). (51%) obtained as a white solid; mp 114-116 °C; IR (cm<sup>-1</sup>) 3507, 3250, 1745, 1670, 1540, 1266, 1132; <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ 8.01 (br s, 1 H), 7.15-7.07 (m, 3 H), 4.92 (s, 1 H), 3.92 (s, 3 H), 2.18 (s, 6 H); <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>) δ 170.70 (C), 164.70 (C), 135.07 (C), 132.40 (C), 128.27 (CH), 127.70 (CH), 71.64, (CH), 53.65 (CH<sub>3</sub>), 18.14 (CH<sub>3</sub>); MS (EI) m/z (%) 238 (M<sup>+</sup>, 100), 148 (17), 120 (14), 105 (10), 90 (9); HRMS Calcd for C<sub>12</sub>H<sub>15</sub>NO<sub>4</sub> 237.1001, Found 237.0991.

































