Supporting Information

Fig. 1 shows the morphology image of the $Ni_3(BO_3)_2$ nanowhiskers treated at 1100 °C for 120 min. It can be clearly seen that the surfaces of the nanowhisekrs began to be rough.



Fig. 1. Image of the $Ni_3(BO_3)_2$ nanowhiskers treated at 1100 °C for 120 min.

Fig. 2(a) and (b) show the wettability of liquid B_2O_3 on the surface of pure Ni and the oxidized surface of Ni bulk. The contrast experiment was carried out in a vacuum furnace at 950 °C in order to eliminate the influence of O_2 atmosphere. It was seen that the pure Ni cannot be wetted by liquid B_2O_3 . After cooling, the B_2O_3 presented a ball morphology. However, the liquid B_2O_3 had a good wettability to the oxidized surface. Thus, in order to promote the growth of Ni₃(BO₃)₂ nanowhiskers on Ni bulks and obtain a good bonding joint, the Ni bulks used in the bonding experiments were pre-oxidized.



Fig. 2. Optical images of the wettability of liquid B_2O_3 on the surface of pure Ni and the oxidized surface of Ni bulk.