

Supporting Information

Genetic Algorithm-Assisted Optimization of Partially dyed-TiO₂ for Low-Temperature Processable Photoanodes of DSSC

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Preparation of partially dyed-TiO₂

Different sizes of TiO₂ nanoparticles were dispersed in ethanol solutions containing various concentrations of N3. The TiO₂ nanoparticles of the average diameters of 7 nm (MKN-TiO₂-C07, MK nano), 14 nm (P90, Degussa), 21 nm (P25, Degussa), and 40 nm (#22N-0801A, Inframat Advanced Materials LLC) were purchased and used as received. The average particle sizes of TiO₂, determined by the Scherrer's equation from X-ray diffraction or the FESEM images, were in a good agreement with the values reported by suppliers. To control the amounts of N3 adsorbed on TiO₂, TiO₂ powers (0.1 g) were dispersed in N3 solutions (1 mL) of various concentrations (3, 7, 12, 17 mM). After shaking overnight, the solution was repeatedly washed with ethanol by centrifugation until obtaining a colorless supernatant.

The amounts of dye-loading were spectroscopically determined. Partially dyed-TiO₂ (10 mg) was redispersed in NaOH aq. solutions and the concentration of N3 after complete desorption was determined from absorption maxima, using $\epsilon = 1.23 \times 10^4 \text{ M}^{-1} \text{ cm}^{-1}$ at 500 nm. Fig. S1 demonstrates the difference of Visible spectra, depending on the N3 concentration during dye adsorption on TiO₂. In general, the absorption maximum increases with the increase of N3 concentration, but the increasing rate becomes less at high N3 concentrations indicative of closeness to a complete coverage with N3. The dye-loading is also affected by the TiO₂ size due to surface area difference. The surface coverage of N3 was explained in the text.

Visible spectra of N3 desorbed from partially dyed-TiO₂

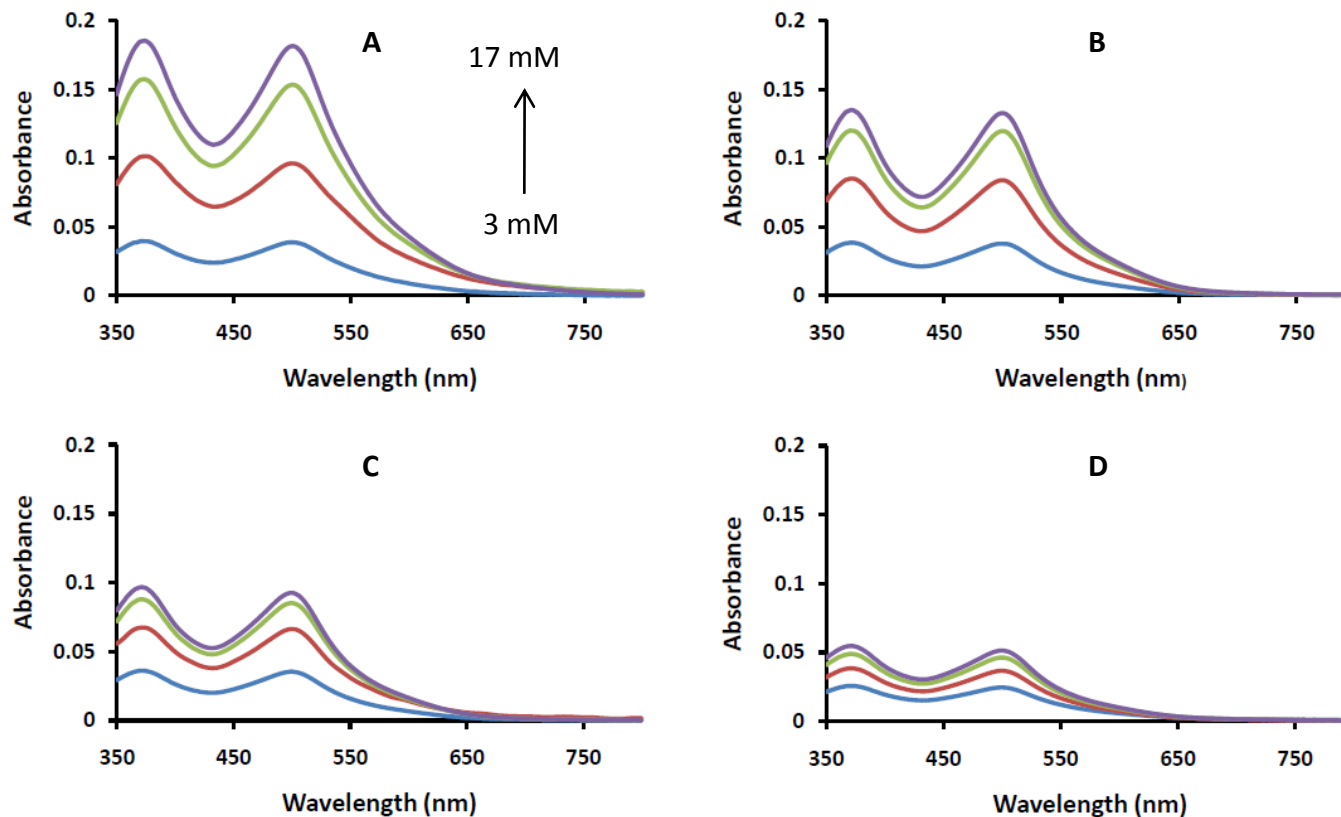


Figure S1. Visible spectra of NaOH aq. solution containing N3 desorbed from partially-dyed TiO₂. Partially dyed-TiO₂ prepared from TiO₂ of diameters of (A) 7, (B) 14, (C) 21, and (D) 40 nm and dyed in 3, 7, 12, and 17 mM N3 solutions.

Preparation of photoanodes

According to the GA-selected decision parameters, partially dyed-TiO₂ nanoparticles with various sizes and dye-loadings were mixed in ethanol and shaken for 12 hours. 30 kinds of solutions with the different compositions and solid contents were prepared per each generation. Immediately after brief shaking of the solution, the photoanodes were produced on cleaned and TiCl₄-treated FTO glasses by a doctor blade method. The TiCl₄ treatment was performed by dipping FTO in a titanium(IV) solution at 70 °C for 30 min. The film thickness was adjusted by the solid content of the solution and the tape thickness. After evaporating the solvent at RT, the tape was removed and the partially dyed-TiO₂ film was subjected to the compression (3635 x-Press, SPEX SamplePrep LLC). The pressure was controlled at 28, 50, 72, and 94 MPa.

Cell fabrication

The counter electrode was prepared by applying 2 drops of 5 mM H₂PtCl₆ on FTO and sintering at 400 °C for 15 min. The Pt counter and photoanode were assembled face-to-face, using hot melting foil (Solaronix SX1170-60)) sandwiched between two electrodes. The space between the electrodes was filled with an electrolyte solution through two holes. The two holes were then completely sealed using Surlyn film and cover glass. The electrolyte solution contained 0.2 M lithium iodide, 0.05 M iodine, 0.5 M t-butylpyridine, and 0.7 M 1,2-dimethyl-3-propylimidazolium iodide in acetonitrile. The mask of a slightly larger hole (0.283 cm²) than the active area of N3/TiO₂ (0.196 cm²) was affixed to the photoanode side.

Decision parameters

Preparation of partially dyed-TiO₂ (PDT)

TiO₂ size: (T1) 7nm; (T2) 14 nm; (T3) 21 nm; (T4) 40 nm

N3 concentration: (D1) 3 mM; (D2) 7 mM; (D3) 12 mM; (D4) 17 mM

When assumed the use of all 4 TiO₂ (However, this does not necessarily mean that all 4 TiO₂ were incorporated into photoanodes. See composition of PDT below.), the total number of cases for the selection PDT becomes 4 x 4 x 4 x 4 = 2⁸ (Note that there are 4 different N3 solutions for each TiO₂).

Preparation of photoanodes with PDT

Composition (wt%) of PDT

	PDT			
	T1	T2	T3	T4
W1	0	0	100	0
.	<i>see next page</i>			
.				
.				
.				
W128	0	100	0	0

X

Control of film thickness

	PDT dispersed in 1 mL ethanol	tape thickness
F1	0.10 g	1
F2	0.10 g	2
F3	0.15 g	1
F4	0.15 g	2
F5	0.20 g	1
F6	0.20 g	2
F7	0.30 g	1
F8	0.30 g	2

X

Pressure applied

P1	28MPa
P2	50MPa
P3	72MPa
P4	94MPa

Total Number of cases = 2⁸ x 2⁷ x 2³ x 2² = 2²⁰

Composition (wt%) of PDT

	T1	T2	T3	T4		T1	T2	T3	T4		T1	T2	T3	T4		T1	T2	T3	T4
W1	0	0	100	0	W33	10	10	60	20	W65	0	70	30	0	W97	0	90	10	0
W2	10	0	90	0	W34	0	50	50	0	W66	10	60	30	0	W98	10	80	10	0
W3	0	10	90	0	W35	10	40	50	0	W67	0	60	30	10	W99	0	80	10	10
W4	0	0	90	10	W36	0	40	50	10	W68	20	50	30	0	W100	20	70	10	0
W5	20	0	80	0	W37	30	20	50	0	W69	0	50	30	20	W101	0	70	10	20
W6	0	20	80	0	W38	30	0	50	20	W70	10	50	30	10	W102	10	70	10	10
W7	0	0	80	20	W39	20	30	50	0	W71	30	40	30	0	W103	30	60	10	0
W8	10	10	80	0	W40	0	30	50	20	W72	0	40	30	30	W104	0	60	10	30
W9	10	0	80	10	W41	20	0	50	30	W73	20	40	30	10	W105	20	60	10	10
W10	0	10	80	10	W42	0	20	50	30	W74	10	40	30	20	W106	10	60	10	20
W11	30	0	70	0	W43	30	10	50	10	W75	30	30	30	10	W107	30	50	10	10
W12	0	30	70	0	W44	10	30	50	10	W76	30	10	30	30	W108	10	50	10	30
W13	0	0	70	30	W45	10	10	50	30	W77	10	30	30	30	W109	20	50	10	20
W14	20	10	70	0	W46	20	20	50	10	W78	20	30	30	20	W110	30	40	10	20
W15	20	0	70	10	W47	10	20	50	20	W79	30	20	30	20	W111	20	40	10	30
W16	10	20	70	0	W48	20	10	50	20	W80	20	20	30	30	W112	30	30	10	30
W17	10	0	70	20	W49	0	60	40	0	W81	0	80	20	0	W113	30	40	0	30
W18	0	20	70	10	W50	10	50	40	0	W82	10	70	20	0	W114	20	50	0	30
W19	0	10	70	20	W51	0	50	40	10	W83	0	70	20	10	W115	30	50	0	20
W20	10	10	70	10	W52	20	40	40	0	W84	20	60	20	0	W116	20	60	0	20
W21	0	40	60	0	W53	0	40	40	20	W85	0	60	20	20	W117	10	60	0	30
W22	30	10	60	0	W54	10	40	40	10	W86	10	60	20	10	W118	30	60	0	10
W23	30	0	60	10	W55	30	30	40	0	W87	30	50	20	0	W118	10	70	0	20
W24	10	30	60	0	W56	0	30	40	30	W88	0	50	20	30	W120	20	70	0	10
W25	0	30	60	10	W57	30	0	40	30	W89	20	50	20	10	W121	0	70	0	30
W26	10	0	60	30	W58	30	20	40	10	W90	10	50	20	20	W122	30	70	0	0
W27	0	10	60	30	W59	30	10	40	20	W91	30	40	20	10	W123	10	80	0	10
W28	20	20	60	0	W60	20	30	40	10	W92	10	40	20	30	W124	0	80	0	20
W29	20	0	60	20	W61	10	30	40	20	W93	20	40	20	20	W125	20	80	0	0
W30	0	20	60	20	W62	10	20	40	30	W94	30	20	20	30	W126	0	90	0	10
W31	20	10	60	10	W63	20	10	40	30	W95	20	30	20	30	W127	10	90	0	0
W32	10	20	60	10	W64	20	20	40	20	W96	30	30	20	20	W128	0	100	0	0

T1 & T4 contents = 0 ~ 30 wt%, T2 & T3 contents = 0 ~ 100 wt%

1st Generation : Decision parameters and cell efficiencies

	Composition of TiO ₂ (wt%)				Relative amount of dyes on TiO ₂				Relative film thickness	Pressure applied (Mpa)	η(%)
	T1	T2	T3	T4	T1	T2	T3	T4			
1G-1	30	40	20	10	D4	D2	D4	D3	F7	28	3.59 ± 0.32
1G-2	0	0	90	10	D2	D3	D4	D4	F4	72	4.93 ± 0.13
1G-3	20	20	50	10	D3	D2	D1	D4	F1	94	3.22 ± 0.03
1G-4	0	10	80	10	D2	D1	D1	D1	F3	50	3.42 ± 0.08
1G-5	0	0	70	30	D2	D3	D4	D3	F3	28	3.36 ± 0.16
1G-6	30	10	40	20	D3	D4	D3	D2	F8	94	4.42 ± 0.08
1G-7	30	10	30	30	D2	D2	D3	D2	F3	94	3.92 ± 0.16
1G-8	20	40	20	20	D2	D3	D1	D4	F7	50	4.48 ± 0.11
1G-9	10	40	20	30	D1	D4	D2	D4	F8	50	4.13 ± 0.11
1G-10	0	30	60	10	D2	D1	D4	D4	F2	72	4.20 ± 0.13
1G-11	20	40	10	30	D2	D3	D4	D2	F2	50	3.28 ± 0.09
1G-12	30	30	20	20	D3	D3	D1	D3	F6	72	4.07 ± 0.12
1G-13	20	60	20	0	D3	D2	D2	D3	F6	94	4.02 ± 0.15
1G-14	10	20	60	10	D1	D4	D3	D1	F6	50	4.70 ± 0.19
1G-15	30	10	40	20	D3	D1	D4	D3	F1	28	2.52 ± 0.19
1G-16	20	40	10	30	D3	D4	D4	D2	F2	50	2.84 ± 0.19
1G-17	30	50	0	20	D1	D1	D1	D1	F7	72	1.63 ± 0.08
1G-18	10	30	50	10	D1	D3	D3	D3	F4	50	4.36 ± 0.10
1G-19	20	20	50	10	D2	D1	D1	D2	F3	28	2.72 ± 0.08
1G-20	0	70	0	30	D4	D1	D4	D3	F1	72	1.86 ± 0.07
1G-21	30	20	40	10	D2	D4	D2	D3	F1	94	2.92 ± 0.02
1G-22	0	90	10	0	D3	D4	D2	D1	F4	72	4.29 ± 0.10
1G-23	0	30	50	20	D1	D1	D1	D4	F6	28	3.70 ± 0.13
1G-24	10	50	40	0	D3	D4	D3	D4	F6	50	4.50 ± 0.12
1G-25	10	10	60	20	D3	D4	D2	D1	F3	50	4.03 ± 0.08
1G-26	20	20	40	20	D2	D1	D3	D4	F5	94	4.31 ± 0.07
1G-27	0	40	30	30	D2	D3	D1	D3	F5	94	4.94 ± 0.03
1G-28	0	40	40	20	D4	D4	D3	D4	F5	50	4.77 ± 0.12
1G-29	30	20	40	10	D4	D1	D4	D3	F2	94	4.25 ± 0.11
1G-30	0	40	50	10	D1	D4	D1	D4	F1	94	3.28 ± 0.14

(red color) the highest η used for the next generation (Elicitism)

1st Generation : Cell parameters for 4 independent samples (1G-1 ~ 1G-10)

1G-1	1	2	3	4	average
$\eta(\%)$	4.02	3.52	3.25	3.58	3.59 ± 0.32
$J_{sc}(\text{mA}/\text{cm}^2)$	7.89	6.50	6.39	6.76	6.89 ± 0.69
$V_{oc}(\text{mV})$	671.85	696.63	671.85	694.24	683.6 ± 13.7
FF(%)	75.79	77.83	75.61	76.31	76.4 ± 1.0

1G-2	1	2	3	4	average
$\eta(\%)$	4.98	4.95	4.74	5.03	4.93 ± 0.13
$J_{sc}(\text{mA}/\text{cm}^2)$	10.75	10.59	10.31	11.06	10.68 ± 0.31
$V_{oc}(\text{mV})$	642.26	649.46	641.47	642.26	643.9 ± 3.8
FF(%)	72.22	71.91	71.69	70.86	71.7 ± 0.6

1G-3	1	2	3	4	average
$\eta(\%)$	3.26	3.22	3.21	3.18	3.22 ± 0.03
$J_{sc}(\text{mA}/\text{cm}^2)$	5.85	5.82	5.75	5.68	5.78 ± 0.08
$V_{oc}(\text{mV})$	726.21	725.42	727.81	725.42	726.2 ± 1.1
FF(%)	76.79	76.31	76.82	77.25	76.8 ± 0.4

1G-4	1	2	3	4	average
$\eta(\%)$	3.44	3.51	3.42	3.32	3.42 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	6.17	6.47	6.30	6.01	6.24 ± 0.20
$V_{oc}(\text{mV})$	734.22	715.02	715.02	731.01	723.8 ± 10.2
FF(%)	75.85	75.94	75.99	75.70	75.9 ± 0.1

1G-5	1	2	3	4	average
$\eta(\%)$	3.58	3.20	3.34	3.33	3.36 ± 0.16
$J_{sc}(\text{mA}/\text{cm}^2)$	6.30	5.58	5.84	5.79	5.88 ± 0.30
$V_{oc}(\text{mV})$	735.81	739.01	739.80	739.80	738.6 ± 1.9
FF(%)	77.19	77.60	77.44	77.73	77.5 ± 0.2

1G-6	1	2	3	4	average
$\eta(\%)$	4.36	4.52	4.34	4.44	4.42 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	8.88	9.32	8.88	9.44	9.13 ± 0.29
$V_{oc}(\text{mV})$	663.05	668.65	664.65	651.06	661.9 ± 7.6
FF(%)	74.01	72.58	73.63	72.23	73.1 ± 0.8

1G-7	1	2	3	4	average
$\eta(\%)$	4.01	3.77	3.80	4.10	3.92 ± 0.16
$J_{sc}(\text{mA}/\text{cm}^2)$	7.67	7.03	7.35	8.15	7.55 ± 0.48
$V_{oc}(\text{mV})$	690.23	694.24	683.04	678.24	686.4 ± 7.2
FF(%)	75.82	77.22	75.75	74.24	75.8 ± 1.2

1G-8	1	2	3	4	average
$\eta(\%)$	4.42	4.53	4.36	4.61	4.48 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	8.69	8.82	9.00	9.33	8.96 ± 0.28
$V_{oc}(\text{mV})$	677.45	678.24	653.46	663.86	668.3 ± 11.9
FF(%)	75.09	75.64	74.12	74.42	74.8 ± 0.7

1G-9	1	2	3	4	average
$\eta(\%)$	4.07	4.05	4.29	4.12	4.13 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	8.32	8.45	8.62	8.60	8.50 ± 0.14
$V_{oc}(\text{mV})$	659.85	659.85	663.05	647.86	657.7 ± 6.7
FF(%)	74.06	72.68	74.97	74.00	73.9 ± 0.9

1G-10	1	2	3	4	average
$\eta(\%)$	4.35	4.26	4.08	4.09	4.20 ± 0.13
$J_{sc}(\text{mA}/\text{cm}^2)$	8.18	7.91	7.50	7.77	7.84 ± 0.28
$V_{oc}(\text{mV})$	711.83	711.02	711.83	705.42	710.0 ± 3.1
FF(%)	74.78	75.83	76.36	74.64	75.4 ± 0.8

1st Generation : Cell parameters for 4 independent samples (1G-11 ~ 1G-20)

1G-11	1	2	3	4	average
$\eta(\%)$	3.20	3.21	3.30	3.40	3.28 ± 0.09
$J_{sc}(\text{mA}/\text{cm}^2)$	6.06	6.32	5.87	6.45	6.18 ± 0.26
$V_{oc}(\text{mV})$	695.83	699.84	721.42	699.84	704.2 ± 11.6
FF(%)	75.97	72.53	77.85	75.26	75.4 ± 2.2

1G-12	1	2	3	4	average
$\eta(\%)$	3.94	4.05	4.23	4.04	4.07 ± 0.12
$J_{sc}(\text{mA}/\text{cm}^2)$	7.71	7.86	7.87	7.76	7.80 ± 0.08
$V_{oc}(\text{mV})$	694.24	677.45	702.23	677.45	687.8 ± 12.4
FF(%)	73.69	76.01	76.52	76.79	75.8 ± 1.4

1G-13	1	2	3	4	average
$\eta(\%)$	3.81	4.11	4.02	4.15	4.02 ± 0.15
$J_{sc}(\text{mA}/\text{cm}^2)$	7.63	8.35	8.39	8.40	8.19 ± 0.38
$V_{oc}(\text{mV})$	660.65	660.65	651.06	663.05	658.9 ± 5.3
FF(%)	75.64	74.57	73.70	74.57	74.6 ± 0.8

1G-14	1	2	3	4	average
$\eta(\%)$	4.87	4.85	4.52	4.56	4.70 ± 0.19
$J_{sc}(\text{mA}/\text{cm}^2)$	9.70	9.44	8.74	8.24	9.03 ± 0.66
$V_{oc}(\text{mV})$	675.04	684.63	685.44	718.22	690.8 ± 18.9
FF(%)	74.45	75.00	75.37	77.02	75.5 ± 1.1

1G-15	1	2	3	4	average
$\eta(\%)$	2.79	2.49	2.45	2.36	2.52 ± 0.19
$J_{sc}(\text{mA}/\text{cm}^2)$	4.87	4.43	4.38	4.10	4.45 ± 0.32
$V_{oc}(\text{mV})$	724.61	723.82	725.42	733.41	726.8 ± 4.4
FF(%)	79.02	77.72	76.98	78.38	78.0 ± 0.9

1G-16	1	2	3	4	average
$\eta(\%)$	2.63	2.79	3.08	2.87	2.84 ± 0.19
$J_{sc}(\text{mA}/\text{cm}^2)$	5.12	5.23	5.66	5.24	5.31 ± 0.24
$V_{oc}(\text{mV})$	691.04	690.23	716.62	712.62	702.6 ± 14.0
FF(%)	74.41	77.16	76.01	76.84	76.1 ± 1.2

1G-17	1	2	3	4	average
$\eta(\%)$	1.57	1.56	1.73	1.64	1.63 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	2.91	3.01	3.17	3.10	3.05 ± 0.11
$V_{oc}(\text{mV})$	687.04	684.63	686.23	685.44	685.8 ± 1.0
FF(%)	78.54	75.82	79.44	77.31	77.8 ± 1.6

1G-18	1	2	3	4	average
$\eta(\%)$	4.33	4.25	4.38	4.48	4.36 ± 0.10
$J_{sc}(\text{mA}/\text{cm}^2)$	8.05	8.07	8.21	8.28	8.15 ± 0.11
$V_{oc}(\text{mV})$	703.03	691.83	693.43	707.02	698.8 ± 7.4
FF(%)	76.57	76.08	76.96	76.54	76.5 ± 0.4

1G-19	1	2	3	4	average
$\eta(\%)$	2.82	2.64	2.67	2.73	2.72 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	5.23	4.72	4.80	4.94	4.92 ± 0.22
$V_{oc}(\text{mV})$	710.23	702.23	711.02	707.83	707.8 ± 4.0
FF(%)	76.01	79.68	78.25	78.05	78.0 ± 1.5

1G-20	1	2	3	4	average
$\eta(\%)$	1.94	1.88	1.79	1.81	1.86 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	3.54	3.52	3.26	3.30	3.41 ± 0.15
$V_{oc}(\text{mV})$	710.23	714.22	715.02	718.22	714.4 ± 3.3
FF(%)	77.28	74.84	76.56	76.59	76.3 ± 1.0

1st Generation : Cell parameters for 4 independent samples (1G-21 ~ 1G-30)

1G-21	1	2	3	4	average
$\eta(\%)$	2.91	2.91	2.95	2.90	2.92 ± 0.02
$J_{sc}(\text{mA}/\text{cm}^2)$	5.26	5.68	5.40	5.21	5.39 ± 0.21
$V_{oc}(\text{mV})$	728.62	710.23	719.01	727.81	721.4 ± 8.6
FF(%)	75.97	72.22	75.95	76.55	75.2 ± 2.0

1G-22	1	2	3	4	average
$\eta(\%)$	4.20	4.35	4.22	4.40	4.29 ± 0.2
$J_{sc}(\text{mA}/\text{cm}^2)$	7.99	8.16	7.76	8.20	8.03 ± 0.2
$V_{oc}(\text{mV})$	696.63	696.63	702.23	699.03	698.6 ± 2.7
FF(%)	75.41	76.44	77.35	76.70	76.5 ± 0.8

1G-23	1	2	3	4	average
$\eta(\%)$	3.60	3.61	3.70	3.87	3.70 ± 0.13
$J_{sc}(\text{mA}/\text{cm}^2)$	7.10	7.31	7.34	7.73	7.37 ± 0.26
$V_{oc}(\text{mV})$	670.25	658.26	664.65	665.45	664.7 ± 4.9
FF(%)	75.72	75.07	75.89	75.24	75.5 ± 0.4

1G-24	1	2	3	4	average
$\eta(\%)$	4.38	4.60	4.40	4.60	4.50 ± 0.12
$J_{sc}(\text{mA}/\text{cm}^2)$	8.40	8.85	8.55	8.79	8.65 ± 0.21
$V_{oc}(\text{mV})$	683.04	684.63	677.45	691.83	684.4 ± 5.9
FF(%)	76.28	75.85	75.94	75.70	75.9 ± 0.3

1G-25	1	2	3	4	average
$\eta(\%)$	4.15	4.00	4.00	3.97	4.03 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	7.32	7.04	6.99	7.00	7.09 ± 0.16
$V_{oc}(\text{mV})$	743.00	743.81	743.00	742.21	743.0 ± 0.7
FF(%)	76.34	76.51	76.99	76.42	76.6 ± 0.3

1G-26	1	2	3	4	average
$\eta(\%)$	4.34	4.28	4.23	4.39	4.31 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	7.90	8.04	8.08	8.39	8.10 ± 0.21
$V_{oc}(\text{mV})$	723.02	695.03	690.23	697.43	701.4 ± 14.7
FF(%)	75.98	76.56	75.82	75.05	75.9 ± 0.6

1G-27	1	2	3	4	average
$\eta(\%)$	4.98	4.95	4.90	4.93	4.94 ± 0.03
$J_{sc}(\text{mA}/\text{cm}^2)$	9.02	9.49	9.15	8.97	9.16 ± 0.23
$V_{oc}(\text{mV})$	738.21	715.02	729.41	731.81	728.6 ± 9.8
FF(%)	74.83	72.97	73.39	75.16	74.1 ± 1.1

1G-28	1	2	3	4	average
$\eta(\%)$	4.72	4.90	4.63	4.84	4.77 ± 0.12
$J_{sc}(\text{mA}/\text{cm}^2)$	8.34	8.68	8.15	9.07	8.56 ± 0.40
$V_{oc}(\text{mV})$	733.41	732.62	734.22	713.43	728.4 ± 10.0
FF(%)	77.18	77.07	77.31	74.75	76.6 ± 1.2

1G-29	1	2	3	4	average
$\eta(\%)$	4.38	4.11	4.22	4.28	4.25 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	7.97	7.64	7.55	7.62	7.70 ± 0.19
$V_{oc}(\text{mV})$	718.22	710.23	724.61	719.82	718.2 ± 6.0
FF(%)	76.50	75.78	77.24	78.02	76.9 ± 1.0

1G-30	1	2	3	4	average
$\eta(\%)$	3.43	3.15	3.16	3.36	3.28 ± 0.14
$J_{sc}(\text{mA}/\text{cm}^2)$	6.06	5.52	5.59	6.07	5.81 ± 0.30
$V_{oc}(\text{mV})$	743.81	746.21	748.60	741.40	745.0 ± 3.1
FF(%)	76.14	76.46	75.57	74.63	75.7 ± 0.9

2nd Generation : Decision parameters and cell efficiencies

	Composition of TiO ₂ (wt%)				Relative amount of dyes on TiO ₂				Relative film thickness	Pressure applied (Mpa)	η(%)
	T1	T2	T3	T4	T1	T2	T3	T4			
2G-1	20	40	20	20	D1	D4	D3	D4	F7	50	3.88 ± 0.07
2G-2	30	30	20	20	D3	D4	D1	D4	F5	28	3.42 ± 0.09
2G-3	20	40	20	20	D3	D3	D1	D3	F5	50	3.48 ± 0.19
2G-4	0	30	40	30	D4	D4	D3	D4	F6	72	4.59 ± 0.14
2G-5	0	50	20	30	D4	D2	D3	D3	F6	72	4.46 ± 0.20
2G-6	0	30	50	20	D4	D1	D4	D4	F3	72	4.70 ± 0.10
2G-7	0	40	30	30	D2	D3	D1	D3	F6	94	5.31 ± 0.06
2G-8	20	40	20	20	D1	D4	D1	D4	F7	50	4.07 ± 0.13
2G-9	20	20	40	20	D2	D1	D3	D4	F6	94	4.33 ± 0.08
2G-10	20	60	20	0	D3	D2	D2	D3	F5	94	4.57 ± 0.08
2G-11	20	60	20	0	D2	D3	D3	D4	F5	28	3.53 ± 0.09
2G-12	20	50	30	0	D3	D3	D3	D4	F4	28	3.43 ± 0.07
2G-13	0	40	30	30	D3	D1	D1	D4	F4	94	4.34 ± 0.03
2G-14	10	60	20	10	D3	D4	D4	D4	F5	94	4.36 ± 0.16
2G-15	0	90	10	0	D3	D4	D2	D1	F3	72	3.35 ± 0.15
2G-16	0	0	70	30	D2	D3	D4	D3	F4	28	3.79 ± 0.09
2G-17	10	30	30	30	D1	D4	D2	D4	F3	28	2.45 ± 0.10
2G-18	20	20	60	0	D2	D3	D4	D3	F8	50	3.99 ± 0.16
2G-19	0	60	20	20	D4	D3	D3	D1	F5	50	4.50 ± 0.09
2G-20	20	40	40	0	D3	D4	D3	D4	F6	28	3.94 ± 0.05
2G-21	0	20	80	0	D4	D1	D2	D4	F8	28	4.85 ± 0.14
2G-22	10	0	60	30	D2	D1	D4	D4	F2	94	3.55 ± 0.17
2G-23	10	10	60	20	D3	D4	D2	D1	F7	50	5.04 ± 0.07
2G-24	20	40	20	20	D2	D3	D1	D4	F3	50	3.73 ± 0.21
2G-25	0	40	30	30	D1	D4	D1	D3	F7	94	5.23 ± 0.01
2G-26	30	10	40	20	D2	D3	D3	D2	F8	94	3.89 ± 0.10
2G-27	0	70	10	20	D3	D1	D3	D1	F1	72	2.48 ± 0.10
2G-28	30	20	40	10	D2	D1	D4	D3	F2	94	3.80 ± 0.20
2G-29	30	20	40	10	D2	D4	D2	D3	F1	72	3.51 ± 0.14
2G-30	0	40	30	30	D2	D3	D1	D3	F5	94	4.90 ± 0.21

(red color) the highest η used for the next generation (Elicitism)

2nd Generation : Cell parameters for 4 independent samples (2G-1 ~ 2G-10)

2G-1	1	2	3	4	average
$\eta(\%)$	3.81	3.82	3.93	3.95	3.88 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	7.48	7.40	7.54	7.99	7.60 ± 0.26
$V_{oc}(\text{mV})$	664.65	679.84	676.64	658.26	669.9 ± 10.1
FF(%)	76.66	75.87	77.03	75.06	76.2 ± 0.9

2G-2	1	2	3	4	average
$\eta(\%)$	3.37	3.33	3.42	3.54	3.42 ± 0.09
$J_{sc}(\text{mA}/\text{cm}^2)$	6.27	6.30	6.40	6.31	6.32 ± 0.06
$V_{oc}(\text{mV})$	688.64	688.64	686.23	726.21	697.43 ± 19.2
FF(%)	78.10	76.77	77.92	77.24	77.5 ± 0.6

2G-3	1	2	3	4	average
$\eta(\%)$	3.42	3.33	3.40	3.76	3.48 ± 0.19
$J_{sc}(\text{mA}/\text{cm}^2)$	5.91	5.92	6.38	7.23	6.36 ± 0.62
$V_{oc}(\text{mV})$	735.81	730.21	695.83	694.24	714.0 ± 22.1
FF(%)	78.58	76.88	76.51	75.00	76.7 ± 1.47

2G-4	1	2	3	4	average
$\eta(\%)$	4.74	4.47	4.47	4.68	4.59 ± 0.14
$J_{sc}(\text{mA}/\text{cm}^2)$	9.12	8.64	8.65	9.33	8.94 ± 0.35
$V_{oc}(\text{mV})$	692.64	688.64	693.43	679.84	$6.88.6 \pm 6.23$
FF(%)	74.96	75.19	74.55	73.87	74.64 ± 0.58

2G-5	1	2	3	4	average
$\eta(\%)$	4.31	4.51	4.73	4.30	4.46 ± 0.20
$J_{sc}(\text{mA}/\text{cm}^2)$	8.69	9.00	9.27	7.91	8.72 ± 0.59
$V_{oc}(\text{mV})$	662.25	687.04	681.44	710.23	685.2 ± 19.8
FF(%)	74.94	72.87	74.79	76.59	74.8 ± 1.5

2G-6	1	2	3	4	average
$\eta(\%)$	4.71	4.67	4.83	4.59	4.70 ± 0.10
$J_{sc}(\text{mA}/\text{cm}^2)$	9.33	9.84	9.43	9.20	9.45 ± 0.28
$V_{oc}(\text{mV})$	674.24	667.05	678.24	672.64	673.0 ± 4.6
FF(%)	74.84	71.16	75.56	74.10	73.9 ± 1.9

2G-7	1	2	3	4	average
$\eta(\%)$	5.25	5.31	5.39	5.29	5.31 ± 0.06
$J_{sc}(\text{mA}/\text{cm}^2)$	10.19	10.33	10.41	10.18	10.28 ± 0.11
$V_{oc}(\text{mV})$	693.43	699.03	699.03	708.62	700.0 ± 6.3
FF(%)	74.28	73.6	74.02	73.39	73.8 ± 0.4

2G-8	1	2	3	4	average
$\eta(\%)$	4.19	3.89	4.11	4.07	4.07 ± 0.13
$J_{sc}(\text{mA}/\text{cm}^2)$	8.39	7.35	7.98	7.99	7.93 ± 0.43
$V_{oc}(\text{mV})$	668.65	678.24	669.44	667.85	671.1 ± 4.8
FF(%)	74.73	77.96	76.99	76.28	76.5 ± 1.4

2G-9	1	2	3	4	average
$\eta(\%)$	4.26	4.27	4.36	4.44	4.33 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	8.83	9.19	8.81	9.12	8.99 ± 0.20
$V_{oc}(\text{mV})$	659.05	652.66	659.05	655.06	656.5 ± 3.2
FF(%)	73.10	71.27	74.98	74.28	73.41 ± 1.6

2G-10	1	2	3	4	average
$\eta(\%)$	4.67	4.58	4.50	4.52	4.57 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	9.04	8.63	8.75	8.73	8.79 ± 0.18
$V_{oc}(\text{mV})$	680.64	687.04	680.64	683.84	683.0 ± 3.1
FF(%)	75.83	77.23	75.46	75.63	76.0 ± 0.8

2nd Generation : Cell parameters for 4 independent samples (2G-11 ~ 2G-20)

2G-11	1	2	3	4	average
η (%)	3.51	3.46	3.48	3.66	3.53 ± 0.09
J_{sc} (mA/cm ²)	6.56	6.51	6.51	7.18	6.69 ± 0.33
V_{oc} (mV)	691.04	692.64	693.43	695.83	693.2 ± 2.0
FF(%)	77.44	76.73	77.00	73.29	76.1 ± 1.9

2G-12	1	2	3	4	average
η (%)	3.37	3.47	3.37	3.51	3.43 ± 0.07
J_{sc} (mA/cm ²)	6.43	6.54	6.32	6.56	6.46 ± 0.11
V_{oc} (mV)	689.44	688.64	683.84	688.64	687.6 ± 2.6
FF(%)	75.92	77.05	78.08	77.76	77.2 ± 1.0

2G-13	1	2	3	4	average
η (%)	4.34	4.38	4.32	4.32	4.34 ± 0.03
J_{sc} (mA/cm ²)	8.49	8.55	8.47	8.50	8.50 ± 0.03
V_{oc} (mV)	675.04	675.85	674.24	675.04	675.0 ± 0.7
FF(%)	75.78	75.85	75.57	75.38	75.7 ± 0.2

2G-14	1	2	3	4	average
η (%)	4.32	4.14	4.48	4.49	4.36 ± 0.16
J_{sc} (mA/cm ²)	8.47	7.59	8.21	8.23	8.13 ± 0.38
V_{oc} (mV)	674.24	700.63	713.43	715.02	700.8 ± 18.9
FF(%)	75.57	77.89	76.44	76.32	76.6 ± 1.0

2G-15	1	2	3	4	average
η (%)	3.39	3.47	3.40	3.12	3.35 ± 0.15
J_{sc} (mA/cm ²)	6.24	6.52	6.24	5.81	6.20 ± 0.29
V_{oc} (mV)	714.22	710.23	714.22	712.62	712.8 ± 1.9
FF(%)	75.91	75.01	76.33	75.47	75.7 ± 0.6

2G-16	1	2	3	4	average
η (%)	3.66	3.85	3.83	3.80	3.79 ± 0.09
J_{sc} (mA/cm ²)	6.68	7.15	7.09	6.91	6.96 ± 0.21
V_{oc} (mV)	724.61	708.62	708.62	718.22	715.0 ± 7.8
FF(%)	75.63	76.01	76.14	76.56	76.1 ± 0.4

2G-17	1	2	3	4	average
η (%)	2.60	2.37	2.40	2.42	2.45 ± 0.10
J_{sc} (mA/cm ²)	4.67	4.89	5.15	5.18	4.97 ± 0.24
V_{oc} (mV)	719.01	702.23	715.02	713.43	712.4 ± 7.2
FF(%)	77.23	68.95	65.10	65.45	69.2 ± 5.6

2G-18	1	2	3	4	average
η (%)	3.85	4.04	4.19	3.87	3.99 ± 0.16
J_{sc} (mA/cm ²)	8.84	8.60	8.94	9.05	8.86 ± 0.19
V_{oc} (mV)	660.65	651.06	660.65	642.26	653.7 ± 8.8
FF(%)	65.92	72.10	70.99	66.47	68.9 ± 3.1

2G-19	1	2	3	4	average
η (%)	4.60	4.54	4.47	4.40	4.50 ± 0.09
J_{sc} (mA/cm ²)	8.75	9.31	8.67	8.53	8.82 ± 0.34
V_{oc} (mV)	698.24	700.63	707.83	698.24	701.2 ± 4.5
FF(%)	75.32	69.65	72.88	73.90	72.9 ± 2.4

2G-20	1	2	3	4	average
η (%)	4.00	3.93	3.96	3.87	3.94 ± 0.05
J_{sc} (mA/cm ²)	8.03	7.78	7.83	7.15	7.70 ± 0.38
V_{oc} (mV)	673.45	679.84	681.44	705.42	685.0 ± 14.0
FF(%)	74.03	74.22	74.19	76.66	74.8 ± 1.3

2nd Generation : Cell parameters for 4 independent samples (2G-21 ~ 2G-30)

2G-21	1	2	3	4	average
η (%)	5.05	4.85	4.72	4.78	4.85 ± 0.14
J_{sc} (mA/cm ²)	10.52	10.64	9.83	9.96	10.24 ± 0.40
V_{oc} (mV)	663.86	635.87	694.24	691.04	671.3 ± 27.2
FF(%)	72.29	71.62	69.16	69.47	70.6 ± 1.6

2G-22	1	2	3	4	average
η (%)	3.42	3.39	3.66	3.72	3.55 ± 0.17
J_{sc} (mA/cm ²)	6.25	6.26	7.03	7.09	6.66 ± 0.47
V_{oc} (mV)	701.43	707.02	696.63	699.03	701.0 ± 4.5
FF(%)	77.94	76.63	74.77	75.11	76.1 ± 1.5

2G-23	1	2	3	4	average
η (%)	4.93	5.07	5.07	5.09	5.04 ± 0.07
J_{sc} (mA/cm ²)	9.40	10.46	9.87	9.58	9.83 ± 0.46
V_{oc} (mV)	688.64	676.64	687.84	692.64	686.4 ± 6.9
FF(%)	76.13	71.60	74.72	76.79	74.8 ± 2.3

2G-24	1	2	3	4	average
η (%)	4.03	3.59	3.73	3.56	3.73 ± 0.21
J_{sc} (mA/cm ²)	7.28	6.79	6.84	6.51	6.86 ± 0.3
V_{oc} (mV)	703.03	693.43	695.83	702.23	689.6 ± 4.7
FF(%)	78.79	76.24	78.30	77.97	77.8 ± 1.1

2G-25	1	2	3	4	average
η (%)	5.24	5.22	5.23	5.21	5.23 ± 0.01
J_{sc} (mA/cm ²)	10.86	10.64	10.19	9.77	10.37 ± 0.48
V_{oc} (mV)	671.85	686.23	707.02	709.42	693.6 ± 17.9
FF(%)	71.78	71.46	72.51	75.19	72.7 ± 1.7

2G-26	1	2	3	4	average
η (%)	3.96	3.88	3.75	3.98	3.89 ± 0.10
J_{sc} (mA/cm ²)	8.62	8.46	8.13	8.36	8.39 ± 0.21
V_{oc} (mV)	638.26	639.86	640.66	647.06	641.5 ± 3.9
FF(%)	71.89	71.66	72.13	73.50	72.3 ± 0.8

2G-27	1	2	3	4	average
η (%)	2.61	2.37	2.43	2.51	2.48 ± 0.10
J_{sc} (mA/cm ²)	4.54	4.32	4.38	4.54	4.45 ± 0.11
V_{oc} (mV)	728.62	704.63	706.23	709.42	712.2 ± 11.1
FF(%)	78.92	78.02	78.54	77.75	78.3 ± 0.5

2G-28	1	2	3	4	average
η (%)	4.01	3.77	3.53	3.88	3.80 ± 0.20
J_{sc} (mA/cm ²)	7.62	7.20	6.71	7.50	7.26 ± 0.41
V_{oc} (mV)	685.44	682.24	683.04	686.23	684.2 ± 1.9
FF(%)	76.80	76.61	77.04	75.53	76.5 ± 0.7

2G-29	1	2	3	4	average
η (%)	3.41	3.46	3.72	3.45	3.51 ± 0.14
J_{sc} (mA/cm ²)	6.16	6.21	6.71	6.07	6.29 ± 0.29
V_{oc} (mV)	713.43	712.62	711.02	723.82	715.2 ± 5.8
FF(%)	77.67	78.20	77.85	78.53	78.1 ± 0.4

2G-30	1	2	3	4	average
η (%)	5.08	5.10	4.73	4.70	4.90 ± 0.20
J_{sc} (mA/cm ²)	9.02	9.55	8.96	8.65	9.16 ± 0.37
V_{oc} (mV)	754.58	742.72	720.46	730.96	728.6 ± 14.7
FF(%)	74.64	71.90	73.27	74.33	73.5 ± 1.2

3rd Generation : Decision parameters and cell efficiencies

	Composition of TiO ₂ (wt%)				Relative amount of dyes on TiO ₂				Relative film thickness	Pressure applied (Mpa)	η(%)
	T1	T2	T3	T4	T1	T2	T3	T4			
3G-1	10	60	20	10	D4	D4	D4	D4	F5	94	4.20 ± 0.11
3G-2	0	40	30	30	D2	D3	D1	D3	F8	94	5.02 ± 0.10
3G-3	30	20	40	10	D2	D1	D4	D3	F5	94	3.58 ± 0.11
3G-4	20	60	20	0	D3	D2	D2	D3	F2	94	4.26 ± 0.07
3G-5	0	40	30	30	D2	D3	D1	D3	F8	72	5.00 ± 0.17
3G-6	20	40	20	20	D1	D4	D3	D4	F8	50	3.67 ± 0.04
3G-7	10	60	20	10	D4	D2	D3	D3	F8	28	3.67 ± 0.14
3G-8	10	10	80	0	D4	D1	D2	D4	F6	72	5.08 ± 0.08
3G-9	10	50	20	20	D1	D4	D1	D4	F2	94	3.95 ± 0.05
3G-10	20	0	60	20	D2	D1	D4	D4	F7	50	4.27 ± 0.12
3G-11	30	40	30	0	D2	D3	D1	D3	F7	50	4.01 ± 0.05
3G-12	30	20	20	30	D1	D4	D1	D4	F7	94	3.68 ± 0.13
3G-13	10	60	30	0	D1	D4	D1	D3	F1	72	3.62 ± 0.19
3G-14	20	20	40	20	D2	D4	D2	D3	F7	94	4.74 ± 0.07
3G-15	10	20	60	10	D2	D3	D4	D3	F5	28	3.89 ± 0.16
3G-16	10	40	20	30	D3	D4	D1	D4	F7	50	4.02 ± 0.07
3G-17	0	20	80	0	D3	D3	D2	D4	F7	28	4.76 ± 0.11
3G-18	20	50	30	0	D4	D1	D3	D4	F4	28	3.60 ± 0.13
3G-19	20	60	20	0	D1	D4	D1	D3	F6	28	3.78 ± 0.07
3G-20	10	0	80	10	D4	D4	D4	D3	F4	28	3.89 ± 0.12
3G-21	20	60	20	0	D2	D3	D3	D4	F5	50	3.83 ± 0.05
3G-22	30	20	40	10	D4	D2	D4	D2	F7	72	3.91 ± 0.02
3G-23	20	40	10	30	D3	D4	D4	D2	F7	50	3.73 ± 0.10
3G-24	20	40	20	20	D1	D4	D3	D4	F2	50	2.79 ± 0.11
3G-25	0	30	40	30	D2	D1	D3	D4	F6	72	4.16 ± 0.16
3G-26	30	20	40	10	D4	D4	D4	D3	F2	94	3.07 ± 0.12
3G-27	0	40	30	30	D2	D3	D1	D3	F7	94	5.41 ± 0.07
3G-28	30	20	20	30	D2	D4	D1	D1	F3	72	2.91 ± 0.18
3G-29	10	30	50	10	D1	D2	D2	D1	F5	72	4.36 ± 0.21
3G-30	0	40	30	30	D2	D3	D1	D3	F6	94	5.31 ± 0.06

(red color) the highest η used for the next generation (Elicitism)

3rd Generation : Cell parameters for 4 independent samples (3G-1 ~ 3G-10)

3G-1	1	2	3	4	average
$\eta(\%)$	4.20	4.09	4.34	4.16	4.20 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	7.98	7.45	8.30	7.95	7.92 ± 0.35
$V_{oc}(\text{mV})$	705.42	726.21	716.62	703.03	712.8 ± 10.7
FF(%)	74.56	75.55	73.07	74.41	74.4 ± 1.0

3G-2	1	2	3	4	average
$\eta(\%)$	5.13	4.89	5.00	5.04	5.02 ± 0.10
$J_{sc}(\text{mA}/\text{cm}^2)$	10.00	9.87	9.63	10.03	9.88 ± 0.18
$V_{oc}(\text{mV})$	708.62	687.04	711.02	686.23	698.2 ± 13.4
FF(%)	72.38	72.08	73.10	73.22	72.7 ± 0.6

3G-3	1	2	3	4	average
$\eta(\%)$	3.55	3.50	3.52	3.73	3.58 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	6.67	6.62	6.59	6.99	6.72 ± 0.18
$V_{oc}(\text{mV})$	689.44	688.64	691.83	692.64	690.6 ± 1.9
FF(%)	77.17	76.70	77.25	77.06	77.1 ± 0.2

3G-4	1	2	3	4	average
$\eta(\%)$	4.34	4.16	4.25	4.28	4.26 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	8.22	7.71	7.99	7.98	7.98 ± 0.21
$V_{oc}(\text{mV})$	697.43	702.23	701.43	699.03	700.0 ± 2.2
FF(%)	75.68	76.93	75.86	76.74	76.3 ± 0.6

3G-5	1	2	3	4	average
$\eta(\%)$	4.88	5.24	4.90	4.96	5.00 ± 0.17
$J_{sc}(\text{mA}/\text{cm}^2)$	10.14	10.60	10.05	10.28	10.27 ± 0.24
$V_{oc}(\text{mV})$	679.05	688.64	669.44	667.05	676.1 ± 9.9
FF(%)	70.91	71.82	72.88	72.32	72.0 ± 0.8

3G-6	1	2	3	4	average
$\eta(\%)$	3.73	3.67	3.66	3.63	3.67 ± 0.04
$J_{sc}(\text{mA}/\text{cm}^2)$	7.70	7.44	7.75	7.16	7.51 ± 0.27
$V_{oc}(\text{mV})$	655.85	666.25	649.46	672.64	661.1 ± 10.4
FF(%)	73.83	74.01	72.85	75.36	74.01 ± 1.03

3G-7	1	2	3	4	average
$\eta(\%)$	3.63	3.70	3.51	3.85	3.67 ± 0.14
$J_{sc}(\text{mA}/\text{cm}^2)$	7.75	7.52	7.21	8.12	7.65 ± 0.38
$V_{oc}(\text{mV})$	655.85	670.25	655.06	659.85	660.3 ± 7.0
FF(%)	71.45	73.45	74.23	71.92	72.8 ± 1.3

3G-8	1	2	3	4	average
$\eta(\%)$	4.98	5.17	5.05	5.12	5.08 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	10.37	10.70	10.58	10.24	10.47 ± 0.21
$V_{oc}(\text{mV})$	677.45	690.23	684.63	704.63	689.2 ± 11.5
FF(%)	70.94	70.08	69.69	70.95	70.4 ± 0.6

3G-9	1	2	3	4	average
$\eta(\%)$	3.88	3.98	3.98	3.94	3.95 ± 0.05
$J_{sc}(\text{mA}/\text{cm}^2)$	7.14	7.50	7.45	7.31	7.35 ± 0.16
$V_{oc}(\text{mV})$	722.22	710.23	707.83	708.62	712.2 ± 6.7
FF(%)	75.33	74.72	75.49	76.10	75.4 ± 0.6

3G-10	1	2	3	4	average
$\eta(\%)$	4.28	4.11	4.40	4.30	4.27 ± 0.12
$J_{sc}(\text{mA}/\text{cm}^2)$	8.48	7.90	8.61	8.40	8.35 ± 0.31
$V_{oc}(\text{mV})$	687.04	691.83	684.63	683.04	686.6 ± 3.8
FF(%)	73.46	75.18	74.56	74.98	74.6 ± 0.8

3rd Generation : Cell parameters for 4 independent samples (3G-11 ~ 3G-20)

3G-11	1	2	3	4	average
$\eta(\%)$	4.05	4.04	3.95	4.00	4.01 ± 0.05
$J_{sc}(\text{mA}/\text{cm}^2)$	8.02	8.00	7.82	7.77	7.90 ± 0.13
$V_{oc}(\text{mV})$	676.64	673.45	675.04	679.05	676.1 ± 2.4
FF(%)	74.67	75.03	74.85	75.86	75.1 ± 0.5

3G-12	1	2	3	4	average
$\eta(\%)$	3.62	3.66	3.87	3.58	3.68 ± 0.13
$J_{sc}(\text{mA}/\text{cm}^2)$	7.12	7.18	7.27	7.00	7.14 ± 0.11
$V_{oc}(\text{mV})$	672.64	671.85	691.04	671.85	676.9 ± 9.5
FF(%)	75.64	75.94	77.09	76.01	76.2 ± 0.6

3G-13	1	2	3	4	average
$\eta(\%)$	3.76	3.73	3.62	3.35	3.62 ± 0.19
$J_{sc}(\text{mA}/\text{cm}^2)$	6.73	6.67	6.29	5.77	6.37 ± 0.44
$V_{oc}(\text{mV})$	737.41	730.21	739.01	740.61	736.8 ± 4.6
FF(%)	75.72	76.72	77.89	78.46	77.2 ± 1.22

3G-14	1	2	3	4	average
$\eta(\%)$	4.81	4.67	4.69	4.80	4.74 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	9.62	9.36	9.43	9.59	9.50 ± 0.13
$V_{oc}(\text{mV})$	683.84	684.63	694.24	684.63	686.8 ± 5.0
FF(%)	73.10	72.87	71.71	73.20	72.7 ± 0.7

3G-15	1	2	3	4	average
$\eta(\%)$	3.99	3.72	3.78	4.05	3.89 ± 0.16
$J_{sc}(\text{mA}/\text{cm}^2)$	7.33	6.89	6.91	7.68	7.20 ± 0.38
$V_{oc}(\text{mV})$	716.62	711.83	716.62	721.42	716.6 ± 3.9
FF(%)	75.93	75.79	76.28	73.13	75.3 ± 1.5

3G-16	1	2	3	4	average
$\eta(\%)$	3.92	4.05	4.07	4.04	4.02 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	8.73	8.52	8.43	8.16	8.46 ± 0.24
$V_{oc}(\text{mV})$	657.45	679.84	667.05	677.45	670.5 ± 10.3
FF(%)	68.30	69.86	72.39	73.04	70.9 ± 2.21

3G-17	1	2	3	4	average
$\eta(\%)$	4.71	4.89	4.64	4.81	4.76 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	9.91	9.91	9.88	10.07	9.94 ± 0.09
$V_{oc}(\text{mV})$	655.85	688.64	674.24	677.45	674.1 ± 13.6
FF(%)	72.43	71.64	69.61	70.45	71.0 ± 1.3

3G-18	1	2	3	4	average
$\eta(\%)$	3.76	3.54	3.45	3.63	3.60 ± 0.13
$J_{sc}(\text{mA}/\text{cm}^2)$	7.06	6.51	6.39	6.88	6.71 ± 0.31
$V_{oc}(\text{mV})$	693.43	689.44	692.64	695.03	692.6 ± 2.4
FF(%)	76.80	78.80	77.97	76.05	77.4 ± 1.2

3G-19	1	2	3	4	average
$\eta(\%)$	3.73	3.77	3.74	3.88	3.78 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	7.20	6.79	7.37	7.39	7.19 ± 0.28
$V_{oc}(\text{mV})$	677.45	713.43	681.44	682.24	688.6 ± 16.7
FF(%)	76.54	77.79	74.54	76.97	76.5 ± 1.4

3G-20	1	2	3	4	average
$\eta(\%)$	3.86	3.88	4.06	3.76	3.89 ± 0.12
$J_{sc}(\text{mA}/\text{cm}^2)$	7.17	7.59	7.69	7.08	7.38 ± 0.30
$V_{oc}(\text{mV})$	714.22	716.62	720.62	720.62	718.0 ± 3.2
FF(%)	75.40	71.32	73.17	73.71	73.4 ± 1.7

3rd Generation : Cell parameters for 4 independent samples (3G-21 ~ 3G-30)

3G-21	1	2	3	4	average
$\eta(\%)$	3.90	3.79	3.83	3.81	3.83 ± 0.05
$J_{sc}(\text{mA}/\text{cm}^2)$	7.50	7.25	7.30	7.52	7.39 ± 0.14
$V_{oc}(\text{mV})$	713.43	702.23	712.62	710.23	709.6 ± 5.1
FF(%)	72.90	74.50	73.68	71.39	73.1 ± 1.3

3G-22	1	2	3	4	average
$\eta(\%)$	3.90	3.93	3.89	3.92	3.91 ± 0.02
$J_{sc}(\text{mA}/\text{cm}^2)$	8.74	8.74	8.44	8.44	8.59 ± 0.17
$V_{oc}(\text{mV})$	671.85	670.25	685.44	677.45	676.3 ± 6.9
FF(%)	66.41	67.08	67.36	68.54	67.4 ± 0.9

3G-23	1	2	3	4	average
$\eta(\%)$	3.74	3.61	3.73	3.85	3.73 ± 0.10
$J_{sc}(\text{mA}/\text{cm}^2)$	7.52	7.51	7.46	7.37	7.47 ± 0.07
$V_{oc}(\text{mV})$	699.84	702.23	697.43	715.02	703.6 ± 7.8
FF(%)	71.15	68.46	71.69	73.11	71.1 ± 2.0

3G-24	1	2	3	4	average
$\eta(\%)$	2.75	2.95	2.68	2.77	2.79 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	5.19	5.56	5.98	5.08	5.45 ± 0.41
$V_{oc}(\text{mV})$	715.02	716.62	684.63	734.22	712.6 ± 20.6
FF(%)	74.09	74.03	65.45	74.28	72.0 ± 4.3

3G-25	1	2	3	4	average
$\eta(\%)$	3.92	4.24	4.21	4.26	4.16 ± 0.16
$J_{sc}(\text{mA}/\text{cm}^2)$	7.77	8.82	8.99	9.33	8.73 ± 0.67
$V_{oc}(\text{mV})$	701.43	676.64	681.44	677.45	684.2 ± 11.7
FF(%)	71.88	71.11	68.82	67.41	69.8 ± 2.06

3G-26	1	2	3	4	average
$\eta(\%)$	3.13	3.12	3.14	2.89	3.07 ± 0.12
$J_{sc}(\text{mA}/\text{cm}^2)$	6.01	5.99	5.71	5.53	5.81 ± 0.23
$V_{oc}(\text{mV})$	712.62	710.23	743.00	722.22	722.0 ± 14.9
FF(%)	73.06	73.37	74.09	72.28	73.2 ± 0.8

3G-27	1	2	3	4	average
$\eta(\%)$	5.46	5.31	5.43	5.42	5.41 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	10.94	10.58	10.94	10.98	10.86 ± 0.19
$V_{oc}(\text{mV})$	678.24	679.84	674.24	674.24	676.6 ± 2.9
FF(%)	73.54	73.88	73.57	73.29	73.6 ± 0.2

3G-28	1	2	3	4	average
$\eta(\%)$	3.09	3.03	2.77	2.73	2.91 ± 0.18
$J_{sc}(\text{mA}/\text{cm}^2)$	6.02	5.82	5.79	5.71	5.84 ± 0.13
$V_{oc}(\text{mV})$	719.01	713.43	700.63	697.43	707.6 ± 10.3
FF(%)	71.53	72.96	68.32	68.69	70.4 ± 2.2

3G-29	1	2	3	4	average
$\eta(\%)$	4.19	4.17	4.48	4.59	4.36 ± 0.21
$J_{sc}(\text{mA}/\text{cm}^2)$	8.48	8.44	8.5	9.29	8.68 ± 0.41
$V_{oc}(\text{mV})$	715.02	711.02	715.02	706.23	711.8 ± 4.2
FF(%)	69.09	69.57	73.78	70.01	70.6 ± 2.1

3G-30	1	2	3	4	average
$\eta(\%)$	5.19	5.21	5.33	5.39	5.28 ± 0.10
$J_{sc}(\text{mA}/\text{cm}^2)$	10.19	10.33	10.41	10.18	10.21 ± 0.12
$V_{oc}(\text{mV})$	693.43	699.03	699.03	708.62	701.9 ± 6.2
FF(%)	74.28	73.6	74.02	73.39	73.7 ± 0.4

4th Generation : Decision parameters and cell efficiencies

	Composition of TiO ₂ (wt%)				Relative amount of dyes on TiO ₂				Relative film thickness	Pressure applied (Mpa)	η(%)
	T1	T2	T3	T4	T1	T2	T3	T4			
4G-1	20	20	30	30	D3	D1	D3	D4	F2	50	3.03 ± 0.15
4G-2	30	40	30	0	D3	D3	D4	D3	F1	72	2.90 ± 0.06
4G-3	0	80	0	20	D1	D3	D1	D1	F7	50	4.45 ± 0.09
4G-4	30	20	20	30	D3	D4	D1	D4	F7	94	4.40 ± 0.03
4G-5	20	40	10	30	D1	D4	D4	D2	F7	50	3.98 ± 0.17
4G-6	10	50	20	20	D3	D4	D1	D4	F2	94	3.56 ± 0.11
4G-7	20	20	40	20	D1	D2	D4	D3	F8	94	3.43 ± 0.11
4G-8	20	20	40	20	D2	D4	D2	D3	F8	50	4.25 ± 0.04
4G-9	0	30	50	20	D4	D1	D4	D4	F7	94	5.16 ± 0.02
4G-10	0	70	30	0	D1	D4	D1	D3	F4	28	3.97 ± 0.09
4G-11	30	30	40	0	D4	D3	D1	D3	F7	72	4.13 ± 0.11
4G-12	10	20	50	20	D4	D1	D1	D1	F7	50	3.89 ± 0.12
4G-13	0	60	20	20	D2	D1	D3	D4	F5	50	4.00 ± 0.10
4G-14	10	60	30	0	D1	D4	D1	D3	F2	72	3.75 ± 0.09
4G-15	30	20	40	10	D4	D2	D4	D2	F5	94	4.42 ± 0.19
4G-16	30	20	40	10	D2	D1	D4	D3	F7	72	4.12 ± 0.09
4G-17	10	60	30	0	D4	D4	D1	D3	F1	72	3.00 ± 0.12
4G-18	10	0	80	10	D1	D4	D4	D3	F4	28	3.65 ± 0.10
4G-19	10	40	20	30	D4	D2	D3	D3	F5	72	4.28 ± 0.04
4G-20	30	0	50	20	D1	D2	D2	D1	F8	28	3.38 ± 0.05
4G-21	0	40	30	30	D2	D3	D1	D3	F7	72	5.24 ± 0.05
4G-22	30	0	50	20	D3	D2	D3	D1	F7	94	4.64 ± 0.05
4G-23	20	0	60	20	D2	D3	D4	D4	F7	50	4.27 ± 0.11
4G-24	20	60	20	0	D2	D1	D3	D4	F5	50	3.00 ± 0.05
4G-25	0	30	40	30	D4	D2	D4	D2	F6	72	4.59 ± 0.15
4G-26	0	10	80	10	D4	D1	D2	D4	F7	72	5.59 ± 0.04
4G-27	20	20	40	20	D3	D4	D4	D3	F7	94	4.54 ± 0.03
4G-28	10	40	30	20	D4	D2	D3	D3	F2	28	2.67 ± 0.13
4G-29	0	40	40	20	D4	D4	D1	D3	F7	94	5.44 ± 0.04
4G-30	0	40	30	30	D2	D3	D1	D3	F7	94	5.42 ± 0.11

(red color) the highest η used for the next generation (Elicitism)

4th Generation : Cell parameters for 4 independent samples (4G-1 ~ 4G-10)

4G-1	1	2	3	4	average
η (%)	2.96	3.22	2.87	3.08	3.03 ± 0.15
J_{sc} (mA/cm ²)	5.28	5.61	4.94	5.40	5.31 ± 0.28
V_{oc} (mV)	733.41	725.42	735.81	726.21	730.2 ± 5.2
FF(%)	76.30	79.02	78.97	78.51	78.2 ± 1.3

4G-2	1	2	3	4	average
η (%)	2.81	2.95	2.90	2.93	2.90 ± 0.06
J_{sc} (mA/cm ²)	5.15	5.15	5.03	5.03	5.09 ± 0.07
V_{oc} (mV)	747.81	750.20	754.20	750.20	750.6 ± 2.7
FF(%)	73.03	76.39	76.36	77.67	75.8 ± 2.0

4G-3	1	2	3	4	average
η (%)	4.33	4.42	4.50	4.53	4.45 ± 0.09
J_{sc} (mA/cm ²)	8.24	8.06	8.16	8.44	8.23 ± 0.16
V_{oc} (mV)	703.03	707.83	712.62	703.82	706.8 ± 4.4
FF(%)	74.75	77.43	77.34	76.29	76.5 ± 1.3

4G-4	1	2	3	4	average
η (%)	4.37	4.41	4.43	4.38	4.40 ± 0.03
J_{sc} (mA/cm ²)	8.16	8.42	8.22	8.22	8.25 ± 0.11
V_{oc} (mV)	698.24	683.84	697.43	686.23	691.4 ± 7.5
FF(%)	76.81	76.66	77.37	77.61	77.1 ± 0.5

4G-5	1	2	3	4	average
η (%)	3.97	3.74	4.12	4.08	3.98 ± 0.17
J_{sc} (mA/cm ²)	7.33	6.63	7.21	7.62	7.20 ± 0.41
V_{oc} (mV)	687.84	702.23	691.04	694.24	693.8 ± 6.2
FF(%)	78.75	80.26	82.77	77.07	79.7 ± 2.4

4G-6	1	2	3	4	average
η (%)	3.49	3.46	3.69	3.61	3.56 ± 0.11
J_{sc} (mA/cm ²)	6.19	6.06	6.61	6.45	6.33 ± 0.25
V_{oc} (mV)	736.61	727.81	739.01	728.62	733.0 ± 5.6
FF(%)	76.46	78.32	75.65	76.80	76.8 ± 1.1

4G-7	1	2	3	4	average
η (%)	3.56	3.31	3.46	3.37	3.43 ± 0.11
J_{sc} (mA/cm ²)	7.28	6.72	6.91	6.81	6.93 ± 0.24
V_{oc} (mV)	663.05	665.45	667.05	666.25	665.5 ± 1.7
FF(%)	73.84	74.06	75.13	74.27	74.3 ± 0.6

4G-8	1	2	3	4	average
η (%)	4.20	4.27	4.27	4.25	4.25 ± 0.04
J_{sc} (mA/cm ²)	8.33	8.61	8.61	8.43	8.49 ± 0.14
V_{oc} (mV)	671.04	663.86	663.86	683.84	670.7 ± 9.4
FF(%)	75.06	74.74	74.74	73.76	74.6 ± 0.6

4G-9	1	2	3	4	average
η (%)	5.17	5.16	5.13	5.18	5.16 ± 0.02
J_{sc} (mA/cm ²)	10.09	9.86	9.83	9.87	9.91 ± 0.12
V_{oc} (mV)	674.24	683.04	690.23	688.64	684.0 ± 7.2
FF(%)	76.05	76.62	75.58	76.19	76.1 ± 0.4

4G-10	1	2	3	4	average
η (%)	3.94	3.85	4.05	4.03	3.97 ± 0.09
J_{sc} (mA/cm ²)	7.07	6.89	7.30	7.24	7.13 ± 0.19
V_{oc} (mV)	713.43	711.83	731.81	729.41	721.6 ± 10.5
FF(%)	78.18	78.54	75.80	76.24	77.2 ± 1.4

4th Generation : Cell parameters for 4 independent samples (4G-11 ~ 4G-20)

4G-11	1	2	3	4	average
η (%)	4.02	4.28	4.12	4.10	4.13 ± 0.11
J_{sc} (mA/cm ²)	7.27	8.39	7.64	8.19	7.87 ± 0.51
V_{oc} (mV)	717.42	690.23	701.43	694.24	700.8 ± 12.0
FF(%)	77.09	73.86	76.96	72.19	75.0 ± 2.4

4G-12	1	2	3	4	average
η (%)	3.91	3.86	4.04	3.76	3.89 ± 0.12
J_{sc} (mA/cm ²)	7.24	7.22	7.68	6.99	7.28 ± 0.29
V_{oc} (mV)	700.63	695.03	693.43	701.43	697.6 ± 4.0
FF(%)	77.03	76.97	75.98	76.57	76.6 ± 0.5

4G-13	1	2	3	4	average
η (%)	3.87	4.09	3.99	4.06	4.00 ± 0.10
J_{sc} (mA/cm ²)	7.47	7.58	7.37	7.53	7.49 ± 0.09
V_{oc} (mV)	713.43	727.02	718.22	723.82	720.6 ± 6.0
FF(%)	72.68	74.20	75.34	74.46	74.2 ± 1.1

4G-14	1	2	3	4	average
η (%)	3.67	3.77	3.87	3.70	3.75 ± 0.09
J_{sc} (mA/cm ²)	6.49	6.64	6.91	6.56	6.65 ± 0.18
V_{oc} (mV)	724.61	736.61	721.42	730.21	728.2 ± 6.7
FF(%)	78.03	76.97	77.70	77.20	77.5 ± 0.5

4G-15	1	2	3	4	average
η (%)	4.55	4.36	4.19	4.60	4.42 ± 0.19
J_{sc} (mA/cm ²)	8.54	8.06	7.81	8.64	8.26 ± 0.40
V_{oc} (mV)	695.83	702.23	709.42	707.02	703.6 ± 6.0
FF(%)	76.51	77.08	75.58	75.20	76.1 ± 0.9

4G-16	1	2	3	4	average
η (%)	4.15	4.04	4.05	4.23	4.12 ± 0.09
J_{sc} (mA/cm ²)	8.06	7.75	7.68	8.20	7.92 ± 0.25
V_{oc} (mV)	685.44	690.23	689.44	671.85	684.2 ± 8.5
FF(%)	75.21	75.55	76.39	76.87	76.0 ± 0.8

4G-17	1	2	3	4	average
η (%)	3.09	3.10	2.94	2.86	3.00 ± 0.12
J_{sc} (mA/cm ²)	5.39	5.34	5.15	4.88	5.19 ± 0.23
V_{oc} (mV)	746.21	751.00	750.20	748.60	749.0 ± 2.1
FF(%)	76.79	77.32	76.18	78.20	77.12 ± 0.9

4G-18	1	2	3	4	average
η (%)	3.77	3.53	3.63	3.66	3.65 ± 0.10
J_{sc} (mA/cm ²)	6.91	6.95	6.73	6.78	6.85 ± 0.11
V_{oc} (mV)	701.43	699.84	701.43	701.43	701.0 ± 0.8
FF(%)	77.79	72.56	76.88	76.96	76.1 ± 2.4

4G-19	1	2	3	4	average
η (%)	4.30	4.28	4.30	4.23	4.29 ± 0.04
J_{sc} (mA/cm ²)	7.66	7.56	7.78	7.53	7.63 ± 0.11
V_{oc} (mV)	723.02	720.62	722.22	727.02	723.2 ± 2.7
FF(%)	77.67	78.49	76.59	77.23	77.5 ± 0.8

4G-20	1	2	3	4	average
η (%)	3.31	3.38	3.42	3.40	3.38 ± 0.05
J_{sc} (mA/cm ²)	6.26	6.29	6.56	6.58	6.42 ± 0.17
V_{oc} (mV)	687.84	684.63	677.45	683.84	683.4 ± 4.4
FF(%)	77.00	78.52	77.02	75.52	77.0 ± 1.2

4th Generation : Cell parameters for 4 independent samples (4G-21 ~ 4G-30)

4G-21	1	2	3	4	average
$\eta(\%)$	5.24	5.21	5.31	5.21	5.24 ± 0.05
$J_{sc}(\text{mA}/\text{cm}^2)$	9.67	9.60	9.72	9.82	9.70 ± 0.09
$V_{oc}(\text{mV})$	703.82	715.02	713.43	705.42	709.4 ± 5.6
FF(%)	77.00	75.91	76.56	75.19	76.2 ± 0.8

4G-22	1	2	3	4	average
$\eta(\%)$	4.61	4.70	4.64	4.59	4.64 ± 0.05
$J_{sc}(\text{mA}/\text{cm}^2)$	8.81	8.82	8.99	8.63	8.81 ± 0.15
$V_{oc}(\text{mV})$	698.24	701.43	706.23	697.43	700.8 ± 0.4
FF(%)	74.93	75.97	73.14	76.31	75.1 ± 1.4

4G-23	1	2	3	4	average
$\eta(\%)$	4.12	4.26	4.32	4.37	4.27 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	7.92	7.91	7.79	8.03	7.91 ± 0.10
$V_{oc}(\text{mV})$	693.43	697.43	703.82	710.23	701.2 ± 7.4
FF(%)	75.10	77.31	78.75	76.61	76.9 ± 1.5

4G-24	1	2	3	4	average
$\eta(\%)$	3.02	2.95	2.97	3.06	3.00 ± 0.05
$J_{sc}(\text{mA}/\text{cm}^2)$	5.60	5.05	5.05	5.29	5.25 ± 0.26
$V_{oc}(\text{mV})$	694.24	709.42	708.62	706.23	704.6 ± 7.1
FF(%)	77.51	82.21	83.20	81.98	81.2 ± 2.5

4G-25	1	2	3	4	average
$\eta(\%)$	4.42	4.62	4.53	4.77	4.59 ± 0.15
$J_{sc}(\text{mA}/\text{cm}^2)$	8.44	9.05	8.65	9.08	8.81 ± 0.31
$V_{oc}(\text{mV})$	689.44	691.04	696.63	695.83	693.2 ± 3.5
FF(%)	75.91	73.87	75.20	75.54	75.1 ± 0.9

4G-26	1	2	3	4	average
$\eta(\%)$	5.59	5.63	5.62	5.54	5.59 ± 0.04
$J_{sc}(\text{mA}/\text{cm}^2)$	10.36	10.41	10.30	10.12	10.30 ± 0.13
$V_{oc}(\text{mV})$	706.23	710.23	717.42	715.02	712.2 ± 5.0
FF(%)	76.32	76.09	76.05	76.57	76.3 ± 0.2

4G-27	1	2	3	4	average
$\eta(\%)$	4.50	4.55	4.56	4.56	4.54 ± 0.03
$J_{sc}(\text{mA}/\text{cm}^2)$	8.27	8.47	8.70	8.46	8.47 ± 0.17
$V_{oc}(\text{mV})$	705.42	698.24	703.03	701.43	702.0 ± 3.0
FF(%)	77.20	76.96	74.60	76.78	76.4 ± 1.2

4G-28	1	2	3	4	average
$\eta(\%)$	2.66	2.78	2.50	2.75	2.67 ± 0.13
$J_{sc}(\text{mA}/\text{cm}^2)$	4.71	4.77	4.40	4.96	4.71 ± 0.23
$V_{oc}(\text{mV})$	743.00	742.21	740.61	747.00	743.2 ± 2.7
FF(%)	76.13	78.54	76.66	74.23	76.4 ± 1.8

4G-29	1	2	3	4	average
$\eta(\%)$	5.45	5.40	5.42	5.48	5.44 ± 0.04
$J_{sc}(\text{mA}/\text{cm}^2)$	10.28	10.38	10.30	10.09	10.26 ± 0.12
$V_{oc}(\text{mV})$	702.23	696.63	701.43	711.83	703.0 ± 6.4
FF(%)	75.47	74.69	75.00	76.29	75.4 ± 0.7

4G-30	1	2	3	4	average
$\eta(\%)$	5.29	5.37	5.52	5.51	5.42 ± 0.11
$J_{sc}(\text{mA}/\text{cm}^2)$	10.09	9.99	10.17	10.14	10.10 ± 0.08
$V_{oc}(\text{mV})$	706.23	710.23	721.42	717.42	713.8 ± 6.9
FF(%)	74.24	75.72	75.31	75.69	75.2 ± 0.7

5th Generation : Decision parameters and cell efficiencies

	Composition of TiO ₂ (wt%)				Relative amount of dyes on TiO ₂				Relative film thickness	Pressure applied (Mpa)	η(%)
	T1	T2	T3	T4	T1	T2	T3	T4			
5G-1	20	20	40	20	D2	D4	D2	D3	F7	50	4.86 ± 0.06
5G-2	20	40	10	30	D2	D4	D2	D2	F8	50	3.77 ± 0.04
5G-3	30	20	20	30	D2	D4	D1	D4	F7	94	4.20 ± 0.04
5G-4	0	40	40	20	D4	D4	D1	D2	F7	94	4.83 ± 0.06
5G-5	10	0	90	0	D1	D3	D3	D1	F7	94	5.07 ± 0.05
5G-6	20	40	20	20	D1	D1	D2	D4	F5	50	3.22 ± 0.14
5G-7	0	90	0	10	D4	D1	D3	D1	F5	50	2.58 ± 0.13
5G-8	20	20	40	20	D3	D4	D4	D3	F8	94	3.96 ± 0.15
5G-9	0	10	80	10	D4	D1	D2	D4	F7	94	5.84 ± 0.02
5G-10	0	20	80	0	D4	D1	D2	D4	F7	94	4.69 ± 0.02
5G-11	0	0	90	10	D4	D1	D2	D3	F7	94	5.36 ± 0.12
5G-12	10	40	20	30	D1	D4	D1	D4	F7	94	4.65 ± 0.10
5G-13	10	20	50	20	D4	D2	D1	D1	F7	50	4.24 ± 0.07
5G-14	0	40	30	30	D4	D4	D1	D3	F5	94	4.17 ± 0.04
5G-15	20	40	40	0	D3	D1	D4	D4	F5	94	3.42 ± 0.09
5G-16	20	40	10	30	D2	D3	D1	D2	F7	50	3.94 ± 0.14
5G-17	0	50	40	10	D3	D3	D2	D1	F5	28	3.21 ± 0.08
5G-18	0	30	70	0	D3	D3	D3	D1	F3	28	4.22 ± 0.16
5G-19	0	80	0	20	D4	D4	D1	D1	F7	50	4.43 ± 0.14
5G-20	10	20	50	20	D4	D1	D4	D4	F7	94	4.69 ± 0.06
5G-21	30	10	40	20	D2	D1	D4	D3	F7	50	3.78 ± 0.09
5G-22	30	40	10	20	D1	D4	D4	D2	F7	72	3.45 ± 0.09
5G-23	20	20	50	10	D2	D4	D1	D4	F3	28	3.03 ± 0.03
5G-24	0	20	50	30	D2	D2	D1	D4	F2	28	3.02 ± 0.07
5G-25	0	40	30	30	D4	D2	D3	D3	F7	94	4.28 ± 0.09
5G-26	10	40	20	30	D2	D3	D1	D3	F5	72	4.05 ± 0.05
5G-27	0	60	10	30	D2	D4	D2	D2	F7	94	5.04 ± 0.11
5G-28	10	20	50	20	D4	D1	D4	D4	F7	50	4.80 ± 0.07
5G-29	0	30	40	30	D4	D3	D1	D3	F2	50	3.84 ± 0.15
5G-30	0	10	80	10	D4	D1	D2	D4	F7	72	5.52 ± 0.06

(red color) the highest η used for the next generation (Elicitism)

5th Generation : Cell parameters for 4 independent samples (5G-1 ~ 5G-10)

5G-1	1	2	3	4	average
η (%)	4.85	4.82	4.83	4.94	4.86 ± 0.06
J_{sc} (mA/cm ²)	9.28	9.00	9.05	9.58	9.23 ± 0.26
V_{oc} (mV)	699.03	701.43	699.84	689.44	697.4 ± 5.4
FF(%)	74.77	76.37	76.17	74.83	75.5 ± 0.9

5G-2	1	2	3	4	average
η (%)	3.81	3.79	3.71	3.78	3.77 ± 0.04
J_{sc} (mA/cm ²)	7.42	6.89	7.18	7.39	7.22 ± 0.24
V_{oc} (mV)	676.64	711.83	670.25	678.24	684.2 ± 18.7
FF(%)	75.90	77.30	77.04	75.34	76.4 ± 0.9

5G-3	1	2	3	4	average
η (%)	4.14	4.20	4.20	4.24	4.20 ± 0.04
J_{sc} (mA/cm ²)	7.69	8.15	8.05	7.98	7.97 ± 0.19
V_{oc} (mV)	708.62	695.83	698.24	707.02	702.4 ± 6.3
FF(%)	75.92	74.10	74.79	75.09	75.0 ± 0.8

5G-4	1	2	3	4	average
η (%)	4.86	4.79	4.79	4.91	4.83 ± 0.06
J_{sc} (mA/cm ²)	9.63	9.15	9.21	9.90	9.47 ± 0.36
V_{oc} (mV)	689.44	696.63	721.42	687.04	698.6 ± 15.7
FF(%)	73.12	75.05	72.08	72.15	73.1 ± 1.4

5G-5	1	2	3	4	average
η (%)	5.03	5.04	5.13	5.09	5.07 ± 0.05
J_{sc} (mA/cm ²)	10.31	10.42	10.62	10.35	10.42 ± 0.14
V_{oc} (mV)	683.04	687.04	681.44	688.64	685.0 ± 3.4
FF(%)	71.34	70.39	70.86	71.39	71.0 ± 0.5

5G-6	1	2	3	4	average
η (%)	3.31	3.37	3.12	3.09	3.22 ± 0.14
J_{sc} (mA/cm ²)	5.65	5.92	5.47	5.46	5.62 ± 0.22
V_{oc} (mV)	727.81	726.21	716.62	717.42	722.0 ± 5.8
FF(%)	80.34	78.51	79.75	78.97	79.4 ± 0.8

5G-7	1	2	3	4	average
η (%)	2.61	2.46	2.76	2.49	2.58 ± 0.13
J_{sc} (mA/cm ²)	4.49	4.34	5.00	4.35	4.55 ± 0.31
V_{oc} (mV)	706.23	691.83	679.84	704.63	685.6 ± 12.3
FF(%)	82.24	82.03	81.07	81.32	81.7 ± 0.6

5G-8	1	2	3	4	average
η (%)	4.16	3.91	3.99	3.81	3.96 ± 0.15
J_{sc} (mA/cm ²)	8.65	7.96	8.49	7.89	8.25 ± 0.38
V_{oc} (mV)	675.04	674.24	675.85	679.84	676.2 ± 2.5
FF(%)	71.22	72.73	69.49	70.99	71.1 ± 1.3

5G-9	1	2	3	4	average
η (%)	5.92	5.92	5.95	5.96	5.94 ± 0.02
J_{sc} (mA/cm ²)	11.68	11.94	11.13	11.67	11.61 ± 0.34
V_{oc} (mV)	708.62	710.23	719.01	716.62	713.6 ± 5.0
FF(%)	71.52	69.76	74.31	71.26	71.7 ± 1.9

5G-10	1	2	3	4	average
η (%)	4.66	4.72	4.69	4.70	4.69 ± 0.02
J_{sc} (mA/cm ²)	9.60	9.30	8.91	9.06	9.22 ± 0.30
V_{oc} (mV)	696.63	711.02	716.62	702.23	706.6 ± 8.9
FF(%)	69.73	71.44	73.37	73.87	72.1 ± 1.9

5th Generation : Cell parameters for 4 independent samples (5G-11 ~ 5G-20)

5G-11	1	2	3	4	average
η (%)	5.53	5.25	5.32	5.35	5.36 ± 0.12
J_{sc} (mA/cm ²)	10.99	10.81	10.76	10.00	10.64 ± 0.44
V_{oc} (mV)	706.23	703.82	704.63	723.82	709.6 ± 9.5
FF(%)	71.29	68.96	70.14	73.95	71.1 ± 2.1

5G-12	1	2	3	4	average
η (%)	4.68	4.50	4.67	4.73	4.65 ± 0.10
J_{sc} (mA/cm ²)	8.86	8.44	8.89	9.13	8.83 ± 0.29
V_{oc} (mV)	704.63	705.42	710.23	707.02	706.8 ± 2.5
FF(%)	74.99	75.52	74.01	73.28	74.5 ± 1.0

5G-13	1	2	3	4	average
η (%)	4.20	4.22	4.22	4.34	4.24 ± 0.07
J_{sc} (mA/cm ²)	7.89	8.23	8.28	8.45	8.21 ± 0.23
V_{oc} (mV)	693.43	690.23	695.83	691.83	692.8 ± 2.4
FF(%)	76.71	74.29	73.19	74.32	74.6 ± 1.5

5G-14	1	2	3	4	average
η (%)	4.22	4.17	4.18	4.13	4.17 ± 0.04
J_{sc} (mA/cm ²)	7.56	7.46	7.82	7.63	7.62 ± 0.15
V_{oc} (mV)	739.80	730.21	733.41	744.61	737.0 ± 6.5
FF(%)	75.44	76.49	72.86	72.63	74.4 ± 1.9

5G-15	1	2	3	4	average
η (%)	3.31	3.39	3.51	3.46	3.42 ± 0.09
J_{sc} (mA/cm ²)	5.96	6.06	6.20	6.19	6.10 ± 0.11
V_{oc} (mV)	723.02	711.02	722.22	722.22	719.6 ± 5.8
FF(%)	76.65	78.61	78.39	77.43	77.8 ± 0.9

5G-16	1	2	3	4	average
η (%)	4.01	3.98	4.03	3.74	3.94 ± 0.14
J_{sc} (mA/cm ²)	7.33	7.30	7.64	7.12	7.35 ± 0.22
V_{oc} (mV)	709.42	703.03	696.63	705.42	703.6 ± 5.4
FF(%)	77.22	77.56	75.79	74.50	76.3 ± 1.4

5G-17	1	2	3	4	average
η (%)	3.12	3.20	3.32	3.22	3.21 ± 0.08
J_{sc} (mA/cm ²)	5.34	5.68	5.67	5.49	5.54 ± 0.16
V_{oc} (mV)	743.81	758.99	746.21	744.61	748.4 ± 7.1
FF(%)	78.40	74.23	78.46	78.72	77.5 ± 2.2

5G-18	1	2	3	4	average
η (%)	4.36	4.08	4.36	4.09	4.22 ± 0.16
J_{sc} (mA/cm ²)	7.81	7.30	7.85	7.05	7.51 ± 0.39
V_{oc} (mV)	747.00	760.59	758.20	765.39	757.8 ± 7.8
FF(%)	74.67	73.52	73.25	75.86	74.3 ± 1.2

5G-19	1	2	3	4	average
η (%)	4.37	4.57	4.51	4.26	4.43 ± 0.14
J_{sc} (mA/cm ²)	7.91	8.16	7.74	7.83	7.91 ± 0.18
V_{oc} (mV)	715.82	732.62	752.60	719.01	730.0 ± 16.7
FF(%)	77.15	76.47	77.40	75.65	76.7 ± 0.8

5G-20	1	2	3	4	average
η (%)	4.71	4.76	4.61	4.69	4.69 ± 0.06
J_{sc} (mA/cm ²)	9.15	9.17	8.61	9.13	9.01 ± 0.27
V_{oc} (mV)	715.02	710.23	719.82	717.42	715.6 ± 4.1
FF(%)	72.02	73.05	74.40	71.67	72.8 ± 1.2

5th Generation : Cell parameters for 4 independent samples (5G-21 ~ 5G-30)

5G-21	1	2	3	4	average
η (%)	3.73	3.91	3.71	3.78	3.78 ± 0.09
J_{sc} (mA/cm ²)	6.92	7.46	6.78	6.82	7.00 ± 0.32
V_{oc} (mV)	696.63	692.64	703.03	714.22	701.6 ± 9.4
FF(%)	77.42	75.69	77.76	77.60	77.1 ± 1.0

5G-22	1	2	3	4	average
η (%)	3.54	3.50	3.44	3.34	3.45 ± 0.09
J_{sc} (mA/cm ²)	6.51	7.45	6.26	6.12	6.58 ± 0.60
V_{oc} (mV)	695.83	679.05	706.23	695.83	694.2 ± 11.3
FF(%)	78.17	69.24	77.86	78.37	75.9 ± 4.5

5G-23	1	2	3	4	average
η (%)	3.06	3.04	3.00	3.03	3.03 ± 0.03
J_{sc} (mA/cm ²)	5.28	5.13	5.18	5.23	5.20 ± 0.06
V_{oc} (mV)	745.40	743.81	752.60	746.21	747.0 ± 3.9
FF(%)	77.78	79.73	76.93	77.48	78.0 ± 1.2

5G-24	1	2	3	4	average
η (%)	3.07	2.95	3.09	2.98	3.02 ± 0.07
J_{sc} (mA/cm ²)	5.08	4.94	5.14	5.01	5.04 ± 0.09
V_{oc} (mV)	769.39	762.19	774.99	764.59	767.8 ± 5.7
FF(%)	78.47	78.47	77.47	77.74	78.0 ± 0.5

5G-25	1	2	3	4	average
η (%)	4.41	4.23	4.24	4.22	4.28 ± 0.09
J_{sc} (mA/cm ²)	8.33	8.13	8.11	8.13	8.17 ± 0.11
V_{oc} (mV)	708.62	712.62	714.22	721.42	714.2 ± 5.4
FF(%)	74.76	72.97	73.23	72.04	73.3 ± 1.1

5G-26	1	2	3	4	average
η (%)	4.05	4.10	3.98	4.07	4.05 ± 0.05
J_{sc} (mA/cm ²)	7.31	7.27	7.30	7.23	7.28 ± 0.04
V_{oc} (mV)	729.41	739.80	735.81	732.62	734.4 ± 4.4
FF(%)	76.00	76.18	74.10	76.81	75.8 ± 1.2

5G-27	1	2	3	4	average
η (%)	5.00	5.00	4.95	5.19	5.04 ± 0.11
J_{sc} (mA/cm ²)	9.69	9.86	9.58	9.54	9.67 ± 0.14
V_{oc} (mV)	714.22	707.02	709.42	723.82	713.6 ± 7.4
FF(%)	72.29	71.69	72.79	75.23	73.0 ± 1.6

5G-28	1	2	3	4	average
η (%)	4.79	4.81	4.89	4.72	4.80 ± 0.07
J_{sc} (mA/cm ²)	9.61	9.12	9.03	9.11	9.22 ± 0.27
V_{oc} (mV)	708.62	712.62	711.83	711.02	711.0 ± 1.7
FF(%)	70.31	74.01	76.05	72.87	73.3 ± 2.4

5G-29	1	2	3	4	average
η (%)	3.97	3.67	3.75	3.97	3.84 ± 0.15
J_{sc} (mA/cm ²)	6.95	6.37	6.45	6.83	6.65 ± 0.28
V_{oc} (mV)	760.59	762.19	762.19	764.59	762.4 ± 1.7
FF(%)	75.11	75.58	76.26	76.14	75.8 ± 0.5

5G-30	1	2	3	4	average
η (%)	5.53	5.46	5.60	5.48	5.52 ± 0.06
J_{sc} (mA/cm ²)	10.73	10.63	10.25	10.42	10.51 ± 0.21
V_{oc} (mV)	716.62	714.22	719.82	725.42	719.0 ± 4.8
FF(%)	71.88	72.01	75.90	72.45	73.1 ± 1.9

6th Generation : Decision parameters and cell efficiencies

	Composition of TiO ₂ (wt%)				Relative amount of dyes on TiO ₂				Relative film thickness	Pressure applied (Mpa)	η(%)
	T1	T2	T3	T4	T1	T2	T3	T4			
6G-1	20	40	40	0	D3	D1	D4	D4	F6	94	3.37 ± 0.11
6G-2	0	40	40	20	D4	D3	D2	D3	F7	94	4.91 ± 0.10
6G-3	0	40	40	20	D4	D4	D3	D4	F7	94	5.35 ± 0.06
6G-4	20	20	60	0	D3	D1	D4	D2	F3	28	2.84 ± 0.13
6G-5	0	20	50	30	D2	D2	D1	D4	F7	94	4.50 ± 0.13
6G-6	0	0	90	10	D4	D1	D2	D3	F2	28	3.75 ± 0.18
6G-7	10	40	20	30	D3	D4	D1	D4	F7	94	4.97 ± 0.06
6G-8	20	40	20	20	D3	D3	D2	D4	F5	50	3.53 ± 0.07
6G-9	0	40	40	20	D4	D1	D1	D2	F7	94	3.80 ± 0.05
6G-10	0	10	80	10	D4	D4	D2	D4	F7	94	5.63 ± 0.04
6G-11	0	10	80	10	D4	D2	D2	D4	F7	94	5.67 ± 0.08
6G-12	0	20	80	0	D4	D1	D2	D4	F7	94	5.53 ± 0.15
6G-13	10	20	50	20	D2	D4	D1	D4	F7	94	4.48 ± 0.09
6G-14	0	0	100	0	D4	D2	D2	D4	F7	94	4.93 ± 0.04
6G-15	10	20	50	20	D4	D1	D3	D2	F7	94	4.37 ± 0.08
6G-16	0	20	80	0	D4	D1	D3	D4	F7	94	4.44 ± 0.19
6G-17	20	50	30	0	D2	D2	D2	D1	F6	94	3.62 ± 0.07
6G-18	30	70	0	0	D1	D4	D1	D2	F6	72	3.09 ± 0.15
6G-19	10	10	70	10	D1	D2	D3	D4	F7	94	4.54 ± 0.04
6G-20	0	60	10	30	D2	D3	D1	D2	F7	94	4.44 ± 0.16
6G-21	0	30	50	20	D4	D1	D2	D4	F7	94	5.02 ± 0.09
6G-22	10	0	90	0	D1	D3	D3	D1	F4	72	4.11 ± 0.05
6G-23	0	30	40	30	D4	D1	D1	D3	F2	50	3.08 ± 0.14
6G-24	10	50	20	20	D4	D2	D4	D1	F6	28	3.41 ± 0.20
6G-25	30	40	10	20	D2	D4	D2	D2	F8	94	3.15 ± 0.08
6G-26	0	0	80	20	D4	D1	D2	D4	F8	50	5.08 ± 0.05
6G-27	0	30	50	20	D2	D2	D1	D4	F7	94	4.40 ± 0.10
6G-28	20	40	10	30	D2	D4	D2	D2	F7	50	4.03 ± 0.08
6G-29	10	0	90	0	D4	D1	D2	D4	F7	72	5.34 ± 0.05
6G-30	0	10	80	10	D4	D1	D2	D4	F7	94	5.91 ± 0.06

(red color) the highest η used for the next generation (Elicitism)

6th Generation : Cell parameters for 4 independent samples (6G-1 ~ 6G-10)

6G-1	1	2	3	4	average
η (%)	3.46	3.34	3.45	3.23	3.37 ± 0.11
J_{sc} (mA/cm ²)	6.69	6.56	6.63	6.22	6.52 ± 0.21
V_{oc} (mV)	696.63	693.43	698.24	691.04	694.8 ± 3.2
FF(%)	74.37	73.53	74.59	75.17	74.4 ± 0.7

6G-2	1	2	3	4	average
η (%)	4.96	4.85	5.02	4.81	4.91 ± 0.10
J_{sc} (mA/cm ²)	9.08	8.77	9.11	8.85	8.95 ± 0.16
V_{oc} (mV)	720.62	727.81	723.02	721.42	723.2 ± 3.2
FF(%)	75.88	75.99	76.27	75.28	75.9 ± 0.4

6G-3	1	2	3	4	average
η (%)	5.35	5.41	5.27	5.35	5.35 ± 0.06
J_{sc} (mA/cm ²)	10.47	10.51	9.97	9.92	10.21 ± 0.31
V_{oc} (mV)	699.03	699.84	716.62	723.02	709.6 ± 12.1
FF(%)	73.18	73.60	73.80	74.58	73.8 ± 0.6

6G-4	1	2	3	4	average
η (%)	2.88	2.90	2.99	2.69	2.84 ± 0.13
J_{sc} (mA/cm ²)	5.07	5.18	5.27	4.64	5.04 ± 0.3
V_{oc} (mV)	725.42	736.61	734.22	739.01	733.8 ± 5.9
FF(%)	78.29	76.07	77.35	78.46	77.5 ± 1.1

6G-5	1	2	3	4	average
η (%)	4.38	4.68	4.41	4.51	4.50 ± 0.13
J_{sc} (mA/cm ²)	8.47	8.78	8.61	8.43	8.57 ± 0.16
V_{oc} (mV)	707.83	709.42	702.23	710.23	707.4 ± 3.6
FF(%)	73.15	75.15	72.99	75.34	74.2 ± 1.3

6G-6	1	2	3	4	average
η (%)	3.83	3.80	3.49	3.87	3.75 ± 0.18
J_{sc} (mA/cm ²)	6.55	6.55	5.90	6.44	6.36 ± 0.31
V_{oc} (mV)	770.19	772.59	770.99	780.59	773.6 ± 4.8
FF(%)	75.90	75.17	76.67	77.09	76.2 ± 0.9

6G-7	1	2	3	4	average
η (%)	4.95	5.04	4.96	4.91	4.97 ± 0.06
J_{sc} (mA/cm ²)	9.23	9.35	9.30	9.17	9.26 ± 0.08
V_{oc} (mV)	703.03	709.42	700.63	715.82	707.2 ± 6.8
FF(%)	76.35	76.04	76.19	74.86	75.9 ± 0.7

6G-8	1	2	3	4	average
η (%)	3.49	3.47	3.62	3.55	3.53 ± 0.07
J_{sc} (mA/cm ²)	6.18	6.15	6.87	6.42	6.41 ± 0.33
V_{oc} (mV)	742.21	741.40	725.42	733.41	735.6 ± 7.9
FF(%)	76.06	76.01	72.73	75.40	75.1 ± 1.6

6G-9	1	2	3	4	average
η (%)	3.83	3.85	3.81	3.72	3.80 ± 0.05
J_{sc} (mA/cm ²)	7.29	7.28	7.36	7.02	7.24 ± 0.15
V_{oc} (mV)	688.64	693.43	683.04	691.04	689.0 ± 4.5
FF(%)	76.19	76.18	75.81	76.77	76.2 ± 0.4

6G-10	1	2	3	4	average
η (%)	5.68	5.60	5.60	5.63	5.63 ± 0.04
J_{sc} (mA/cm ²)	10.89	10.39	10.17	10.21	10.41 ± 0.33
V_{oc} (mV)	713.43	722.22	737.41	734.22	726.8 ± 11.1
FF(%)	73.11	74.61	74.73	75.10	74.4 ± 0.9

6th Generation : Cell parameters for 4 independent samples (6G-11 ~ 6G-20)

6G-11	1	2	3	4	average
$\eta(\%)$	5.70	5.70	5.72	5.55	5.67 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	10.74	10.71	10.47	9.87	10.45 ± 0.40
$V_{oc}(\text{mV})$	711.83	718.22	723.02	734.22	721.8 ± 9.5
FF(%)	74.58	74.10	75.55	76.52	75.2 ± 1.1

6G-12	1	2	3	4	average
$\eta(\%)$	5.42	5.50	5.74	5.44	5.53 ± 0.15
$J_{sc}(\text{mA}/\text{cm}^2)$	10.42	10.63	11.06	10.88	10.75 ± 0.28
$V_{oc}(\text{mV})$	695.03	690.23	697.43	684.63	691.8 ± 5.7
FF(%)	74.88	74.93	74.44	73.06	74.3 ± 0.9

6G-13	1	2	3	4	average
$\eta(\%)$	4.37	4.44	4.58	4.51	4.48 ± 0.09
$J_{sc}(\text{mA}/\text{cm}^2)$	8.00	8.27	8.50	8.29	8.26 ± 0.21
$V_{oc}(\text{mV})$	714.22	706.23	710.23	709.42	710.0 ± 3.3
FF(%)	76.43	76.06	75.89	76.75	76.3 ± 0.4

6G-14	1	2	3	4	average
$\eta(\%)$	4.91	4.87	4.92	4.88	4.90 ± 0.02
$J_{sc}(\text{mA}/\text{cm}^2)$	8.98	8.95	9.04	8.85	8.96 ± 0.08
$V_{oc}(\text{mV})$	728.62	730.21	731.81	727.02	729.4 ± 2.1
FF(%)	75.47	74.91	74.76	74.74	75.0 ± 0.3

6G-15	1	2	3	4	average
$\eta(\%)$	4.43	4.32	4.44	4.30	4.37 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	8.03	8.50	8.17	7.93	8.16 ± 0.25
$V_{oc}(\text{mV})$	711.83	707.02	711.83	716.62	711.8 ± 3.9
FF(%)	77.52	71.87	76.41	75.56	75.3 ± 2.5

6G-16	1	2	3	4	average
$\eta(\%)$	4.32	4.73	4.40	4.32	4.44 ± 0.19
$J_{sc}(\text{mA}/\text{cm}^2)$	8.00	8.56	8.68	8.11	8.34 ± 0.33
$V_{oc}(\text{mV})$	713.43	725.42	704.63	709.42	713.2 ± 8.9
FF(%)	75.77	76.13	72.04	75.02	74.7 ± 1.9

6G-17	1	2	3	4	average
$\eta(\%)$	3.67	3.54	3.68	3.58	3.62 ± 0.07
$J_{sc}(\text{mA}/\text{cm}^2)$	6.78	6.80	7.41	6.63	6.90 ± 0.35
$V_{oc}(\text{mV})$	699.03	689.44	682.24	703.03	693.4 ± 9.4
FF(%)	77.51	75.46	72.68	76.76	75.6 ± 2.1

6G-18	1	2	3	4	average
$\eta(\%)$	3.18	3.19	3.13	2.87	3.09 ± 0.15
$J_{sc}(\text{mA}/\text{cm}^2)$	5.92	5.87	5.78	5.26	5.71 ± 0.30
$V_{oc}(\text{mV})$	695.83	695.83	699.84	703.03	698.6 ± 3.5
FF(%)	77.29	78.08	77.55	77.60	77.6 ± 0.3

6G-19	1	2	3	4	average
$\eta(\%)$	4.59	4.53	4.56	4.49	4.54 ± 0.04
$J_{sc}(\text{mA}/\text{cm}^2)$	8.64	8.30	8.82	8.38	8.54 ± 0.24
$V_{oc}(\text{mV})$	700.63	711.83	694.24	706.23	703.2 ± 7.5
FF(%)	75.81	76.64	74.42	75.95	75.7 ± 0.9

6G-20	1	2	3	4	average
$\eta(\%)$	4.22	4.54	4.43	4.59	4.44 ± 0.16
$J_{sc}(\text{mA}/\text{cm}^2)$	7.63	8.23	7.98	8.28	8.03 ± 0.30
$V_{oc}(\text{mV})$	723.02	717.42	723.82	720.62	721.2 ± 2.9
FF(%)	76.52	76.81	76.64	76.83	76.7 ± 0.2

6th Generation : Cell parameters for 4 independent samples (6G-21 ~ 6G-30)

6G-21	1	2	3	4	average
η (%)	5.14	4.93	5.00	5.02	5.02 ± 0.09
J_{sc} (mA/cm ²)	9.88	9.92	9.80	10.40	10.00 ± 0.27
V_{oc} (mV)	703.03	698.24	709.42	678.24	697.2 ± 13.5
FF(%)	74.09	71.14	71.88	71.14	72.1 ± 1.4

6G-22	1	2	3	4	average
η (%)	4.11	4.03	4.14	4.15	4.11 ± 0.05
J_{sc} (mA/cm ²)	8.28	7.24	7.34	7.62	7.62 ± 0.47
V_{oc} (mV)	721.42	720.62	720.62	716.62	719.8 ± 2.2
FF(%)	68.78	77.36	78.26	76.08	75.1 ± 4.3

6G-23	1	2	3	4	average
η (%)	3.17	2.88	3.17	3.10	3.08 ± 0.14
J_{sc} (mA/cm ²)	5.70	5.11	5.82	5.59	5.56 ± 0.31
V_{oc} (mV)	724.61	723.02	723.02	728.62	724.8 ± 2.6
FF(%)	76.78	77.96	75.43	76.03	76.6 ± 1.1

6G-24	1	2	3	4	average
η (%)	3.26	3.47	3.67	3.23	3.41 ± 0.20
J_{sc} (mA/cm ²)	5.98	6.49	6.73	5.95	6.29 ± 0.39
V_{oc} (mV)	706.23	703.03	710.23	707.02	706.6 ± 3.0
FF(%)	77.28	76.00	76.88	76.92	76.8 ± 0.5

6G-25	1	2	3	4	average
η (%)	3.12	3.17	3.06	3.25	3.15 ± 0.08
J_{sc} (mA/cm ²)	6.14	6.13	5.92	6.50	6.17 ± 0.24
V_{oc} (mV)	679.84	683.84	684.63	673.45	680.4 ± 5.1
FF(%)	74.68	75.70	75.60	74.20	75.1 ± 0.7

6G-26	1	2	3	4	average
η (%)	5.10	5.01	5.11	5.09	5.08 ± 0.05
J_{sc} (mA/cm ²)	9.15	9.88	9.85	9.15	9.51 ± 0.42
V_{oc} (mV)	729.41	683.84	700.63	727.81	710.4 ± 22.1
FF(%)	76.50	74.19	74.07	76.40	75.3 ± 1.3

6G-27	1	2	3	4	average
η (%)	4.34	4.55	4.34	4.38	4.40 ± 0.10
J_{sc} (mA/cm ²)	8.25	8.82	8.54	8.18	8.45 ± 0.29
V_{oc} (mV)	693.43	692.64	683.84	704.63	693.6 ± 8.5
FF(%)	75.81	74.50	74.31	75.91	75.1 ± 0.9

6G-28	1	2	3	4	average
η (%)	4.10	4.09	3.99	3.93	4.03 ± 0.08
J_{sc} (mA/cm ²)	7.61	7.44	7.42	7.17	7.41 ± 0.18
V_{oc} (mV)	686.23	699.84	701.43	699.03	696.6 ± 7.0
FF(%)	78.47	78.52	76.68	78.47	78.0 ± 0.9

6G-29	1	2	3	4	average
η (%)	5.41	5.31	5.32	5.32	5.34 ± 0.05
J_{sc} (mA/cm ²)	9.63	9.64	9.66	9.62	9.64 ± 0.01
V_{oc} (mV)	735.81	723.82	724.61	727.02	727.8 ± 5.5
FF(%)	76.33	76.11	76.04	76.07	76.1 ± 0.1

6G-30	1	2	3	4	average
η (%)	5.88	5.93	5.92	5.9	5.91 ± 0.02
J_{sc} (mA/cm ²)	11.35	11.79	11.72	11.64	11.63 ± 0.19
V_{oc} (mV)	714.2	719.01	721.42	719.82	718.6 ± 3.1
FF(%)	72.54	69.97	70.03	70.43	70.7 ± 1.2

7th Generation : Decision parameters and cell efficiencies

	Composition of TiO ₂ (wt%)				Relative amount of dyes on TiO ₂				Relative film thickness	Pressure applied (Mpa)	η(%)
	T1	T2	T3	T4	T1	T2	T3	T4			
7G-1	0	60	10	30	D2	D4	D1	D2	F7	94	5.00 ± 0.13
7G-2	10	20	50	20	D2	D3	D1	D4	F7	94	4.97 ± 0.03
7G-3	20	20	40	20	D1	D2	D4	D3	F7	94	4.35 ± 0.09
7G-4	0	20	50	30	D2	D2	D1	D4	F8	94	4.80 ± 0.07
7G-5	20	40	20	20	D4	D1	D2	D4	F5	50	4.05 ± 0.11
7G-6	10	20	50	20	D3	D3	D3	D2	F7	94	4.86 ± 0.12
7G-7	30	60	10	0	D2	D3	D1	D2	F8	50	3.54 ± 0.11
7G-8	10	10	80	0	D4	D1	D2	D4	F7	94	5.35 ± 0.09
7G-9	0	50	20	30	D3	D2	D4	D2	F8	72	4.12 ± 0.08
7G-10	20	40	10	30	D1	D4	D1	D2	F7	50	4.15 ± 0.09
7G-11	10	0	80	10	D2	D4	D4	D1	F3	50	3.69 ± 0.09
7G-12	0	0	80	20	D4	D1	D2	D4	F7	94	5.72 ± 0.04
7G-13	10	0	90	0	D4	D1	D2	D4	F3	72	4.37 ± 0.09
7G-14	20	20	60	0	D3	D1	D4	D2	F7	28	4.26 ± 0.10
7G-15	10	10	70	10	D2	D2	D2	D3	F7	94	5.12 ± 0.05
7G-16	10	0	80	10	D4	D1	D2	D4	F7	94	5.26 ± 0.05
7G-17	0	10	80	10	D3	D3	D2	D4	F7	94	5.40 ± 0.09
7G-18	0	30	40	30	D4	D1	D2	D4	F8	50	3.93 ± 0.04
7G-19	0	20	80	0	D3	D1	D4	D2	F7	94	4.84 ± 0.08
7G-20	20	20	60	0	D4	D1	D3	D4	F3	28	3.91 ± 0.09
7G-21	0	40	40	20	D4	D1	D1	D2	F6	94	4.02 ± 0.11
7G-22	20	50	30	0	D2	D2	D2	D1	F7	94	4.62 ± 0.09
7G-23	0	60	10	30	D3	D1	D1	D2	F7	94	3.86 ± 0.10
7G-24	20	40	40	0	D2	D3	D4	D4	F6	94	4.43 ± 0.03
7G-25	0	0	100	0	D2	D2	D1	D4	F7	94	4.61 ± 0.07
7G-26	0	10	80	10	D4	D1	D3	D2	F7	94	5.53 ± 0.07
7G-27	0	0	90	10	D4	D1	D2	D1	F6	72	5.48 ± 0.03
7G-28	0	0	90	10	D2	D2	D2	D3	F2	28	4.14 ± 0.04
7G-29	0	100	0	0	D1	D4	D4	D4	F2	50	4.17 ± 0.14
7G-30	0	10	80	10	D4	D1	D2	D4	F7	94	5.94 ± 0.06

7th Generation : Cell parameters for 4 independent samples (7G-1 ~ 7G-10)

7G-1	1	2	3	4	average
η (%)	4.84	5.00	4.99	5.15	5.00 ± 0.13
J_{sc} (mA/cm ²)	9.88	10.09	9.75	10.65	10.09 ± 0.40
V_{oc} (mV)	687.04	679.05	704.63	701.43	693.0 ± 12.1
FF(%)	71.32	72.89	72.68	68.94	71.5 ± 1.8

7G-2	1	2	3	4	average
η (%)	4.93	5.00	4.99	4.95	4.97 ± 0.03
J_{sc} (mA/cm ²)	9.62	10.24	9.96	9.95	9.94 ± 0.25
V_{oc} (mV)	692.64	693.43	690.23	688.64	691.2 ± 2.2
FF(%)	73.99	70.42	72.56	72.28	72.3 ± 1.5

7G-3	1	2	3	4	average
η (%)	4.47	4.35	4.30	4.27	4.35 ± 0.09
J_{sc} (mA/cm ²)	8.80	8.52	8.45	8.46	8.56 ± 0.16
V_{oc} (mV)	690.23	691.83	692.64	691.83	691.6 ± 1.0
FF(%)	73.66	73.80	73.38	72.87	73.4 ± 0.4

7G-4	1	2	3	4	average
η (%)	4.87	4.81	4.82	4.70	4.80 ± 0.07
J_{sc} (mA/cm ²)	10.41	10.16	10.20	9.18	9.98 ± 0.55
V_{oc} (mV)	666.25	666.25	661.45	703.82	674.4 ± 19.7
FF(%)	70.19	71.11	71.47	72.76	71.4 ± 1.1

7G-5	1	2	3	4	average
η (%)	4.10	4.08	3.90	4.14	4.05 ± 0.11
J_{sc} (mA/cm ²)	7.70	7.79	8.04	7.57	7.77 ± 0.20
V_{oc} (mV)	711.02	711.83	699.84	712.62	708.8 ± 6.0
FF(%)	74.84	73.49	69.28	76.70	73.4 ± 3.2

7G-6	1	2	3	4	average
η (%)	4.91	4.81	4.72	5.00	4.86 ± 0.12
J_{sc} (mA/cm ²)	9.66	9.09	9.62	9.13	9.37 ± 0.31
V_{oc} (mV)	699.03	713.43	694.24	725.42	708.0 ± 14.2
FF(%)	72.78	74.17	70.63	75.57	73.3 ± 2.1

7G-7	1	2	3	4	average
η (%)	3.44	3.62	3.45	3.64	3.54 ± 0.11
J_{sc} (mA/cm ²)	7.23	7.37	7.13	7.65	7.34 ± 0.23
V_{oc} (mV)	656.66	663.86	664.65	660.65	661.5 ± 3.6
FF(%)	72.43	74.09	72.89	71.98	72.9 ± 0.9

7G-8	1	2	3	4	average
η (%)	5.40	5.22	5.39	5.40	5.35 ± 0.09
J_{sc} (mA/cm ²)	11.07	10.44	10.87	11.05	10.86 ± 0.29
V_{oc} (mV)	696.63	695.03	703.82	686.23	695.4 ± 7.2
FF(%)	70.04	71.94	70.51	71.17	70.9 ± 0.8

7G-9	1	2	3	4	average
η (%)	4.21	4.04	4.16	4.05	4.12 ± 0.08
J_{sc} (mA/cm ²)	8.88	8.70	8.80	8.52	8.72 ± 0.16
V_{oc} (mV)	660.65	658.26	658.26	655.06	658.1 ± 2.3
FF(%)	71.74	70.56	71.88	72.54	71.7 ± 0.8

7G-10	1	2	3	4	average
η (%)	4.17	4.05	4.10	4.27	4.15 ± 0.09
J_{sc} (mA/cm ²)	7.65	7.86	7.84	7.97	7.83 ± 0.13
V_{oc} (mV)	697.43	684.63	697.43	701.43	695.2 ± 7.3
FF(%)	78.16	75.22	74.99	76.29	76.2 ± 1.5

7th Generation : Cell parameters for 4 independent samples (7G-11 ~ 7G-20)

7G-11	1	2	3	4	average
$\eta(\%)$	3.66	3.63	3.83	3.66	3.69 ± 0.09
$J_{sc}(\text{mA}/\text{cm}^2)$	6.44	6.35	7.10	6.40	6.57 ± 0.35
$V_{oc}(\text{mV})$	735.81	736.61	722.22	735.81	732.1 ± 6.9
FF(%)	77.29	77.62	74.61	77.65	76.8 ± 1.5

7G-12	1	2	3	4	average
$\eta(\%)$	5.71	5.78	5.70	5.69	5.72 ± 0.04
$J_{sc}(\text{mA}/\text{cm}^2)$	11.22	10.35	11.23	9.99	10.70 ± 0.63
$V_{oc}(\text{mV})$	727.81	754.20	727.81	761.40	742.8 ± 17.6
FF(%)	69.91	74.12	69.70	74.81	72.1 ± 2.7

7G-13	1	2	3	4	average
$\eta(\%)$	4.34	4.46	4.26	4.42	4.37 ± 0.09
$J_{sc}(\text{mA}/\text{cm}^2)$	8.41	8.51	8.35	8.17	8.36 ± 0.14
$V_{oc}(\text{mV})$	727.02	742.21	730.21	741.40	735.2 ± 7.7
FF(%)	71.03	70.61	69.89	72.97	71.1 ± 1.3

7G-14	1	2	3	4	average
$\eta(\%)$	4.34	4.16	4.20	4.36	4.26 ± 0.10
$J_{sc}(\text{mA}/\text{cm}^2)$	8.73	8.53	7.99	8.85	8.52 ± 0.38
$V_{oc}(\text{mV})$	679.05	678.24	706.23	679.84	685.8 ± 13.6
FF(%)	73.26	71.96	74.33	72.35	73.0 ± 1.1

7G-15	1	2	3	4	average
$\eta(\%)$	5.06	5.16	5.10	5.15	5.12 ± 0.05
$J_{sc}(\text{mA}/\text{cm}^2)$	10.22	10.56	10.27	10.60	10.42 ± 0.19
$V_{oc}(\text{mV})$	682.24	680.64	687.84	679.05	682.4 ± 3.8
FF(%)	72.58	71.82	72.20	71.55	72.0 ± 0.5

7G-16	1	2	3	4	average
$\eta(\%)$	5.28	5.31	5.26	5.19	5.26 ± 0.05
$J_{sc}(\text{mA}/\text{cm}^2)$	10.82	10.73	11.25	10.15	10.74 ± 0.45
$V_{oc}(\text{mV})$	699.03	706.23	687.04	706.23	699.6 ± 9.1
FF(%)	69.75	70.02	68.11	72.37	70.1 ± 1.8

7G-17	1	2	3	4	average
$\eta(\%)$	5.41	5.33	5.34	5.52	5.40 ± 0.09
$J_{sc}(\text{mA}/\text{cm}^2)$	11.49	10.93	11.79	11.80	11.50 ± 0.41
$V_{oc}(\text{mV})$	695.83	703.03	692.64	697.43	697.2 ± 4.4
FF(%)	67.65	69.41	65.37	67.07	67.4 ± 1.7

7G-18	1	2	3	4	average
$\eta(\%)$	3.94	3.92	3.98	3.89	3.93 ± 0.04
$J_{sc}(\text{mA}/\text{cm}^2)$	8.53	8.90	8.54	8.54	8.63 ± 0.18
$V_{oc}(\text{mV})$	661.45	639.86	654.25	655.85	652.9 ± 9.2
FF(%)	69.88	68.79	71.23	69.49	69.9 ± 1.0

7G-19	1	2	3	4	average
$\eta(\%)$	4.95	4.84	4.77	4.80	4.84 ± 0.08
$J_{sc}(\text{mA}/\text{cm}^2)$	10.12	10.38	10.00	10.62	10.28 ± 0.28
$V_{oc}(\text{mV})$	685.44	678.24	688.64	671.85	681.0 ± 7.5
FF(%)	71.35	68.82	69.23	67.30	69.2 ± 1.7

7G-20	1	2	3	4	average
$\eta(\%)$	3.79	3.97	3.97	3.92	3.91 ± 0.09
$J_{sc}(\text{mA}/\text{cm}^2)$	7.15	7.27	7.29	7.30	7.25 ± 0.07
$V_{oc}(\text{mV})$	716.62	727.02	719.01	722.22	721.2 ± 4.5
FF(%)	73.91	75.19	75.72	74.47	74.8 ± 0.8

7th Generation : Cell parameters for 4 independent samples (7G-21 ~ 7G-30)

7G-21	1	2	3	4	average
η (%)	3.87	4.09	4.00	4.13	4.02 ± 0.11
J_{sc} (mA/cm ²)	7.90	8.30	8.25	8.29	8.19 ± 0.19
V_{oc} (mV)	678.24	670.25	671.04	671.85	672.9 ± 3.7
FF(%)	72.25	73.50	72.31	74.11	73.0 ± 0.9

7G-22	1	2	3	4	average
η (%)	4.60	4.70	4.69	4.50	4.62 ± 0.09
J_{sc} (mA/cm ²)	9.24	9.47	9.60	9.27	9.39 ± 0.2
V_{oc} (mV)	673.45	673.45	675.85	672.64	673.9 ± 1.4
FF(%)	73.96	73.62	72.30	72.14	73.0 ± 0.9

7G-23	1	2	3	4	average
η (%)	3.93	3.74	3.80	3.95	3.86 ± 0.10
J_{sc} (mA/cm ²)	7.88	7.27	7.56	7.73	7.61 ± 0.26
V_{oc} (mV)	666.25	675.04	676.64	675.04	673.2 ± 4.7
FF(%)	74.90	76.25	74.27	75.62	75.3 ± 0.9

7G-24	1	2	3	4	average
η (%)	4.45	4.39	4.47	4.42	4.43 ± 0.03
J_{sc} (mA/cm ²)	9.36	8.87	9.37	9.06	9.16 ± 0.24
V_{oc} (mV)	667.05	674.24	669.44	672.64	670.8 ± 3.2
FF(%)	71.21	73.43	71.27	72.49	72.1 ± 1.1

7G-25	1	2	3	4	average
η (%)	4.53	4.68	4.58	4.65	4.61 ± 0.07
J_{sc} (mA/cm ²)	9.33	10.02	9.72	9.49	9.67 ± 0.30
V_{oc} (mV)	690.23	674.24	671.85	688.64	681.2 ± 9.5
FF(%)	70.25	69.27	70.11	71.16	70.2 ± 0.8

7G-26	1	2	3	4	average
η (%)	5.46	5.62	5.49	5.57	5.53 ± 0.07
J_{sc} (mA/cm ²)	11.02	11.72	10.83	11.04	11.15 ± 0.39
V_{oc} (mV)	693.43	683.84	691.04	690.23	689.6 ± 4.1
FF(%)	71.46	70.07	73.38	73.08	72.0 ± 1.5

7G-27	1	2	3	4	average
η (%)	5.45	5.51	5.50	5.45	5.48 ± 0.03
J_{sc} (mA/cm ²)	10.51	10.78	11.04	10.70	10.76 ± 0.22
V_{oc} (mV)	699.84	705.42	700.63	705.42	702.8 ± 3.0
FF(%)	74.08	72.50	71.06	72.19	72.5 ± 1.2

7G-28	1	2	3	4	average
η (%)	4.12	4.11	4.19	4.14	4.14 ± 0.04
J_{sc} (mA/cm ²)	7.22	7.44	7.55	7.42	7.41 ± 0.14
V_{oc} (mV)	739.01	743.81	739.80	739.80	740.6 ± 2.2
FF(%)	77.23	74.30	75.03	75.43	75.5 ± 1.3

7G-29	1	2	3	4	average
η (%)	4.25	3.97	4.26	4.21	4.17 ± 0.14
J_{sc} (mA/cm ²)	7.79	7.02	7.78	7.76	7.59 ± 0.38
V_{oc} (mV)	714.22	719.82	713.43	717.42	716.2 ± 3.0
FF(%)	76.39	78.55	76.79	75.58	76.8 ± 1.3

7G-30	1	2	3	4	average
η (%)	6.02	5.89	5.89	5.95	5.94 ± 0.06
J_{sc} (mA/cm ²)	11.95	11.83	11.46	11.33	11.64 ± 0.29
V_{oc} (mV)	697.45	694.24	696.63	698.24	696.6 ± 1.7
FF(%)	72.17	71.72	73.74	73.93	72.9 ± 1.1